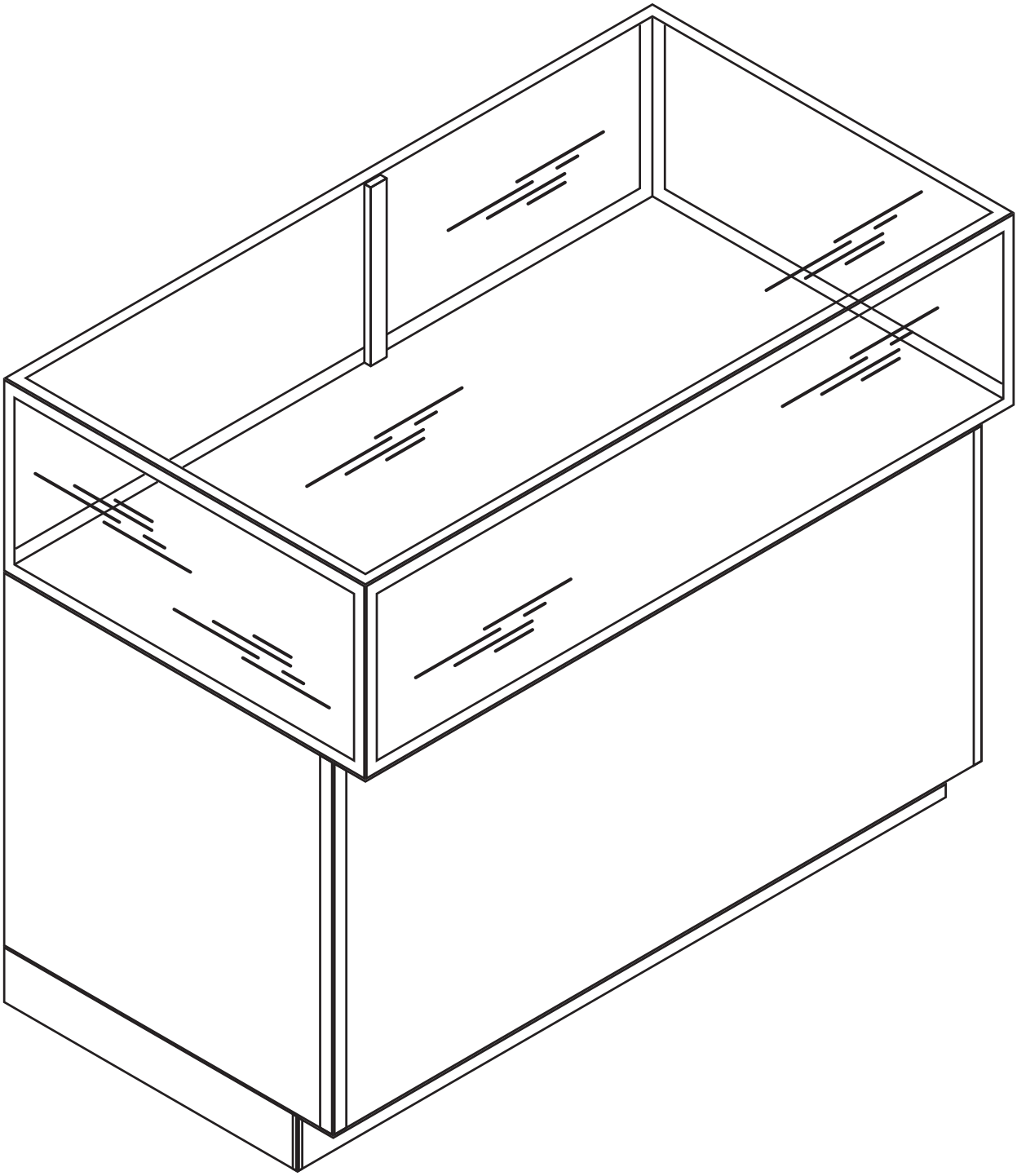
ASSEMBLY INSTRUCTIONS MANUAL

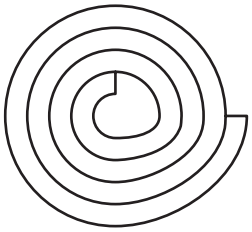
65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE



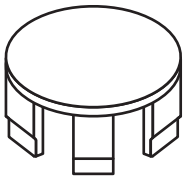
ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

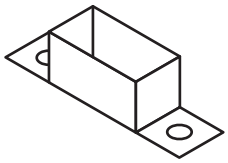
PARTS IN CARTON:



16' FOAM TAPE
(1 EACH)



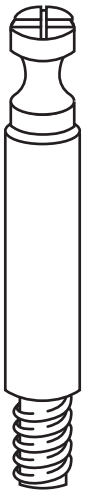
HOLE PLUG
(1 EACH)



SUPPORT FOOT
(1 EACH)



CORNER CAP
(4 EACH)



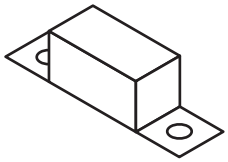
CAM LOCK PINS
(38 EACH)



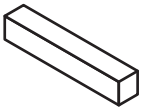
WOOD DOWELS
(4 EACH)



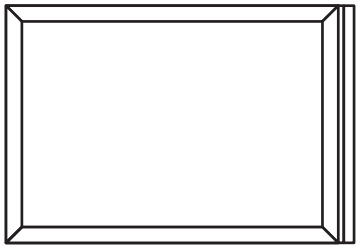
#8 PAN HEAD
SCREW
(12 EACH)



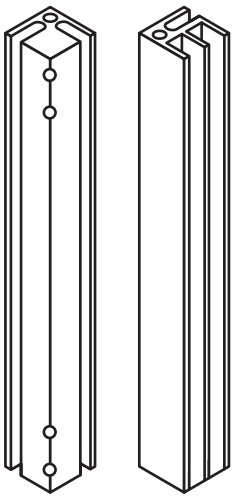
SUPPORT CAP
(1 EACH)



FOAM GLAZING
(15 EACH)



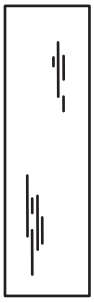
UPPER DOOR
(2 EACH)



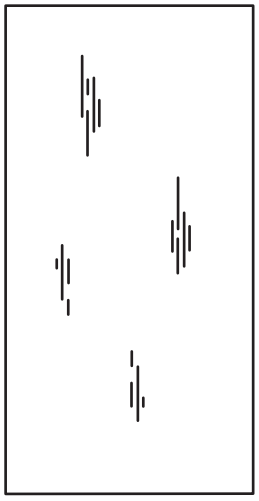
GLASS SUPPORTS
(4 EACH)



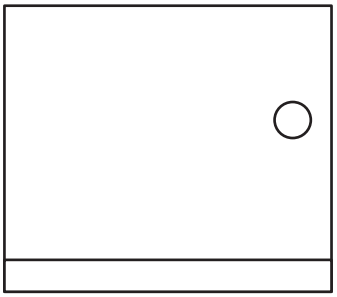
UPRIGHT
SUPPORT
(1 EACH)







GLASS PANELS
(4 EACH)



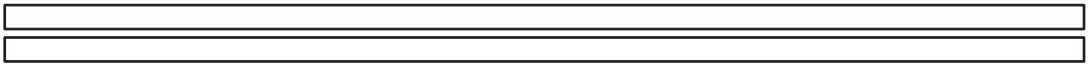
LOWER DOOR
(2 EACH)

YOU WILL NEED TO SUPPLY YOUR OWN DRILL OR SCREWDRIVER & RUBBER MALLET FOR INSTALLATION.

