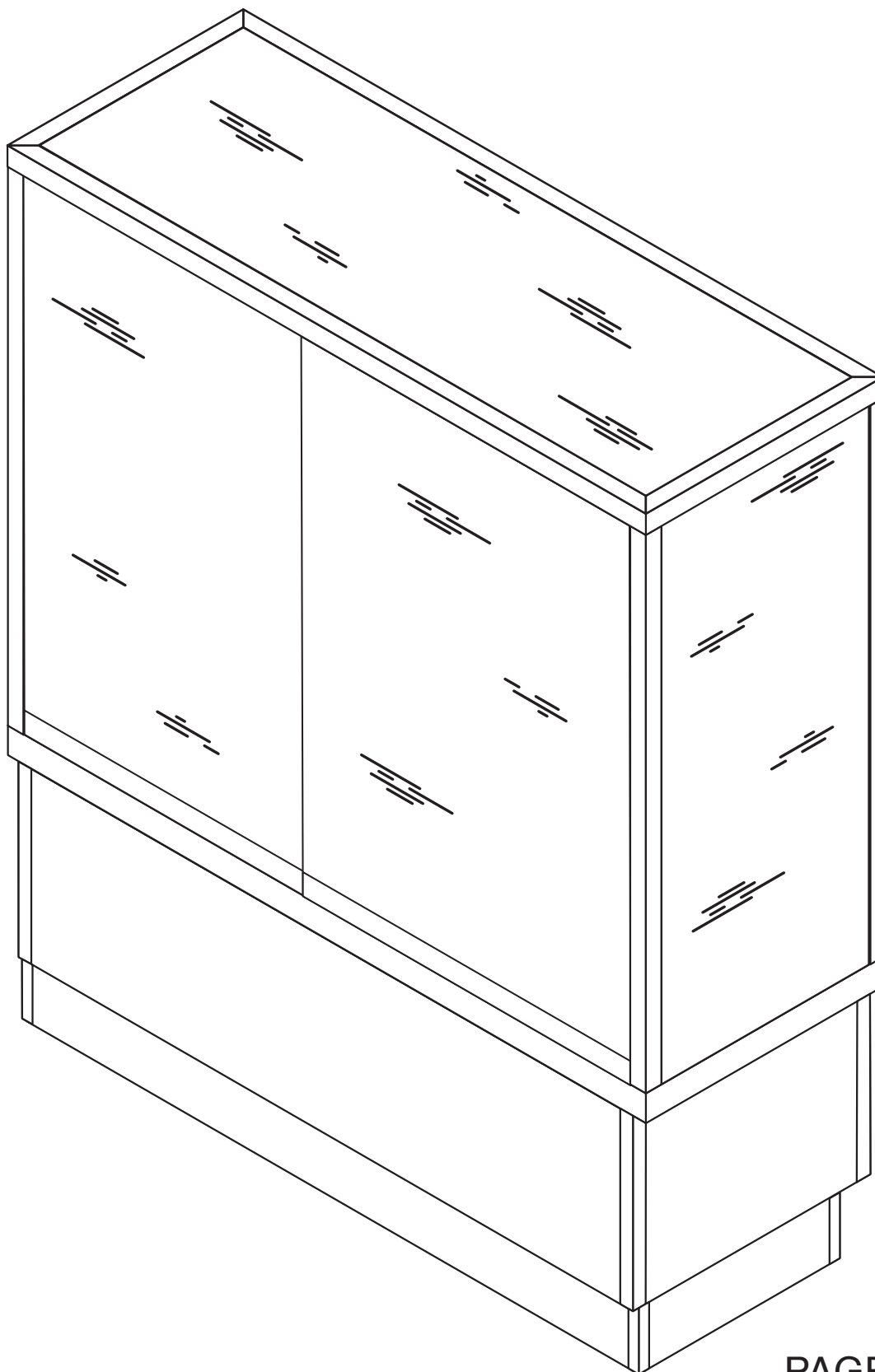


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT



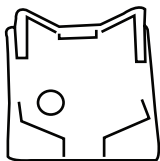
ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

PARTS IN CARTON:



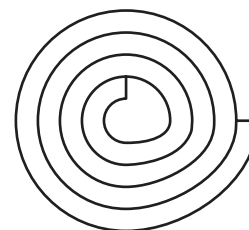
CAM LOCK PINS
(36 EACH)



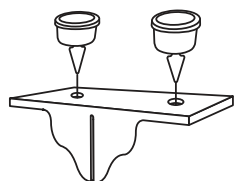
STANDARD MOUNT
(6 EACH)



METAL SHELF
BRACKETS (6 EACH)



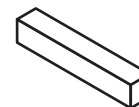
16' FOAM TAPE
(1 EACH)



SHELF REST
& BUMPER
(12 / 24 EACH)



HOLE CAP
(1 EACH)



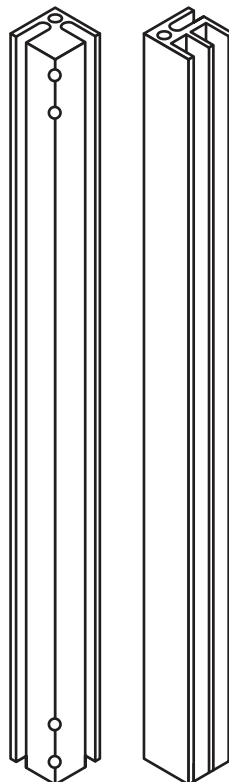
FOAM GLAZING
(28 EACH)



3/8" SCREW
(8 EACH)



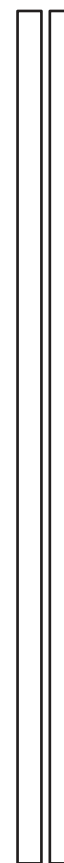
CORNER CAP
(4 EACH)



GLASS
SUPPORTS
(4 EACH)



STANDARD
(3 EACH)



DOOR TRACK
INSERTS
(2 EACH)



5/8 SCREW
(6 EACH)



CORNER CAP
(4 EACH)

YOU WILL NEED TO SUPPLY YOUR OWN DRILL OR SCREWDRIVER &
RUBBER Mallet FOR INSTALLATION.

ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

PARTS IN CARTON:



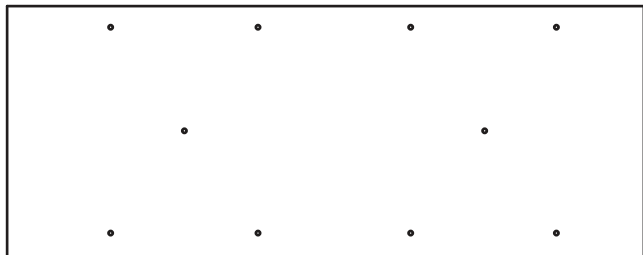
MIDDLE PANEL
(2 EACH)



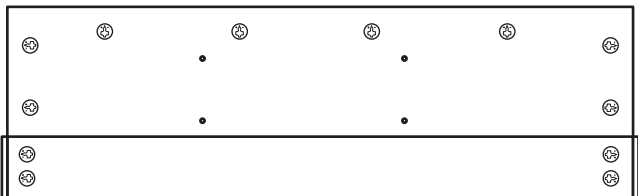
SIDE PANEL
(2 EACH)



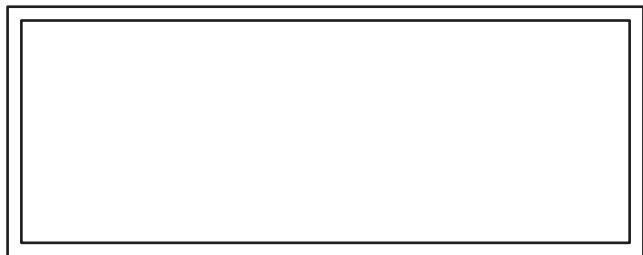
SIDE KICK PANEL
(2 EACH)



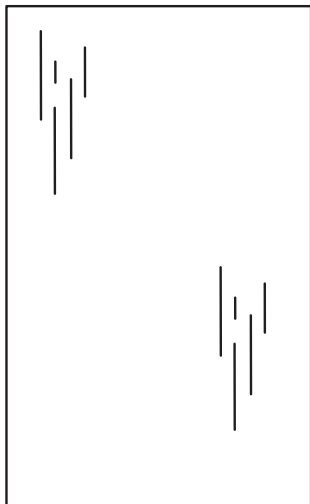
BOTTOM DECK FRAME
(1 EACH)



