

FULL VISION REAR ACCESS CORNER PIECE

HARDWARE INSIDE BAG IN BOX

STEP 1: Place inserts between top bottom base side panels and top bottom base front panel, Holes in panels should be facing downward (SEE DIAGRAM 1) Use 5/8" screw to secure inserts to panels, Next, insert cam locks into top bottom base back panels, attach end caps to each side of the back panels (SEE DIAGRAM 2), Attach back side panels to front side panels, Tighten inside cam locks to secure. Then attach the back panel, Top bottom base will appear like DIAGRAM 3.

DIAGRAM 1



DIAGRAM 2



Insert to go between
front panels and front side panels

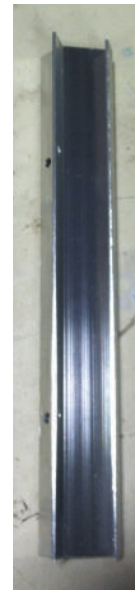
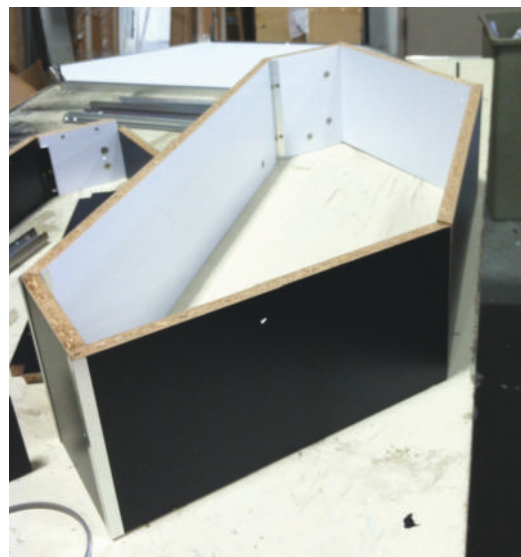


DIAGRAM 3



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STEP 2: Attach bottom base front panel to bottom base top panel using 1-5/16" screw. (SEE DIAGRAM 1) Next place black insert aligned with the bottom base panel, then place the bottom base front side panel on the other side of the insert, secure insert with 5/8" screw to panel. Attach end cap to ends of bottom base front panels, Then insert cam locks into bottom base back panels and attach to front side panels, tighten cam locks to secure, complete steps on opposite side (SEE DIAGRAM 2)

DIAGRAM 1



Insert to go between
front panels and front side panels



DIAGRAM 2



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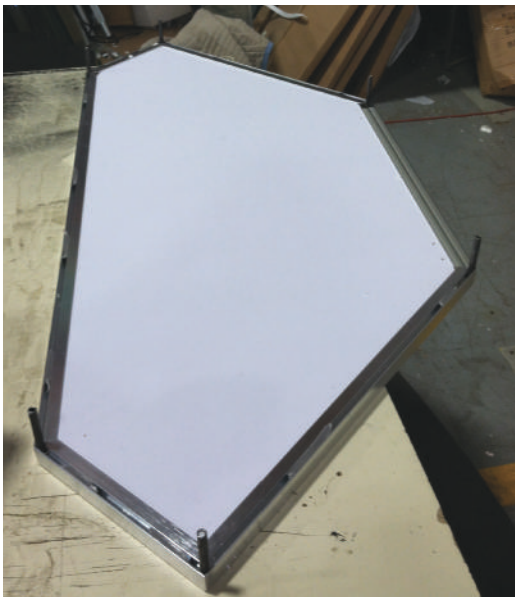
STEP 3: Finally attach the back bottom base panel using 1-5/6" screws, the bottom base needs to be placed in the inserts with the grooves pointing downward, make sure all panels and inserts are flush along the bottom base.

BACK BOTTOM BASE PANEL



STEP 4: Place foam in bottom deck grooves, Insert cam locks into underside of bottom deck.

BOTTOM DECK



UNDERSIDE OF BOTTOM DECK



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STEP 5: Place the bottom base onto cam locks on bottom deck, tighten cam locks to secure. (SEE DIAGRAM 1) Then, attach the standard foot to the bottom deck. (SEE DIAGRAM 2)

DIAGRAM 1

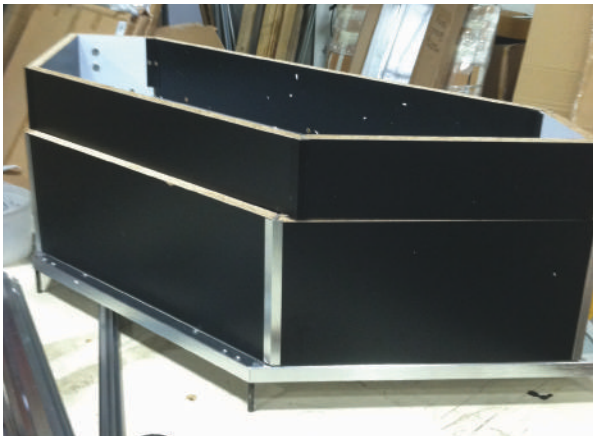
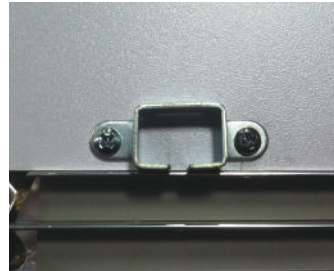


DIAGRAM 2



STEP 6: Place side extrusions on side pegs of bottom base with arrows pointing downward, Make sure to place extrusions with door tracks on the back pegs of the base lining grooves up with bottom base. (SEE DIAGRAM 3)

DIAGRAM 3



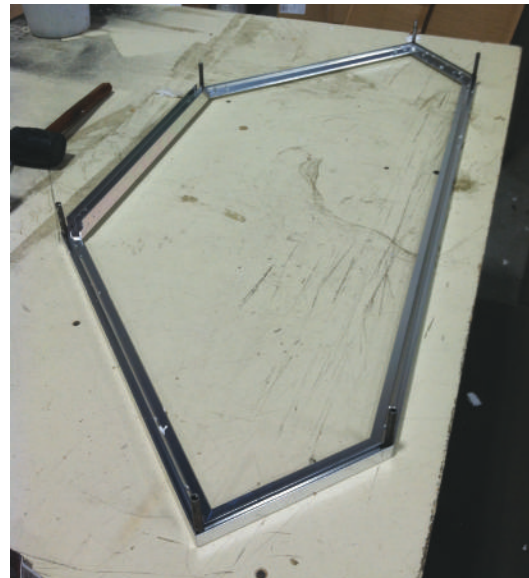
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STEP 7: Insert glass panels into grooves on side extrusions. (SEE DIAGRAM 1) Place foam into grooves on top panel, Place top frame onto case, insert two screws in top and bottom of all extrusions to secure.

DIAGRAM 1



TOP FRAME



STEP 8: Apply tape around inside edge of frame, Insert standard into bottom foot base, use screws to attach to back of case, Place cap on top of standard and attach on each side with screws. Lay top glass onto top frame.

STEP 9: Place doors into tracks by lifting up and into door grooves.

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FRONT OF COMPLETED CASE