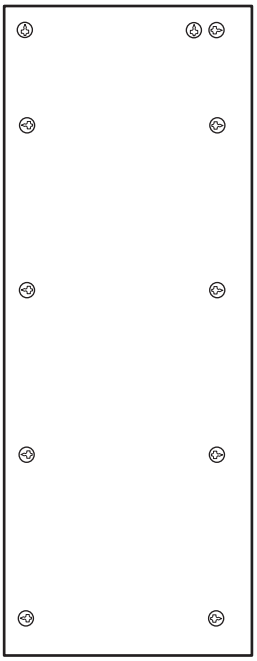
ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

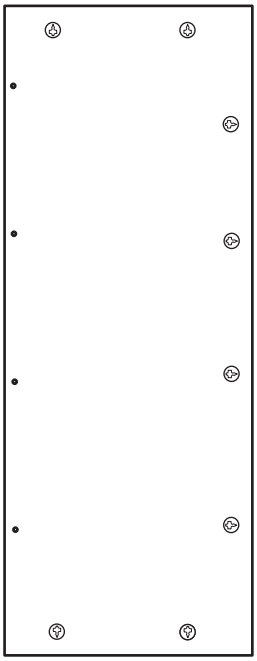
PARTS IN CARTON:



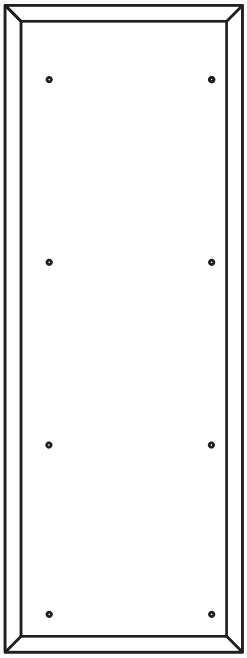
DOOR TRACK INSERTS
(2 EACH)



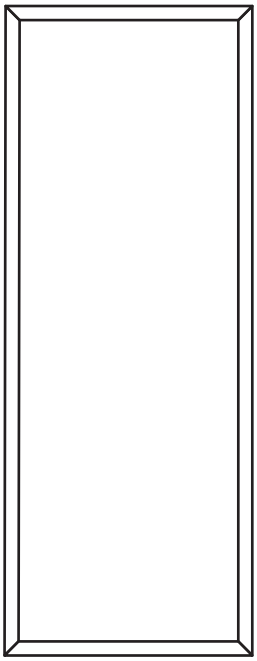
BOTTOM DECK
(1 EACH)



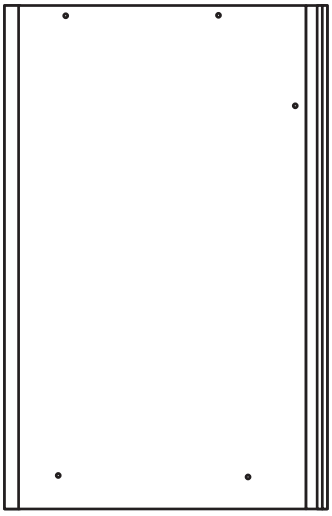
FRONT PANEL
(1 EACH)



TOP DECK PANEL
(1 EACH)



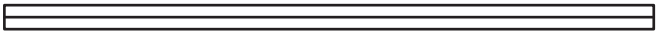
GLASS METAL
SUPPORT (1 EACH)



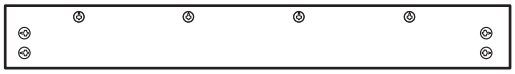
SIDE PANELS L/R
(2 EACH)



SUPPORT BAR
(1 EACH)



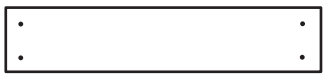
METAL DECK
TRACK (1 EACH)



FRONT / BACK KICK PLATE
PANEL (2 EACH)



CENTER SUPPORT
(1 EACH)



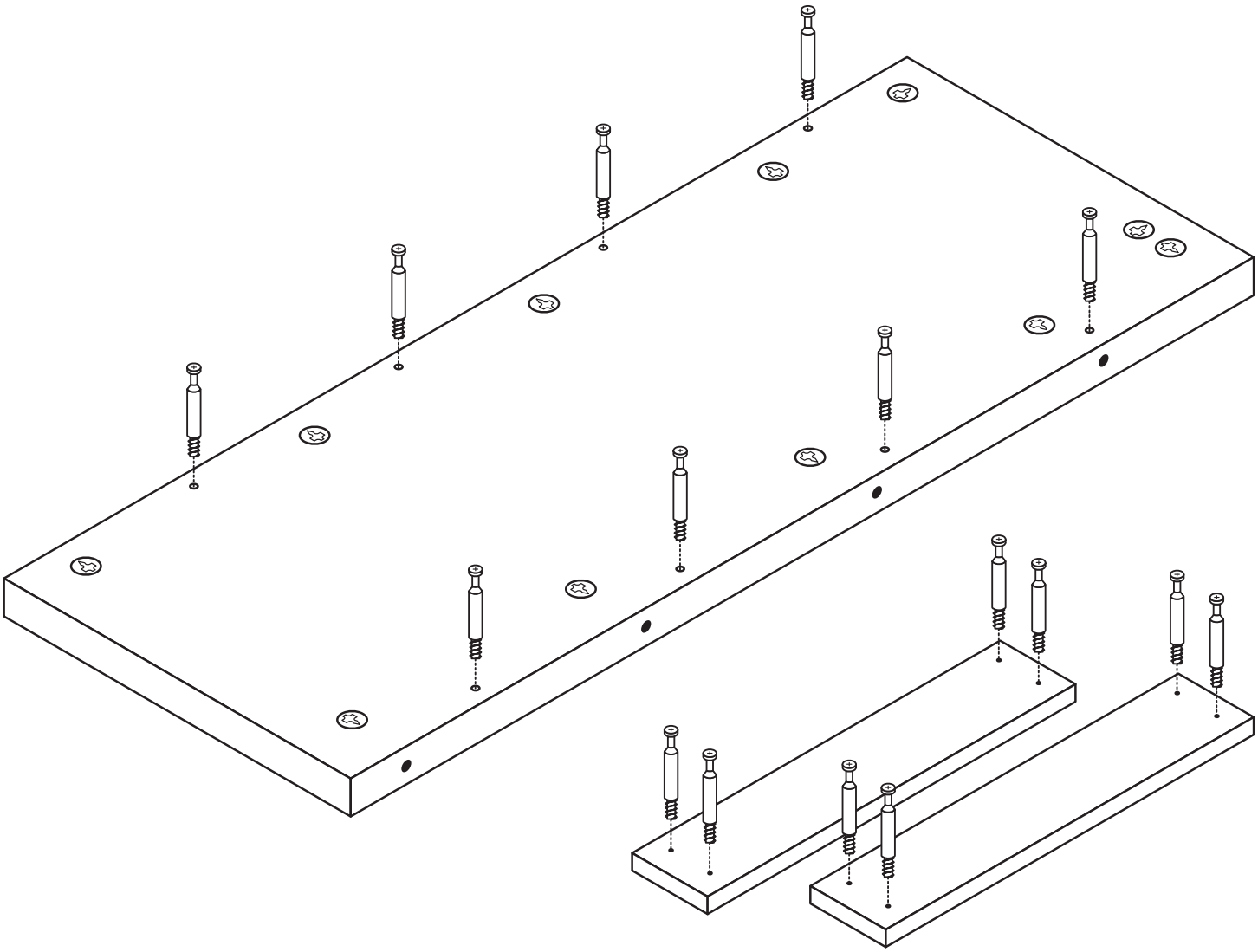
SIDE KICK PLATE
PANEL (2 EACH)

ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

STEP 1

INSERT CAM LOCK PINS INTO EACH PANEL (BOTTOM & SIDE PANELS). (USING A MANUAL SCREW DRIVER IS BEST, TO HELP AVOID OVER TIGHTENING.)