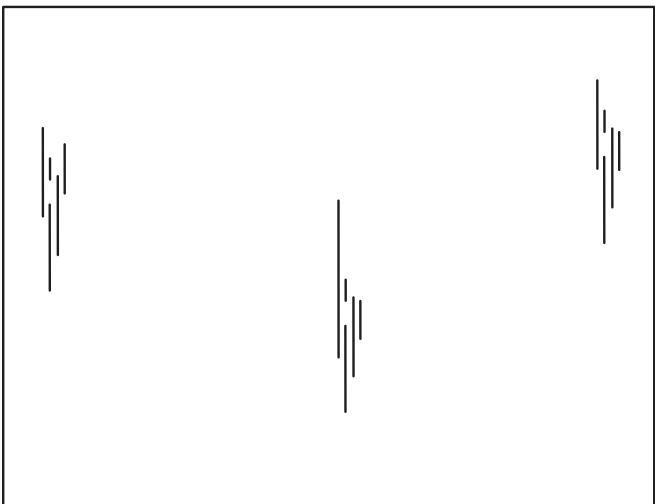
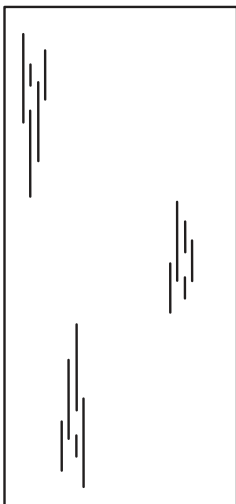
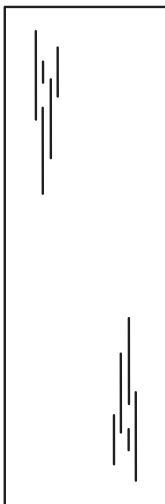
FRONT / BACK PANEL
(2 EACH)



TOP DECK FRAME
(1 EACH)



DOOR PANEL
(2 EACH)



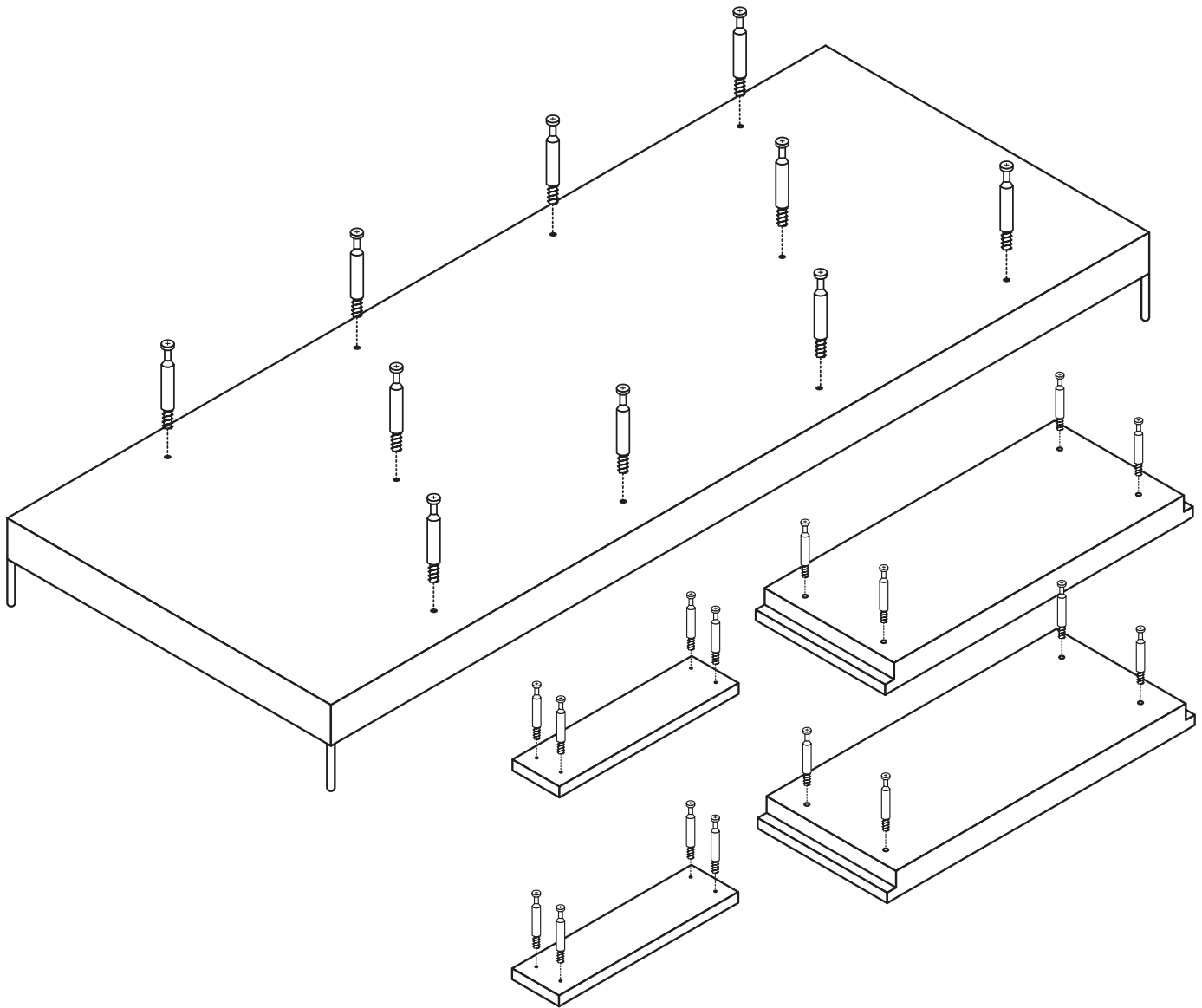
GLASS PANELS (FRONT, SIDES, TOP, & SHELVES)

ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 1

INSERT CAM LOCK PINS INTO EACH PANEL. USING A MANUAL SCREW DRIVER IS BEST, TO HELP AVOID OVER TIGHTENING.

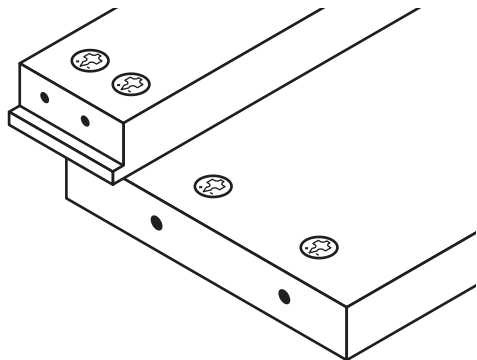
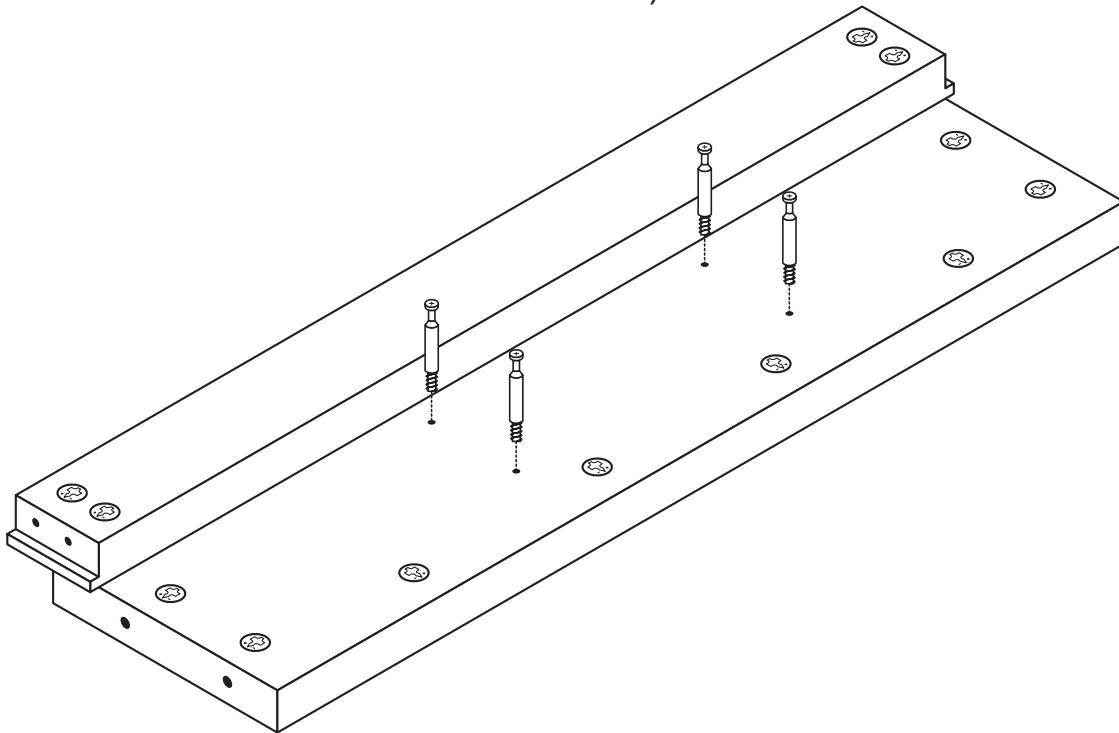


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 2

INSERT CAM LOCK PINS INTO THE PANELS
PANEL. (USING A MANUAL SCREW DRIVER IS
BEST, TO HELP AVOID OVER TIGHTENING.)