STEP 2

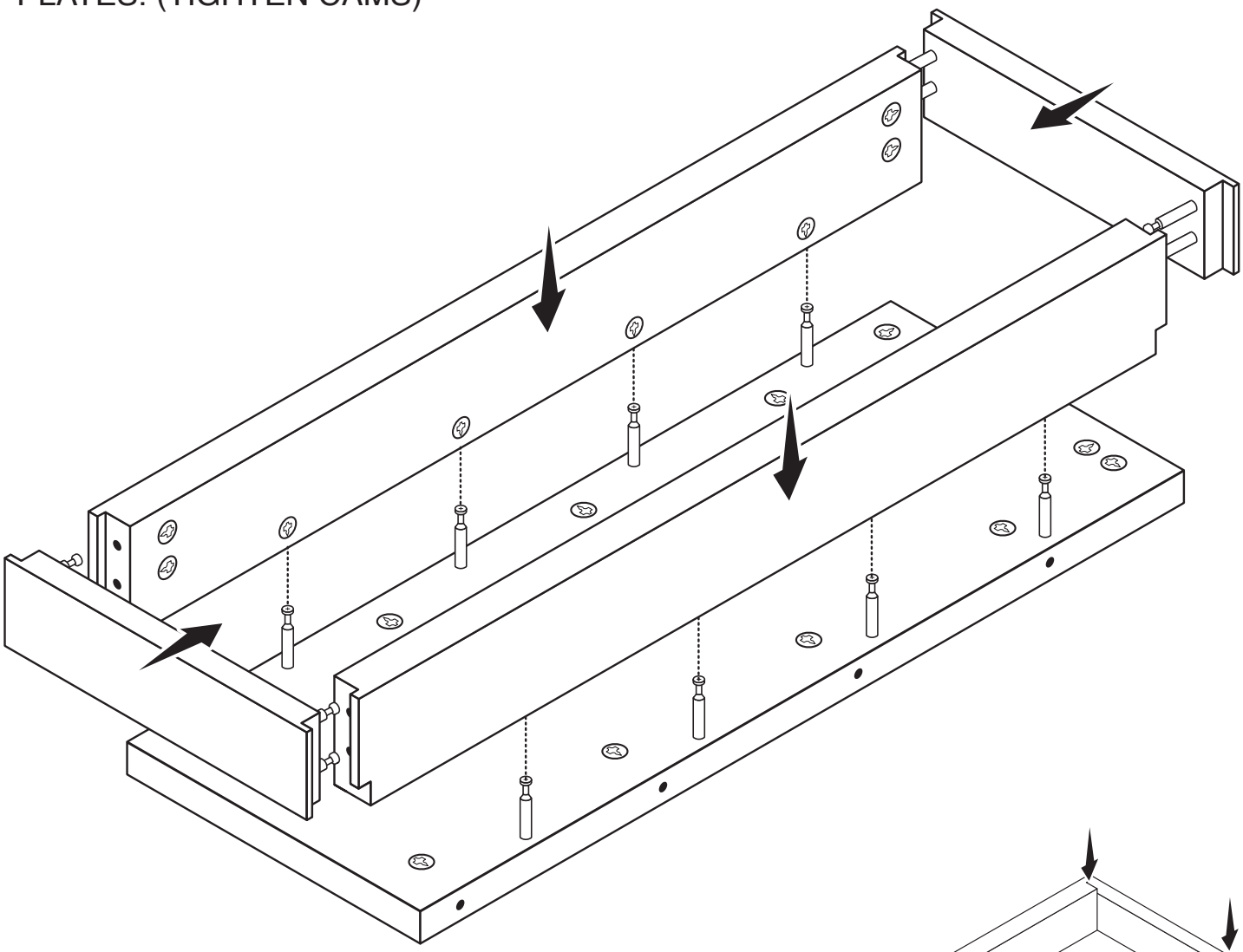
ENSURE EACH PRE-INSERTED CAM IS ORIENTED SO THE CAM ARROW IS FACING THE CORRESPONDING HOLE.

ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

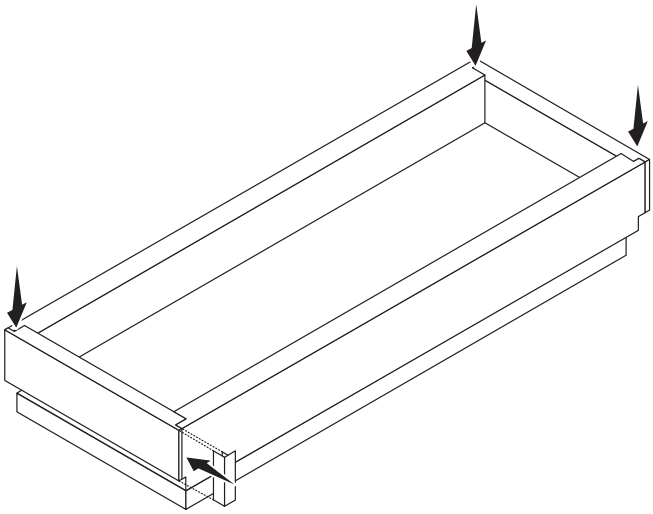
STEP 3

INSERT THE FRONT & BACK KICK PLATES ONTO THE BOTTOM DECK CAM PINS. INSERT SIDE KICK PLATE CAM LOCK PINS INTO FRONT & BACK KICK PLATES. (TIGHTEN CAMS)



STEP 4

USING A RUBBER MALLET, INSERT EACH CORNER CAP ONTO THE KICK PLATE CORNERS.