STEP 3

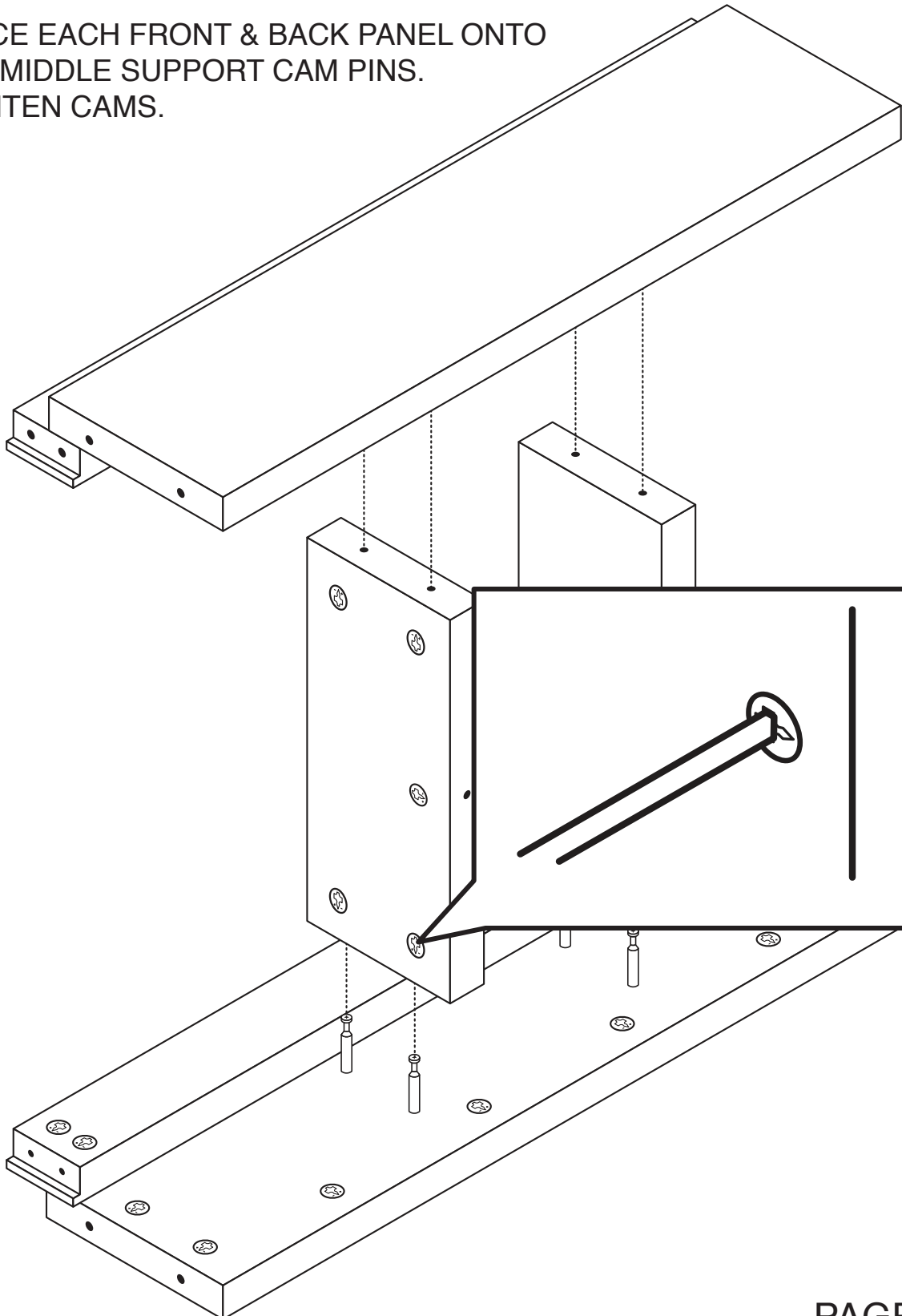
ENSURE EACH PRE-INSERTED CAM IS
ORIENTED SO THE CAM ARROW IS FACING
THE CORRESPONDING HOLE LOCATED ON THE
EDGE OF EACH PANEL.

ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 4

PLACE EACH FRONT & BACK PANEL ONTO
THE MIDDLE SUPPORT CAM PINS.
TIGHTEN CAMS.

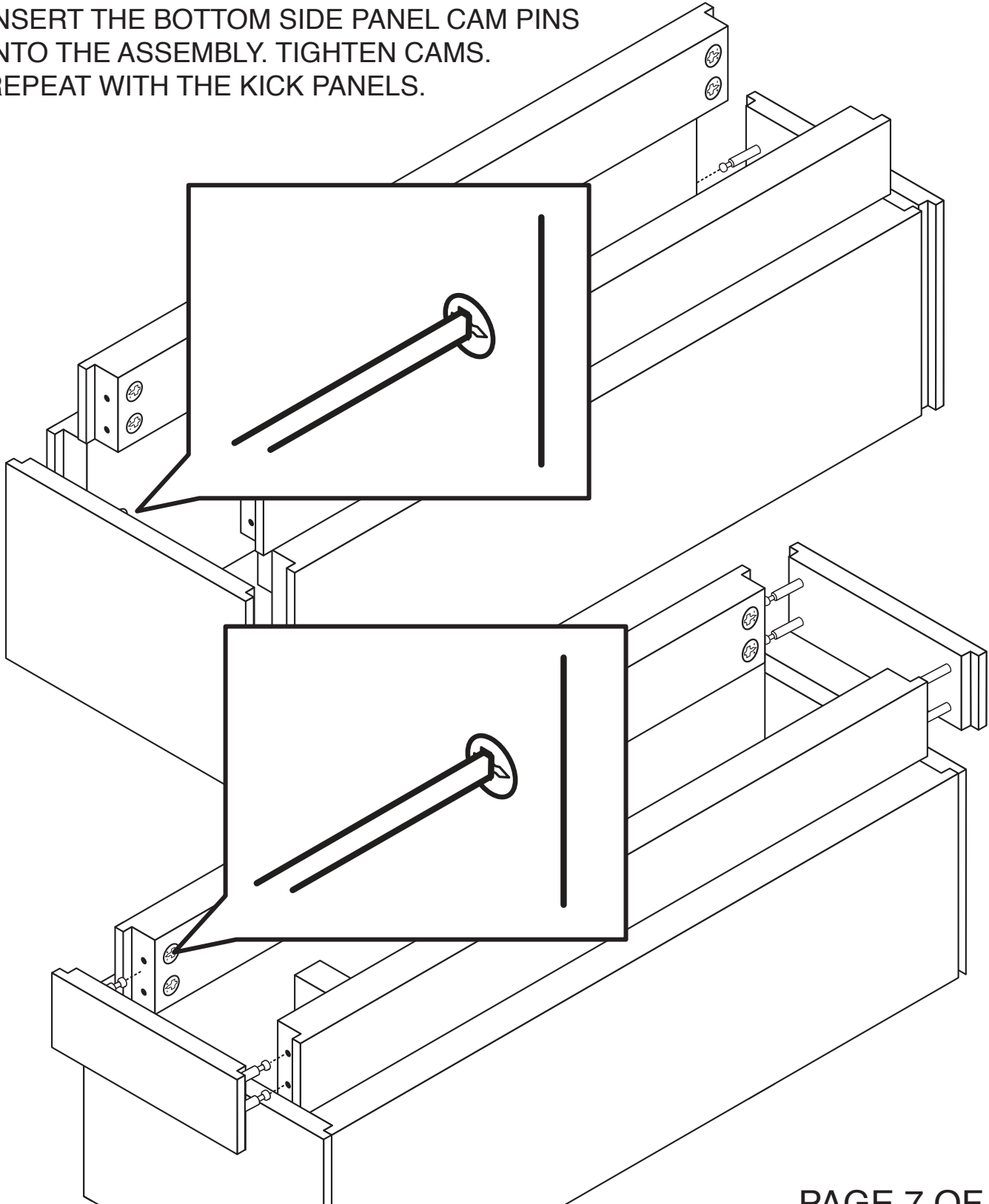


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 5

INSERT THE BOTTOM SIDE PANEL CAM PINS
INTO THE ASSEMBLY. TIGHTEN CAMS.
REPEAT WITH THE KICK PANELS.