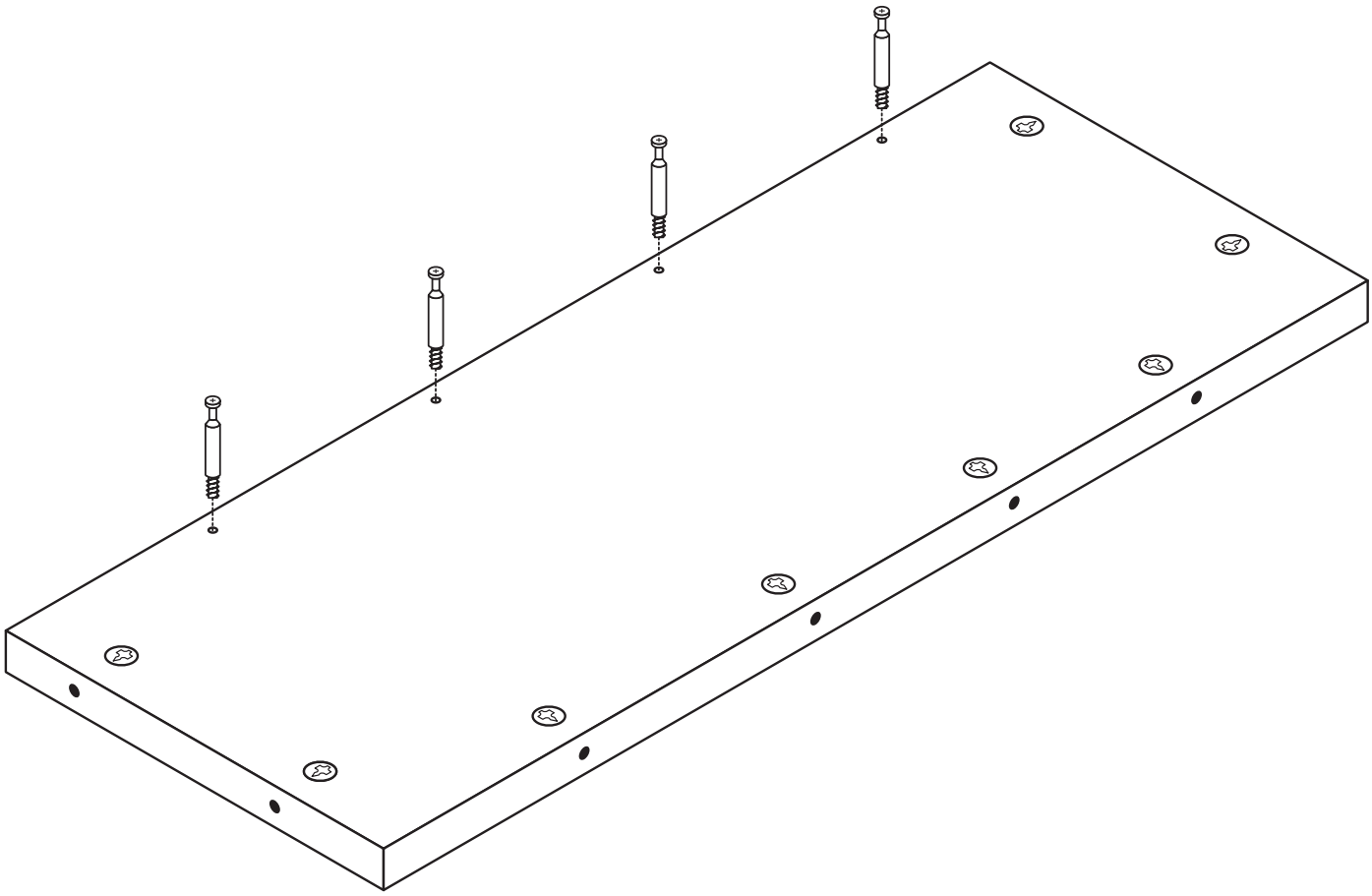


ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

STEP 5

INSERT CAM LOCK PINS INTO EACH HOLE OF THE FRONT PANEL.



STEP 6

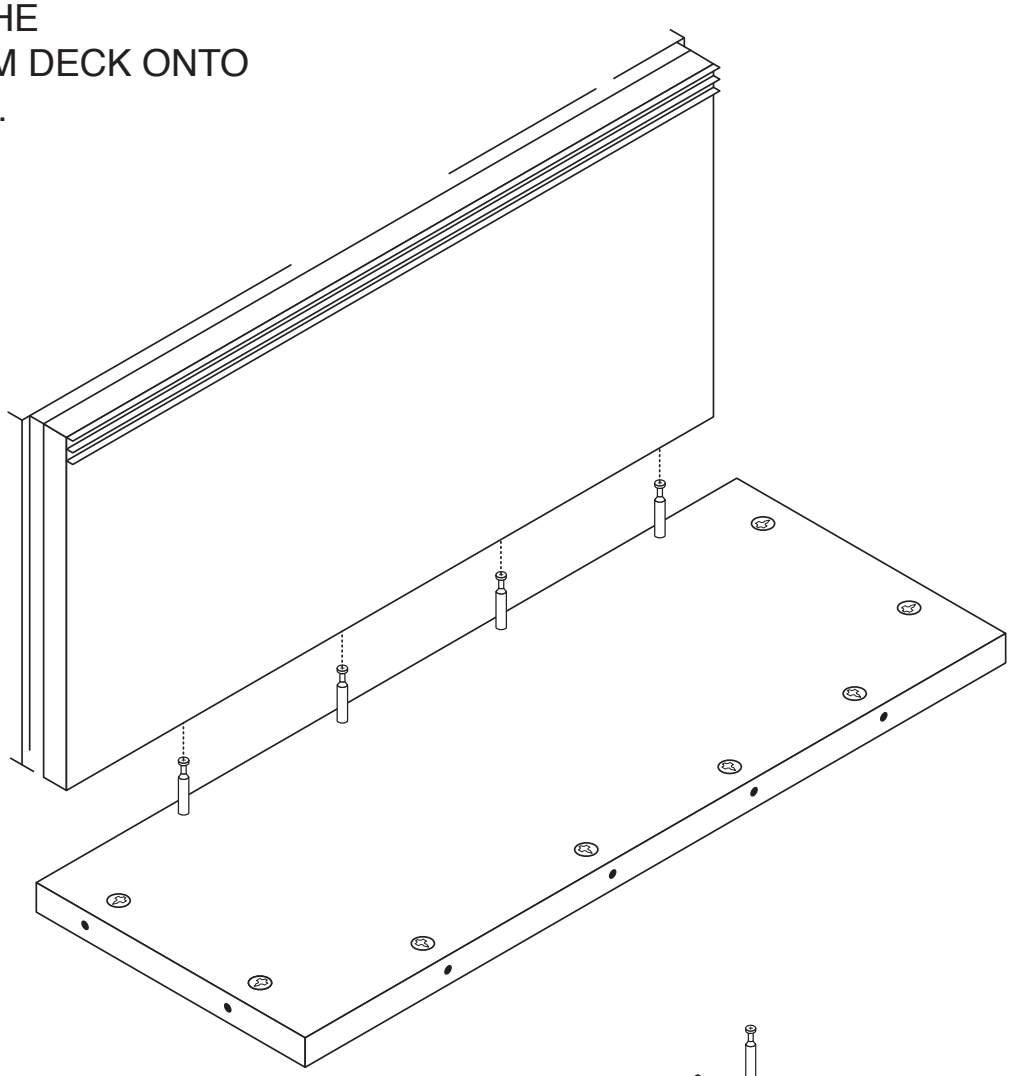
ENSURE EACH PRE-INSERTED CAM IS ORIENTED SO THE CAM ARROW IS FACING THE CORRESPONDING HOLE.

ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

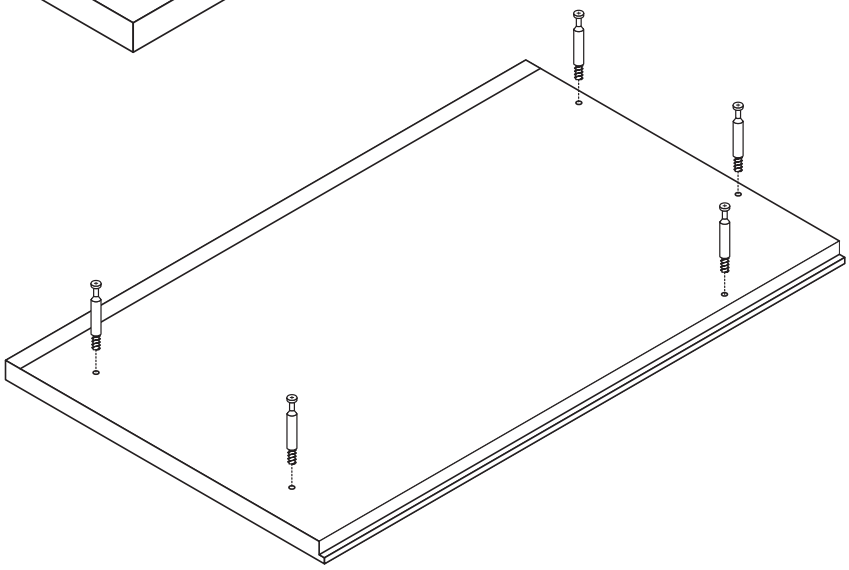
STEP 7

CAREFULLY SLIDE THE ASSEMBLED BOTTOM DECK ONTO THE CAM LOCK PINS. (TIGHTEN CAMS)



STEP 8

INSERT CAM LOCK PINS INTO EACH HOLE OF THE SIDE PANELS (L & R).