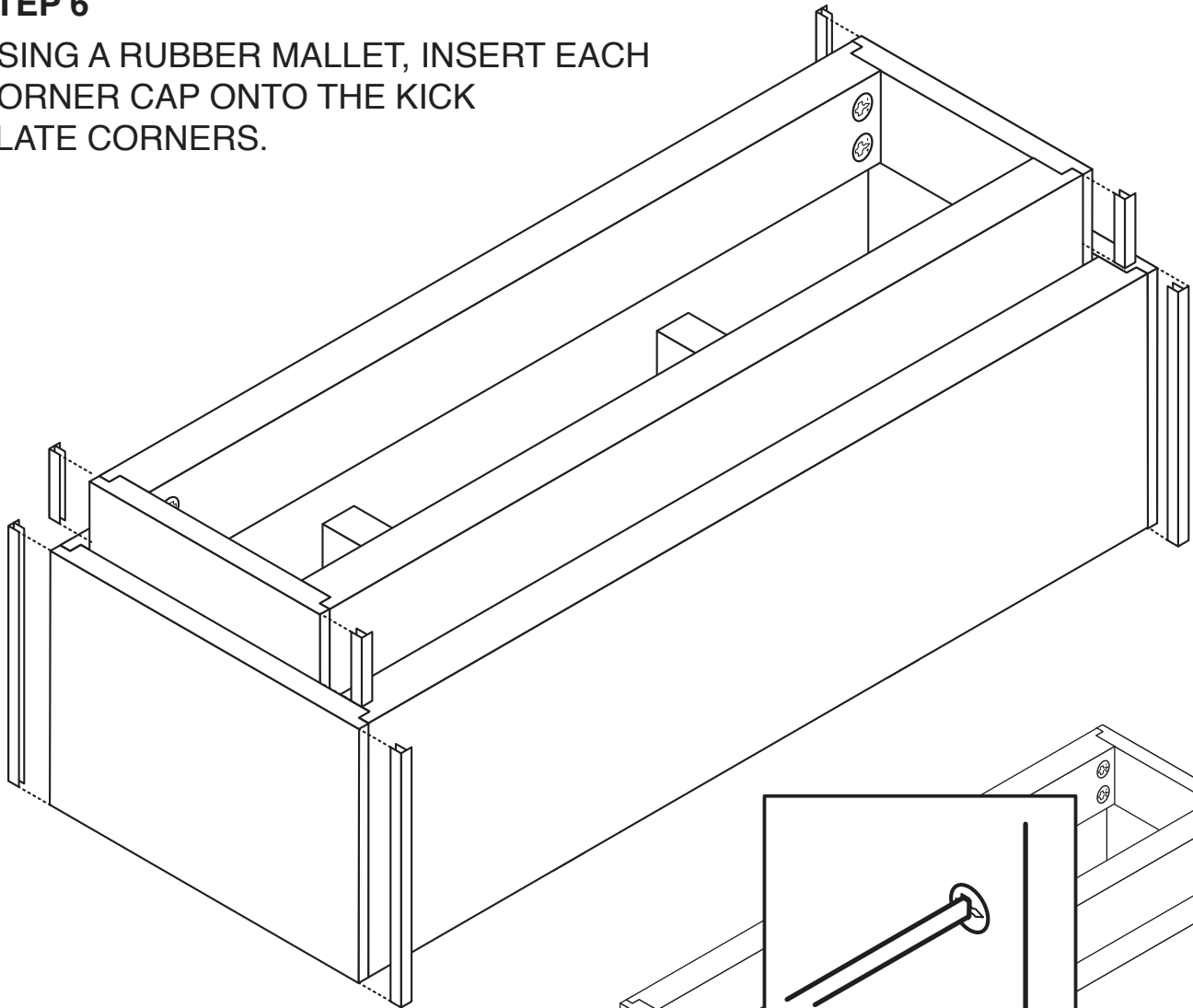


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

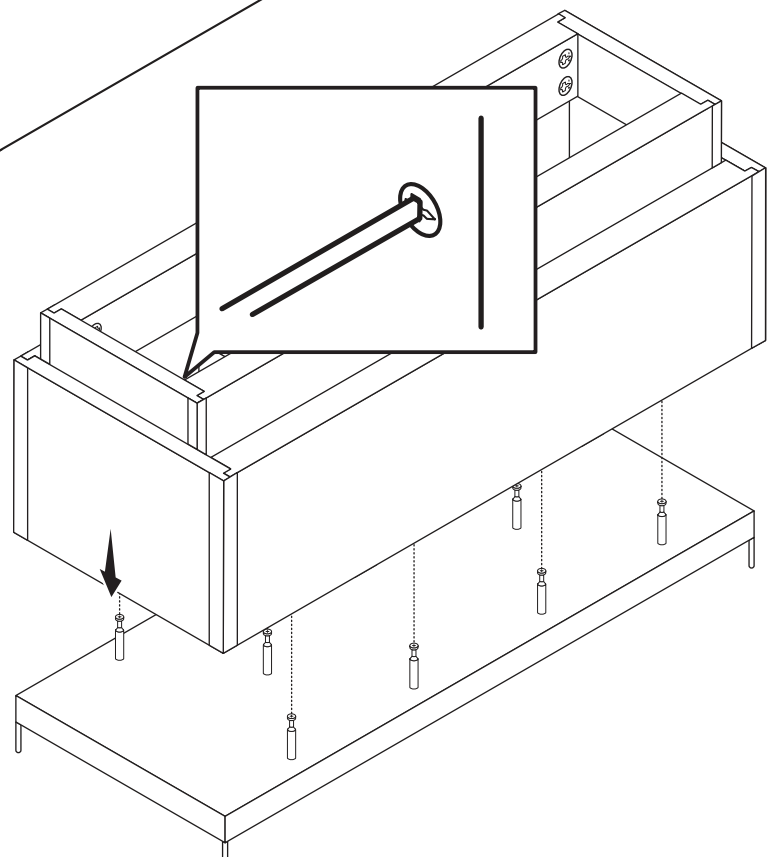
STEP 6

USING A RUBBER Mallet, INSERT EACH
CORNER CAP ONTO THE KICK
PLATE CORNERS.



STEP 7

CAREFULLY LOWER THE SIDE
ASSEMBLY ONTO THE BOTTOM
DECK. TIGHTEN CAMS. AFTER CAMS
ARE TIGHTED, ROTATE ASSEMBLY.

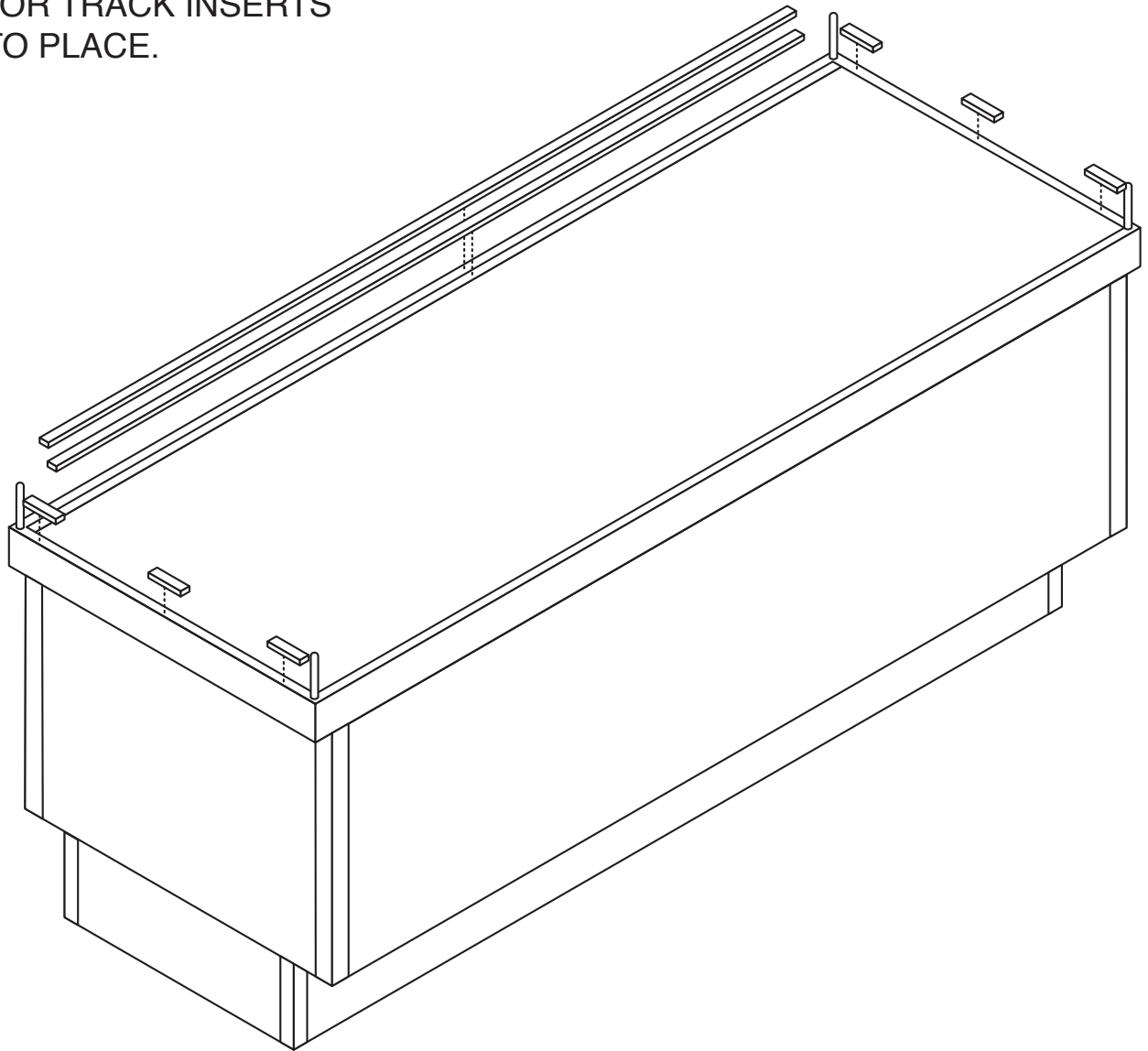


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 8

PLACE THE FOAM GLAZING &
DOOR TRACK INSERTS
INTO PLACE.