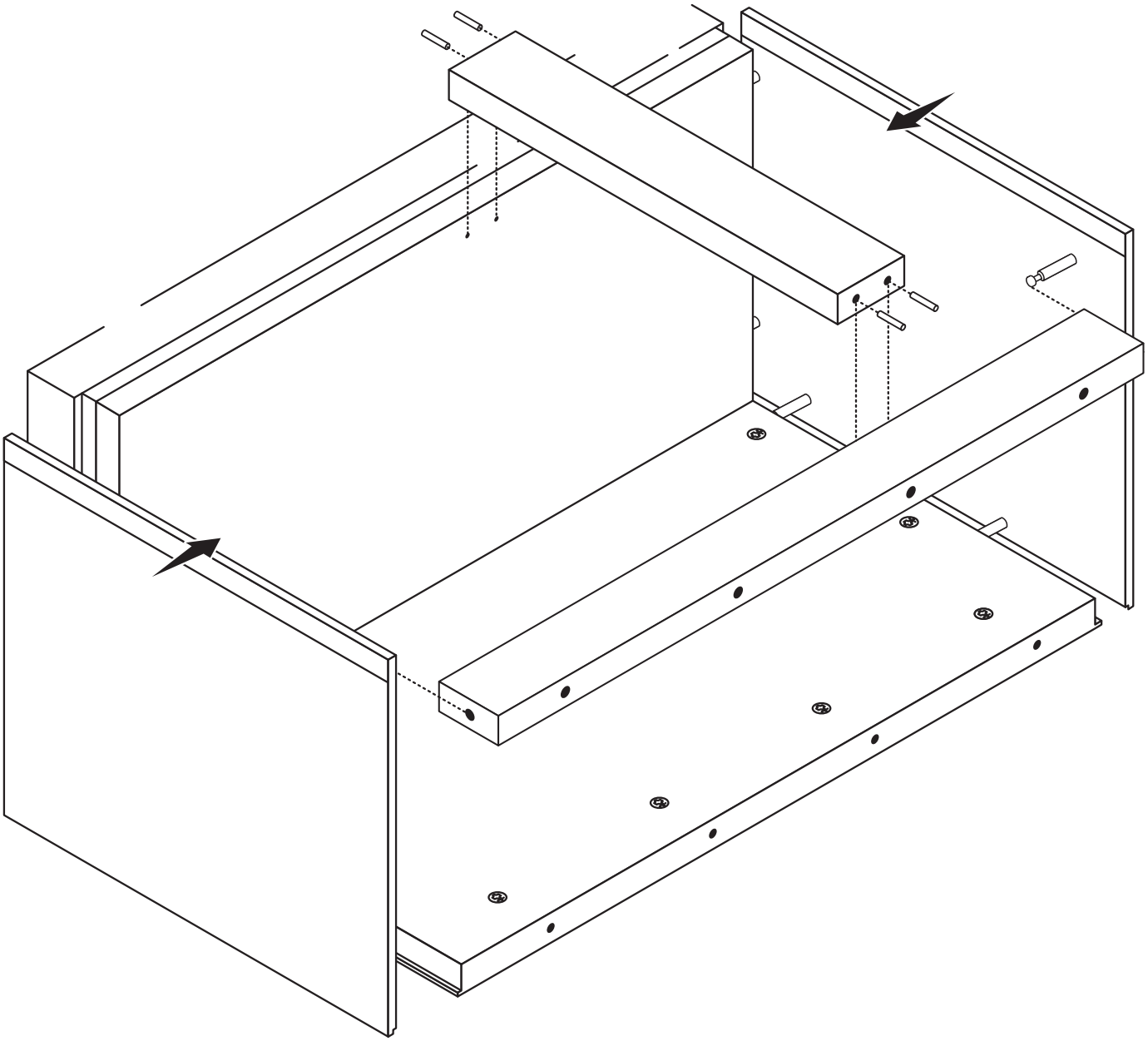


ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

STEP 9

PLACE EACH SIDE PANEL ONTO THE ASSEMBLED DECK. INSERT DOWELS INTO EACH END OF THE CENTER SUPPORT. INSERT THE SUPPORT BAR BETWEEN THE SIDE PANELS. FINALLY, PLACE THE CENTER SUPPORT ONTO THE BOTTOM DECK AND BETWEEN THE SUPPORT BAR. (TIGHTEN CAMS)