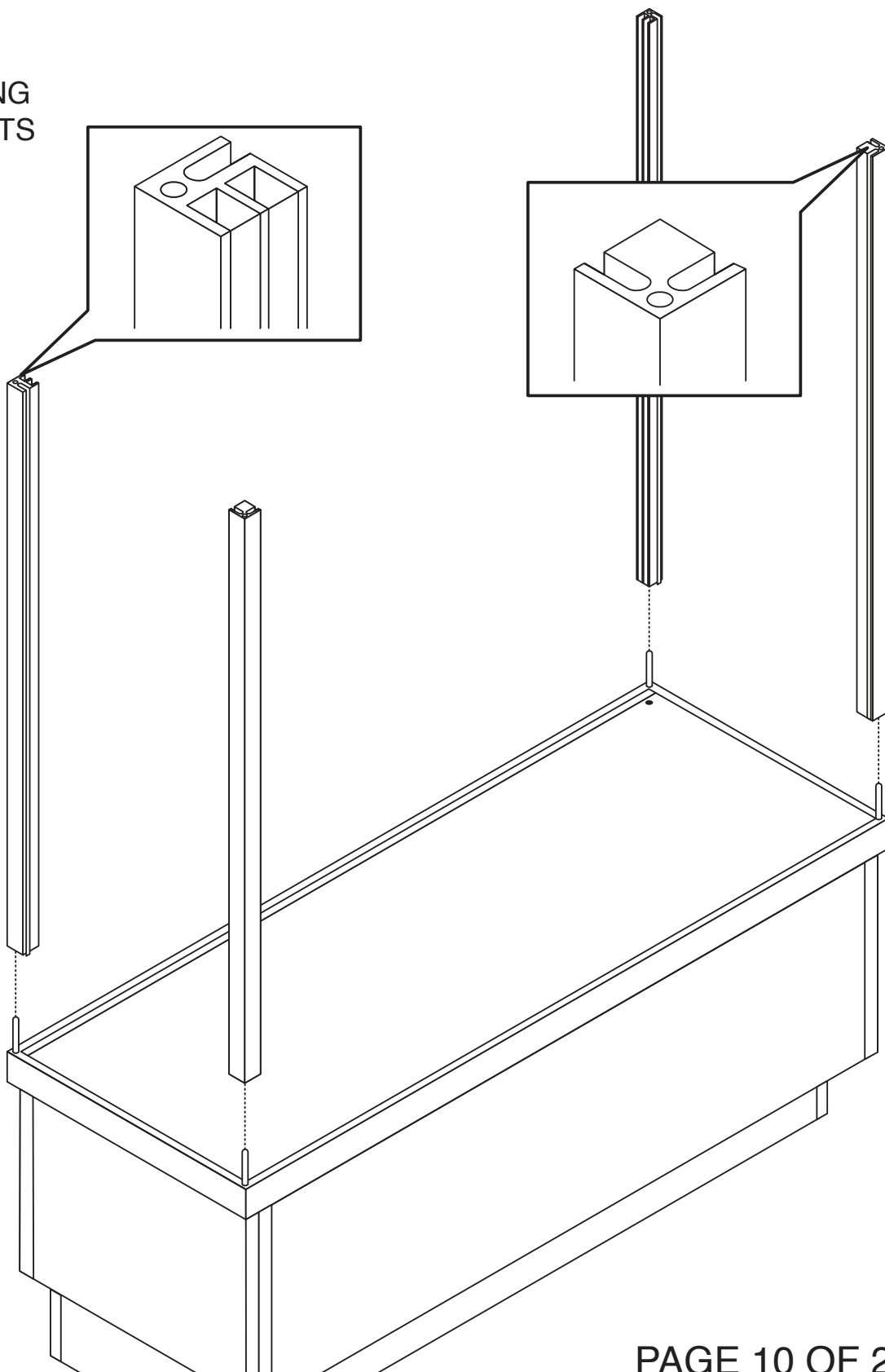


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 9

PLACE THE
CORRESPONDING
GLASS SUPPORTS
ONTO EACH
MATCHING
CORNER.

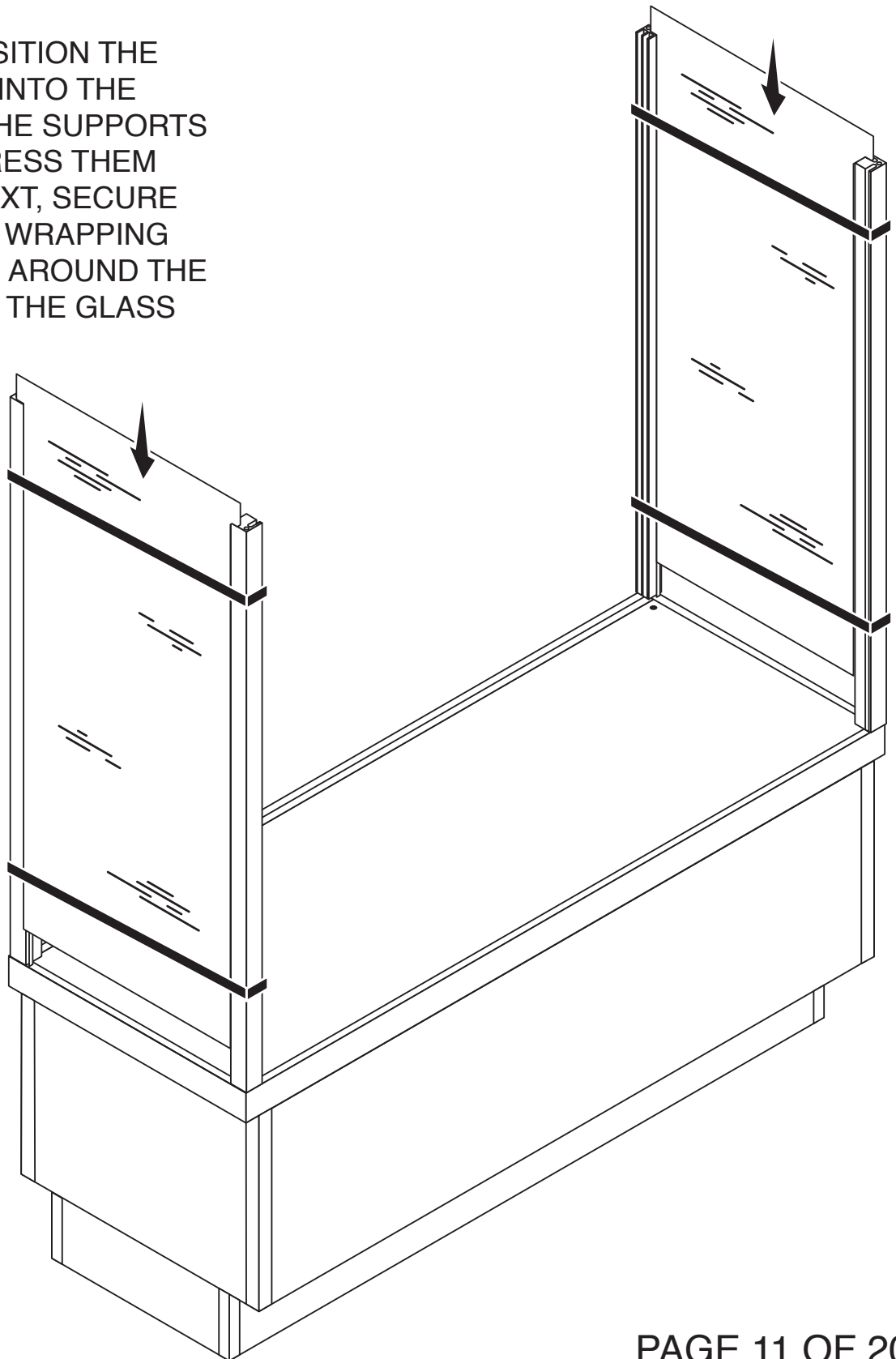


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 10

CAREFULLY POSITION THE GLASS PANELS INTO THE GROOVES OF THE SUPPORTS AND GENTLY PRESS THEM INTO PLACE. NEXT, SECURE THE PANELS BY WRAPPING PAINTER'S TAPE AROUND THE SUPPORTS AND THE GLASS