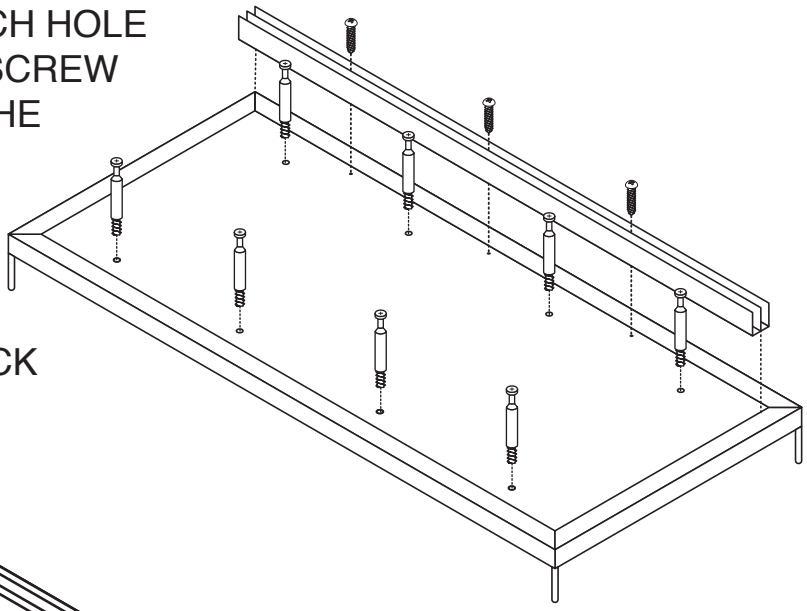


ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

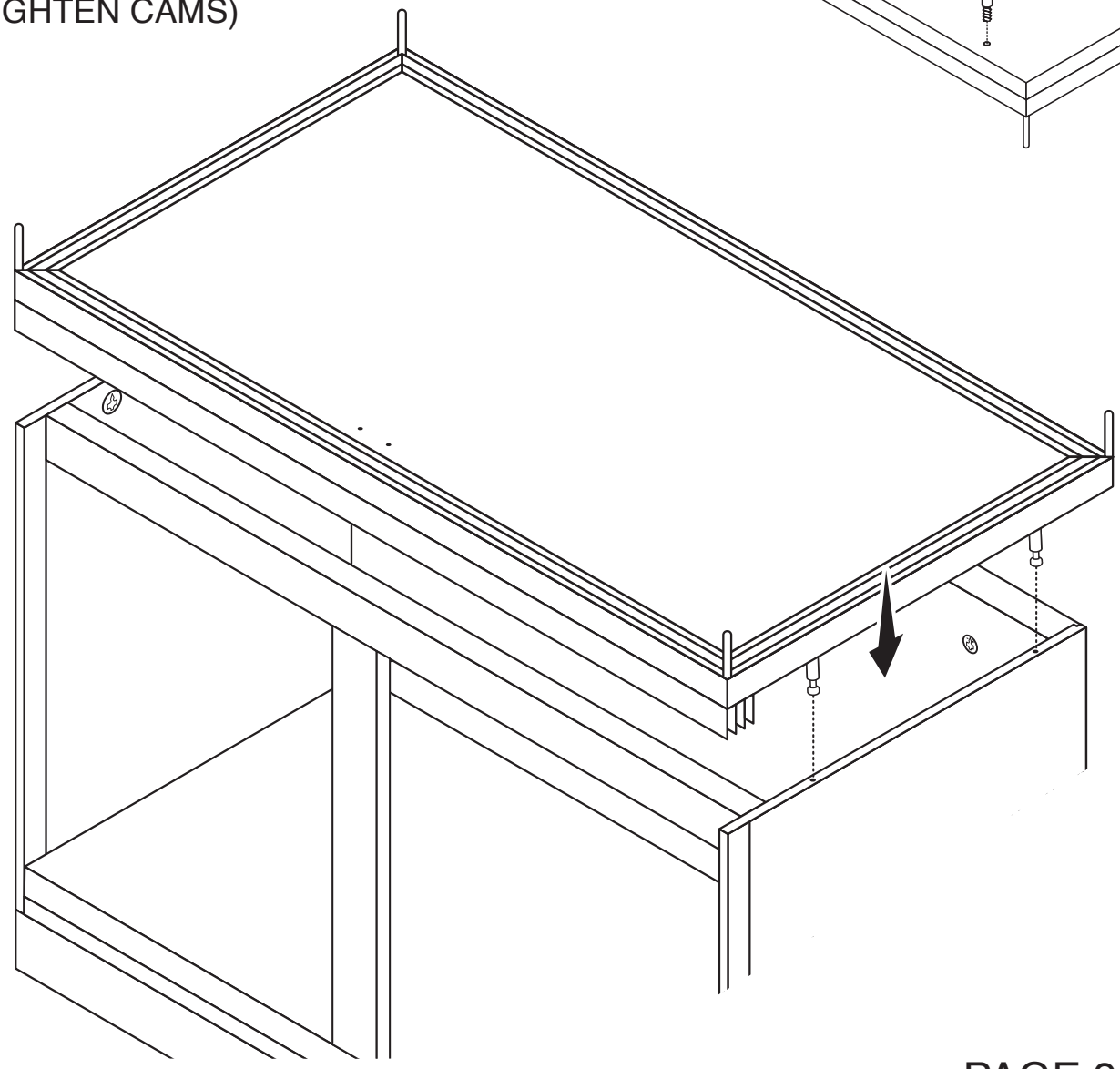
STEP 10

INSERT CAM LOCK PINS INTO EACH HOLE OF THE TOP DECK PANEL. NEXT SCREW THE METAL DECK TRACK ONTO THE TOP DECK.



STEP 11

CAREFULLY, THE LOWER TOP DECK ONTO THE BOTTOM DECK. (TIGHTEN CAMS)

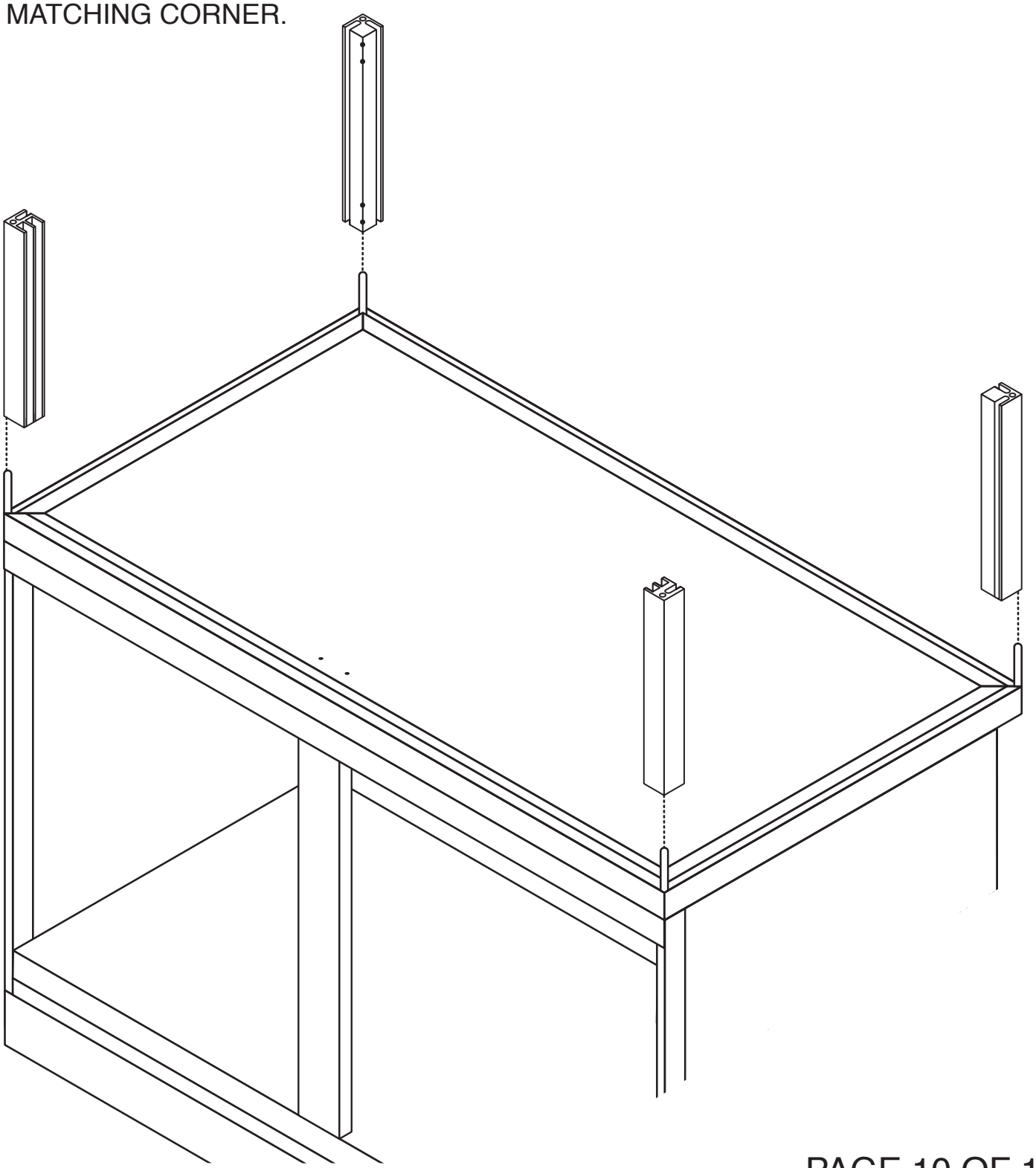


ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

STEP 12

PLACE THE CORRESPONDING GLASS SUPPORTS ONTO EACH MATCHING CORNER.