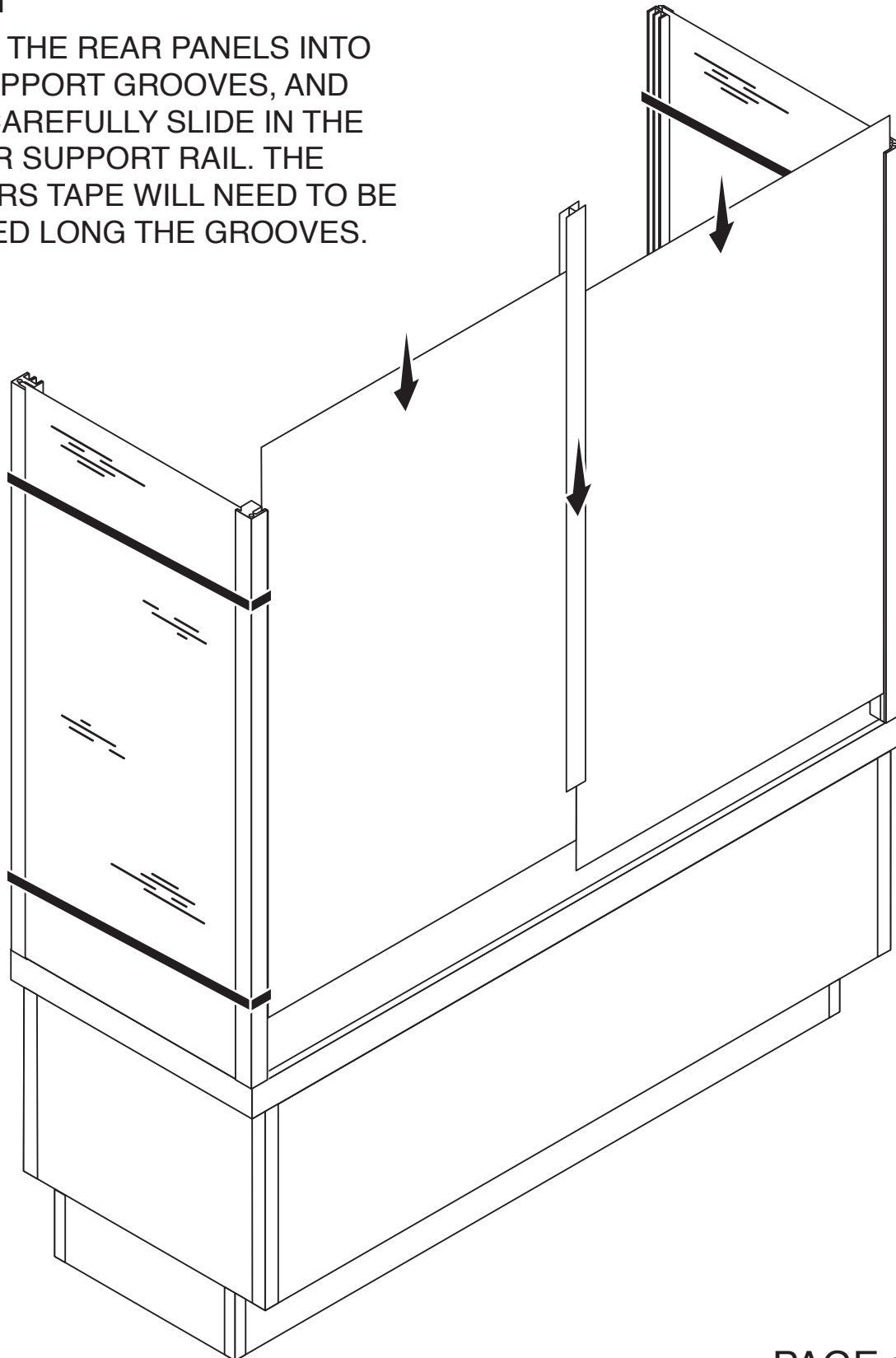


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 11

INSERT THE REAR PANELS INTO
THE SUPPORT GROOVES, AND
THEN CAREFULLY SLIDE IN THE
CENTER SUPPORT RAIL. THE
PAINTERS TAPE WILL NEED TO BE
TRIMMED LONG THE GROOVES.

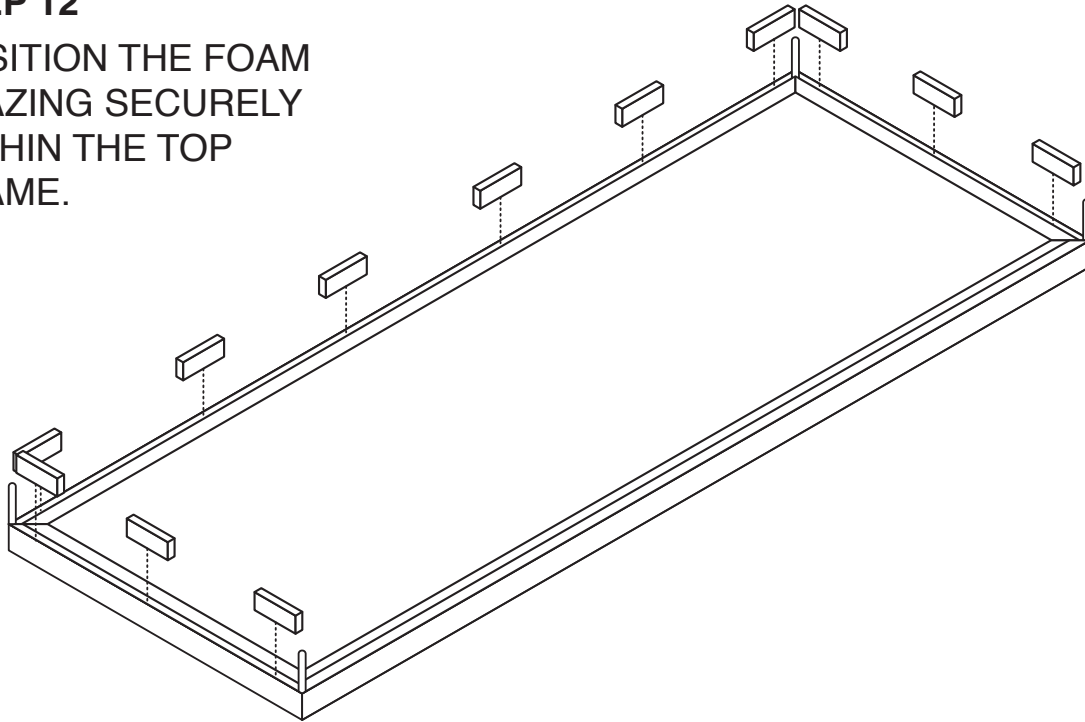


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

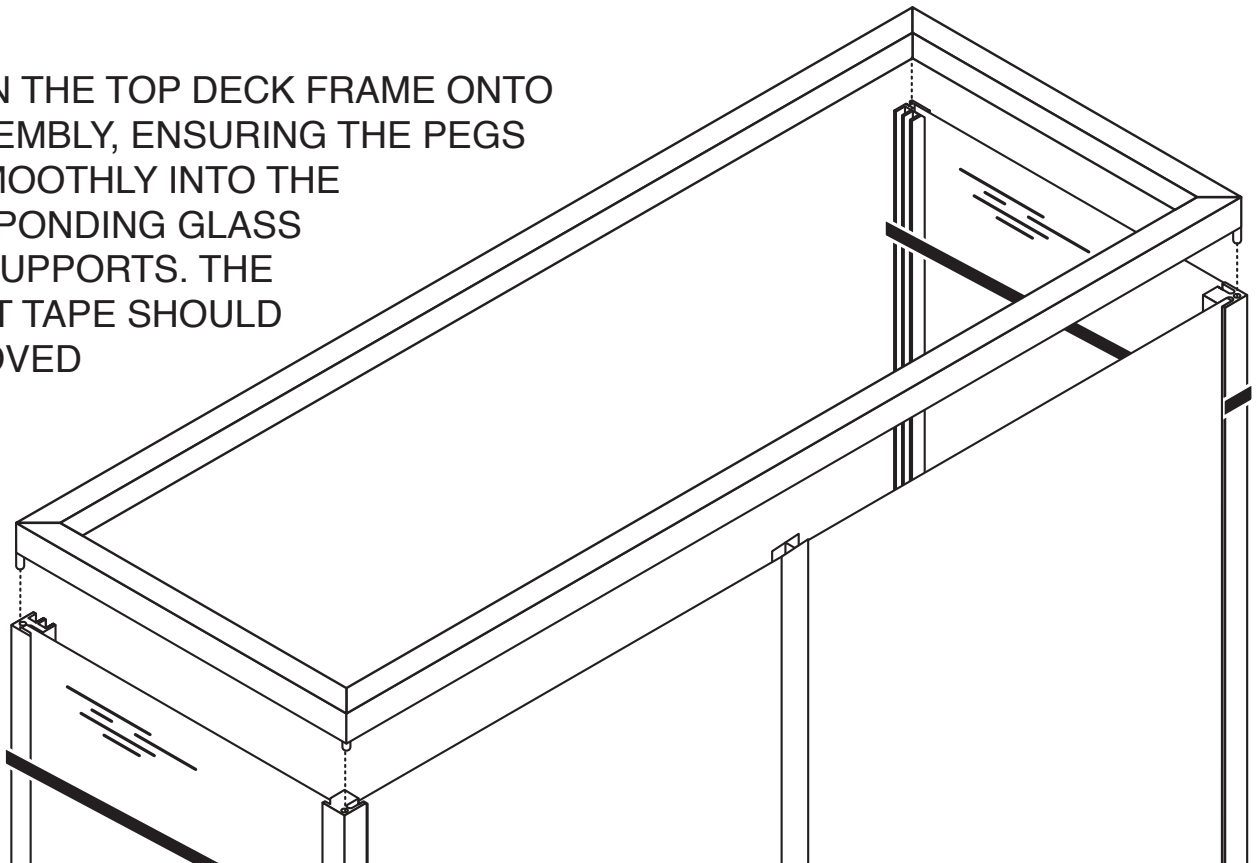
STEP 12

POSITION THE FOAM GLAZING SECURELY WITHIN THE TOP FRAME.



STEP 13

POSITION THE TOP DECK FRAME ONTO THE ASSEMBLY, ENSURING THE PEGS SLIDE SMOOTHLY INTO THE CORRESPONDING GLASS FRAME SUPPORTS. THE SUPPORT TAPE SHOULD BE REMOVED



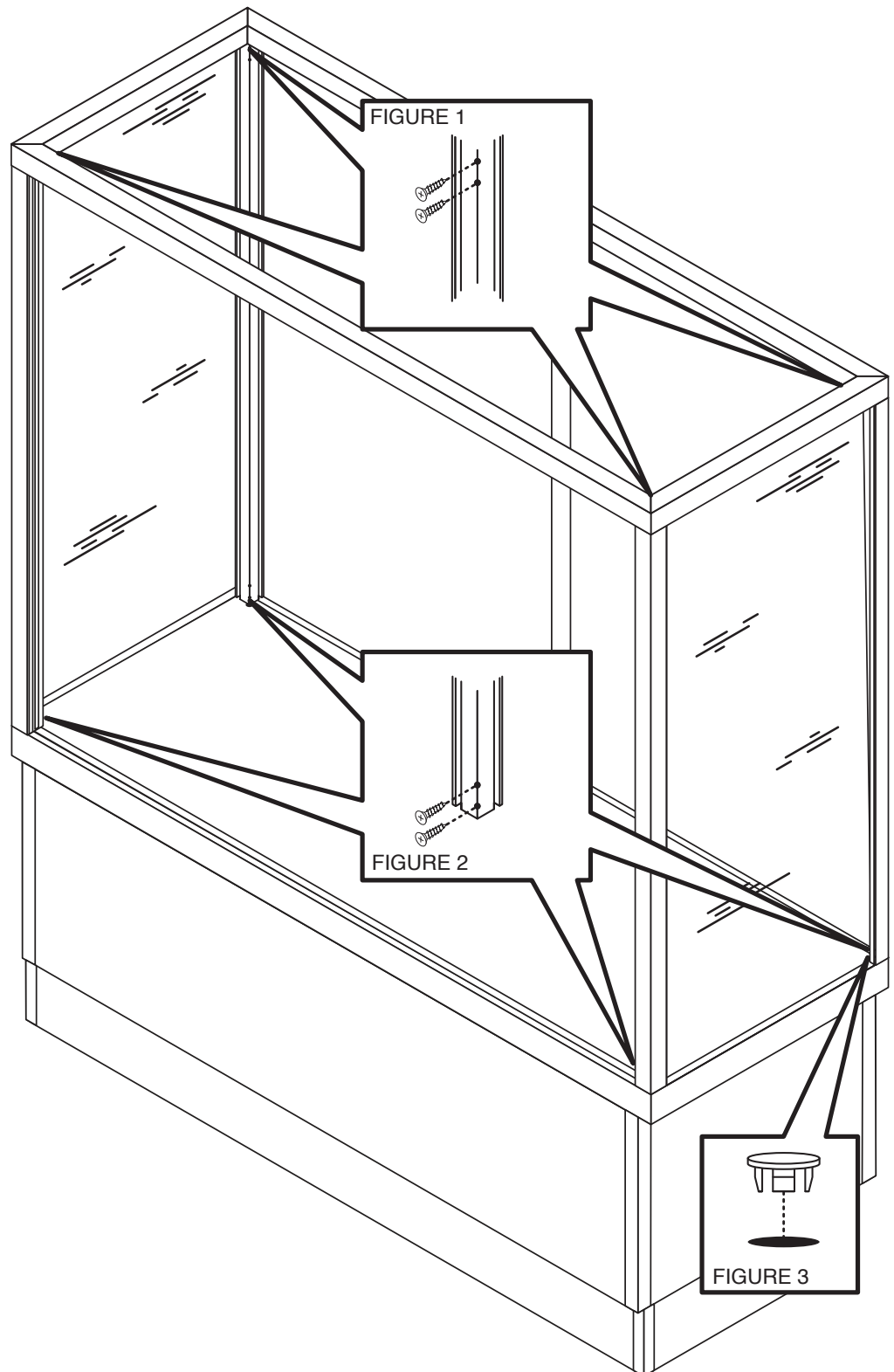
ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 14

SECURE EACH GLASS SUPPORT CORNER WITH A 3/8" SCREW (SEE FIGURE 1 & 2).

FINALLY, INSERT THE HOLE CAP INTO PLACE. (SEE FIGURE 3).



ASSEMBLY INSTRUCTIONS MANUAL

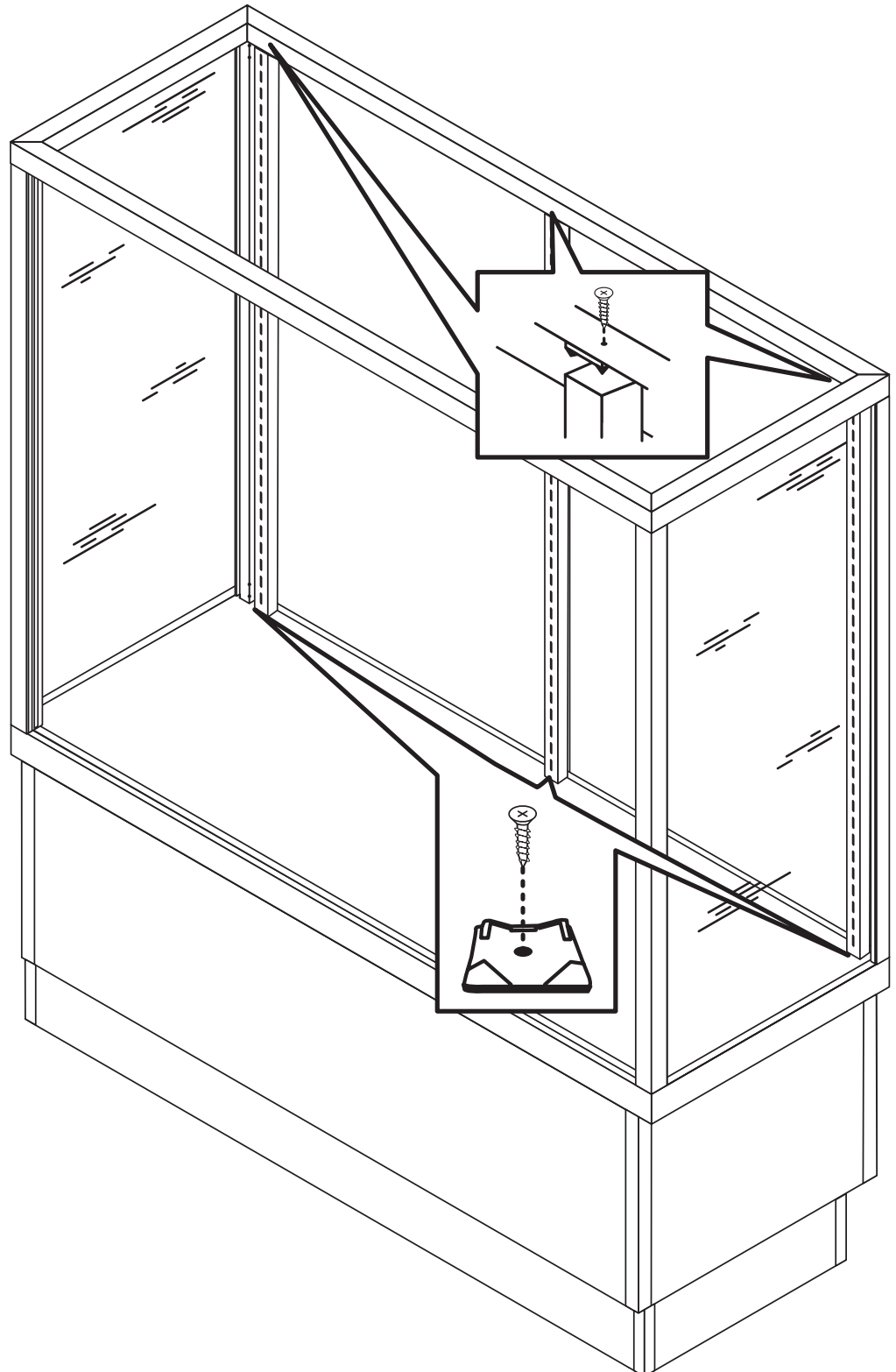
65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 15

SECURE THE STANDARD MOUNTS BY SCREWING THEM INTO PLACE ALONG THE BOTTOM EDGE USING THE 5/8" SCREW.