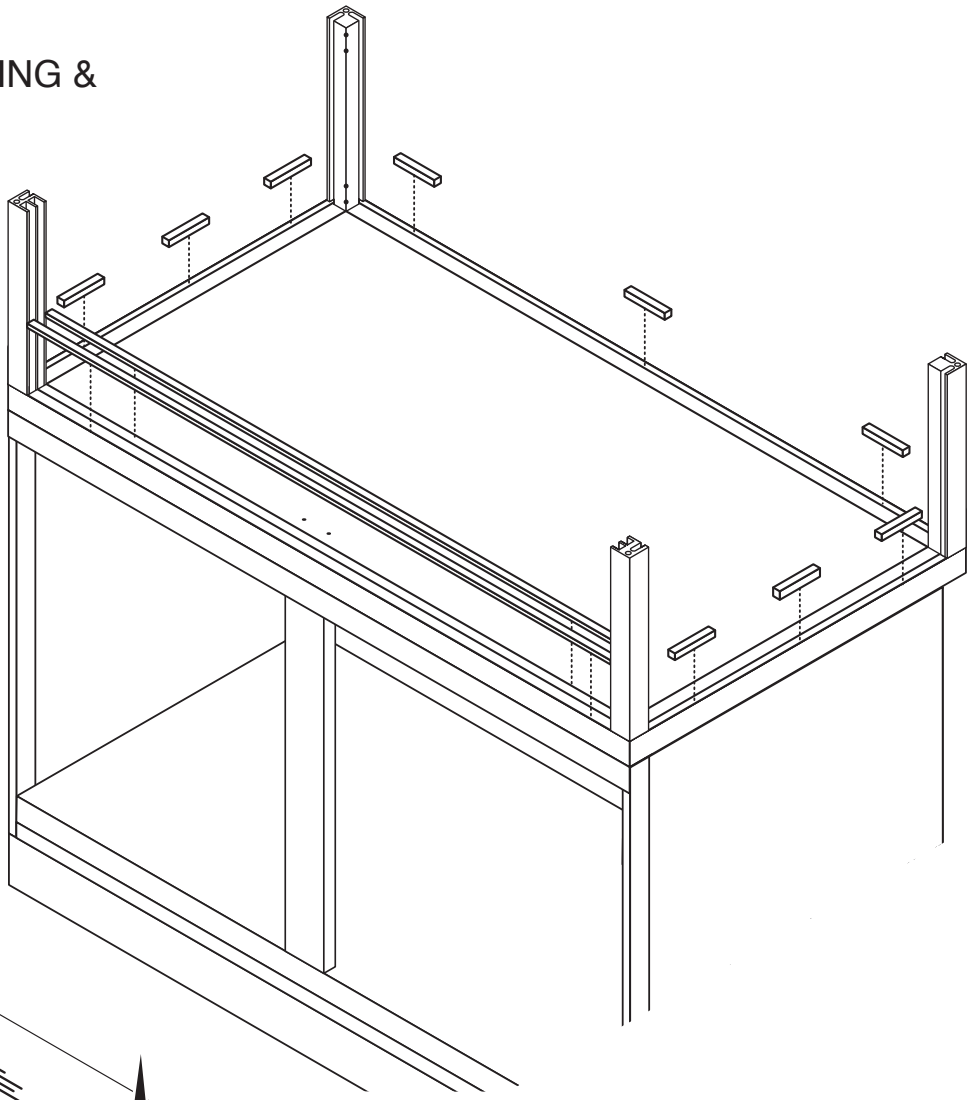


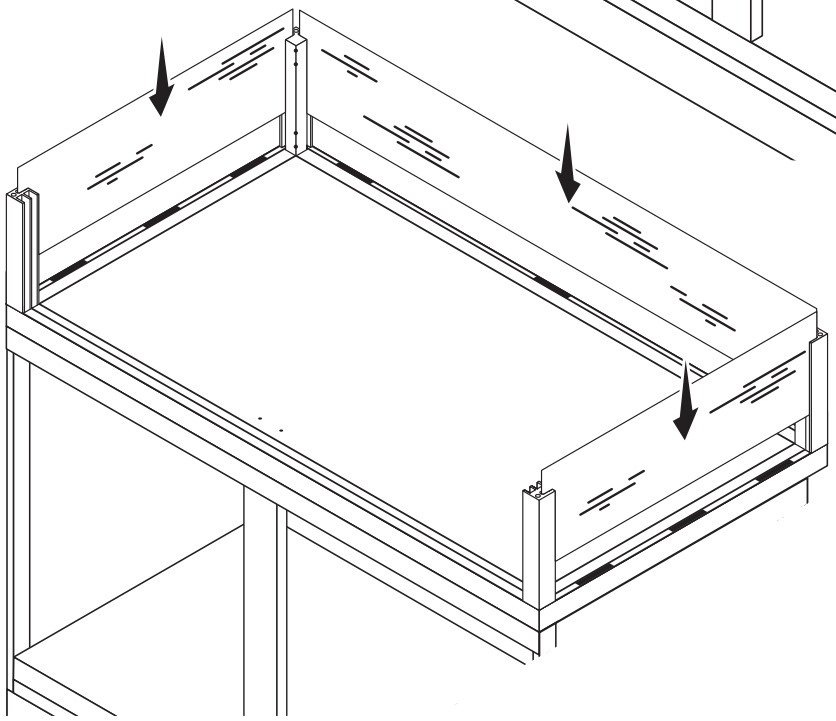
ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

STEP 13

PLACE THE FOAM GLAZING & DOOR TRACK INSERTS INTO PLACE.





STEP 14

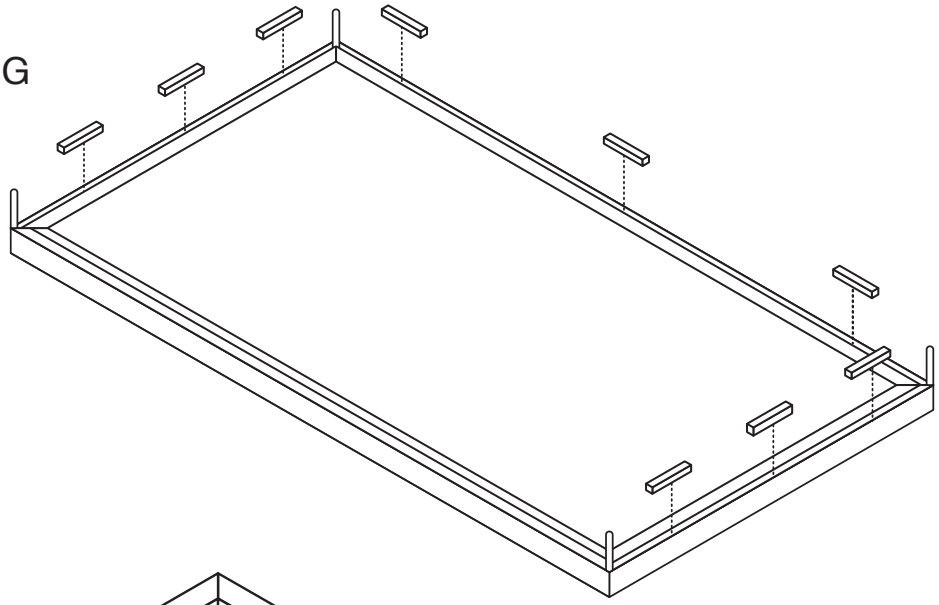
PLACE THE GLASS PANELS CAREFULLY INTO THE GROOVES OF THE SUPPORTS & SLOWLY PRESS INTO PLACE.

ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

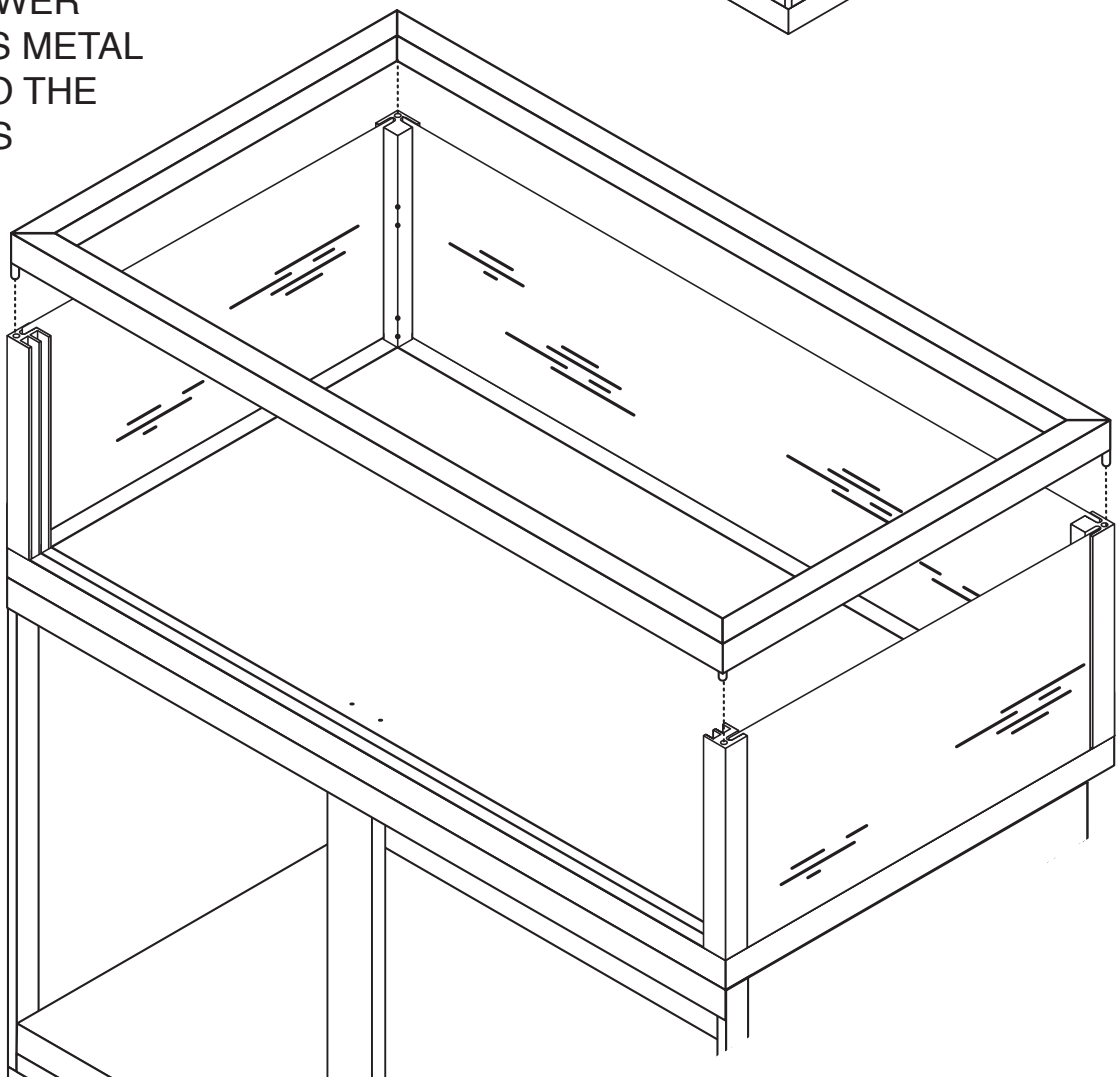
STEP 15

PLACE THE FOAM GLAZING INTO PLACE.



STEP 16

CAREFULLY LOWER THE TOP GLASS METAL SUPPORT ONTO THE CORNER GLASS UPRIGHTS.

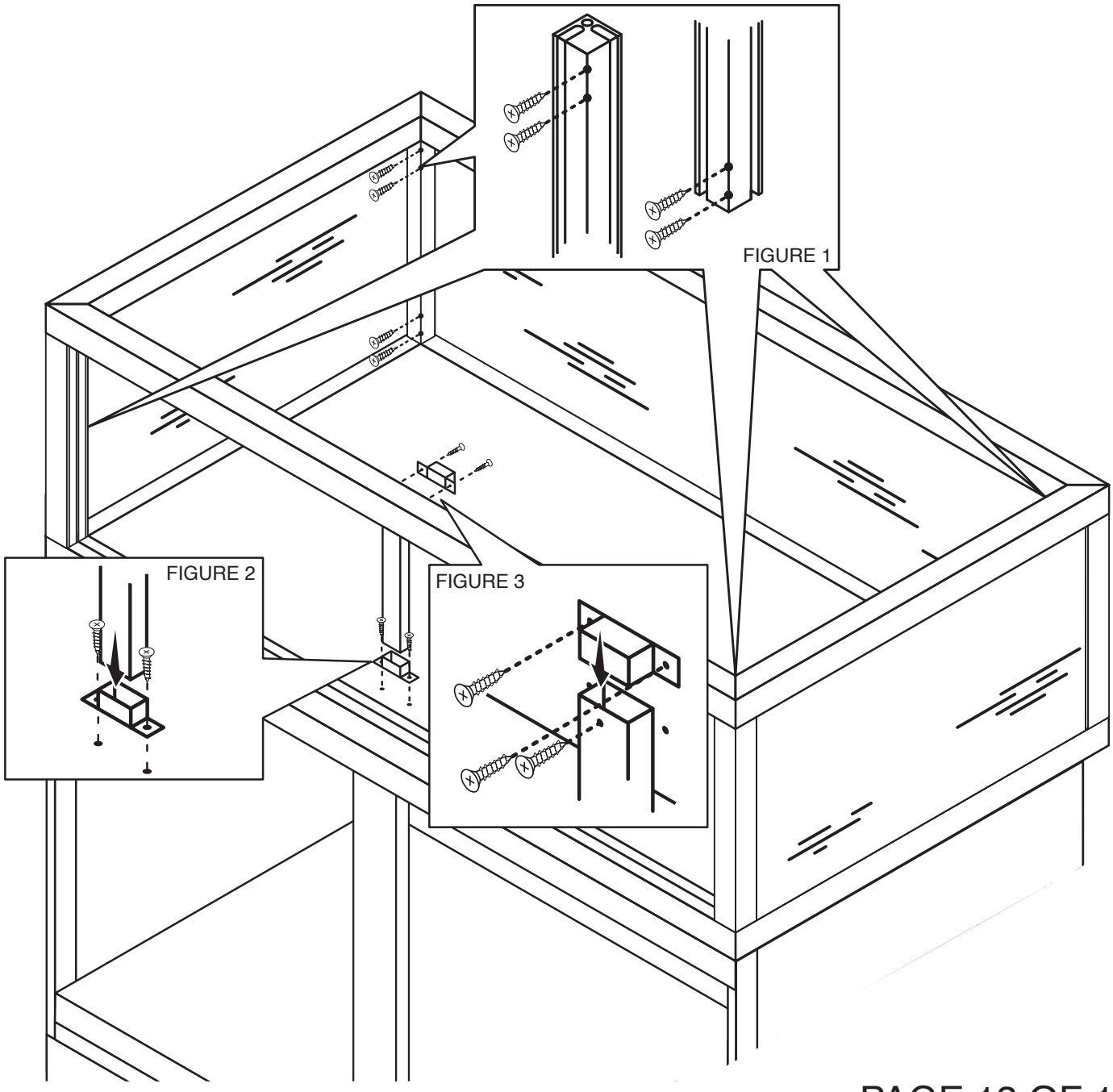


ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

STEP 17

ADD SCREWS TO EACH GLASS SUPPORT CORNER (SEE FIGURE 1). PLACE LOWER UPRIGHT FOOT INTO POSITION AND SECURE INTO PLACE (SEE FIGURE 2). FINALLY, INSERT THE UPRIGHT AND SECURE INTO PLACE WITH #8 SCREW, SECURE UPRIGHT CAP INTO PLACE. (SEE FIGURE 3).



ASSEMBLY INSTRUCTIONS MANUAL

65280 - 48 IN METAL FRAMED BLACK JEWELRY DISPLAY CASE

STEP 18

PLACE FOAM ADHESIVE STRIPS ONTO THE TOP METAL GLASS SUPPORT, CUT ON A 45º ANGLE, THEN CAREFULLY LOWER THE GLASS INTO PLACE. FINALLY, SET DOORS INTO THEIR TRACKS AND SLIDE INTO FINAL POSITION.