THEN, POSITION THE STANDARDS ON TOP OF THE MOUNTS IN AN UPRIGHT POSITION.

FINALLY, PLACE THE STANDARD MOUNTS ON TOP OF EACH STANDARD AND SCREW THEM SECURELY INTO PLACE ALONG THE TOP FRAME USING THE 5/8" SCREWS.



ASSEMBLY INSTRUCTIONS MANUAL

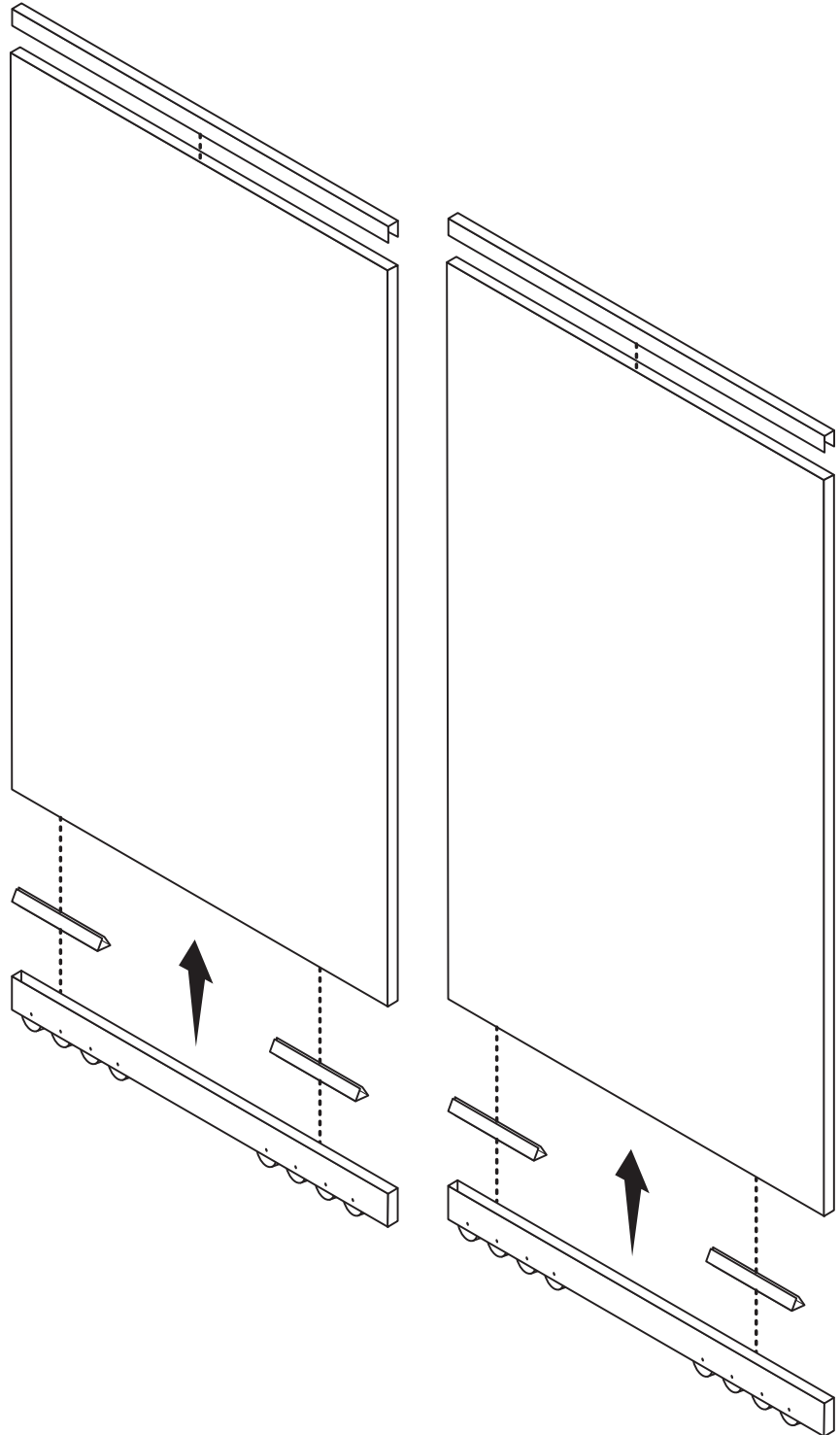
65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 16

POSITION THE RUBBER BLOCKS ALONG THE BOTTOM EDGE AND THEN SECURELY FASTEN THE TRACK IN PLACE.

NEXT, ATTACH THE UPPER PLASTIC TRACK TO THE TOP EDGE.

PLEASE NOTE THAT THE TRACK SHOULD BE ORIENTED TOWARDS THE BOTTOM.

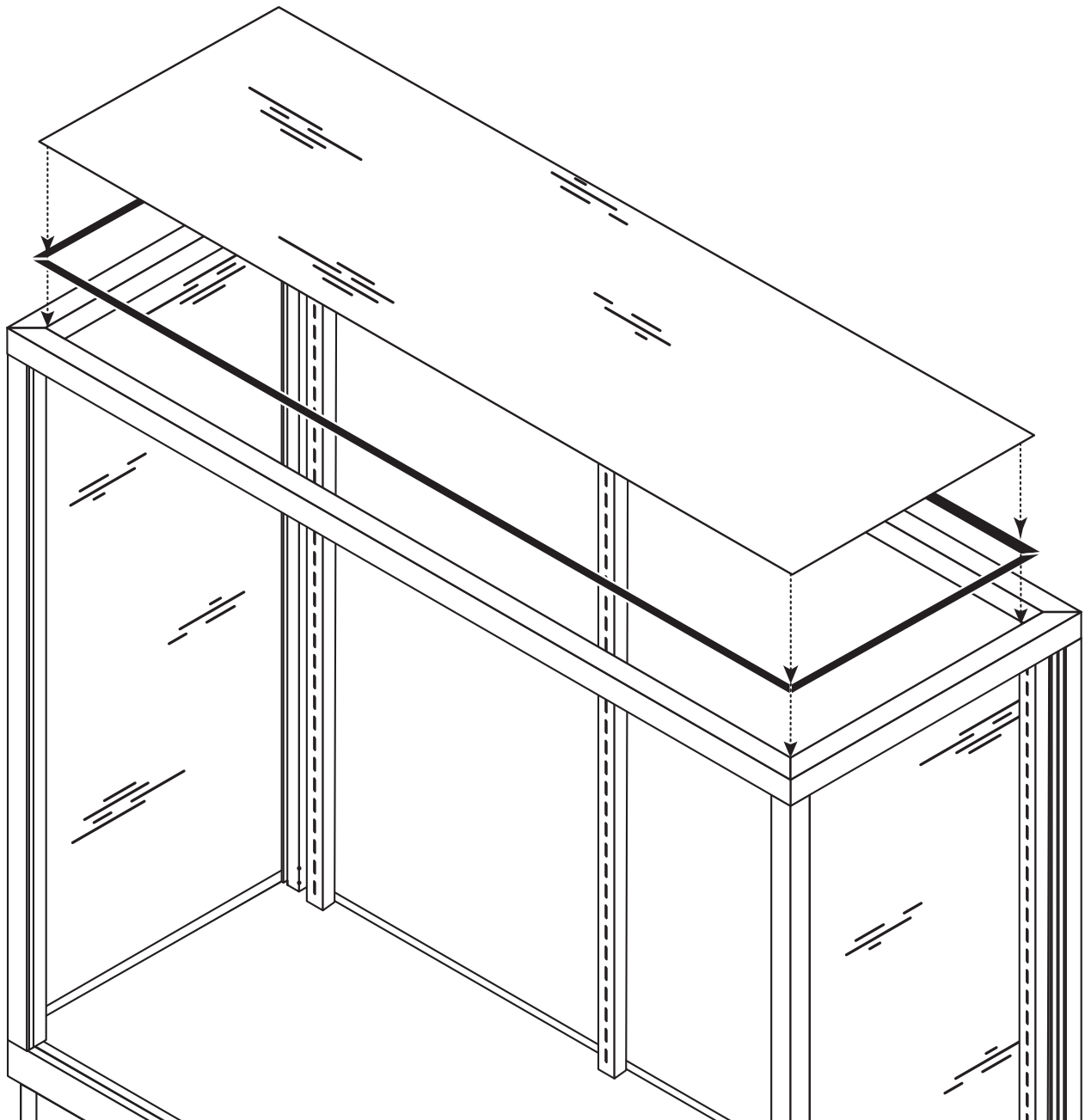


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 17

APPLY FOAM ADHESIVE STRIPS ONTO THE TOP METAL GLASS SUPPORT, CUTTING THEM AT A 45° ANGLE. CAREFULLY LOWER THE GLASS INTO ITS DESIGNATED POSITION.

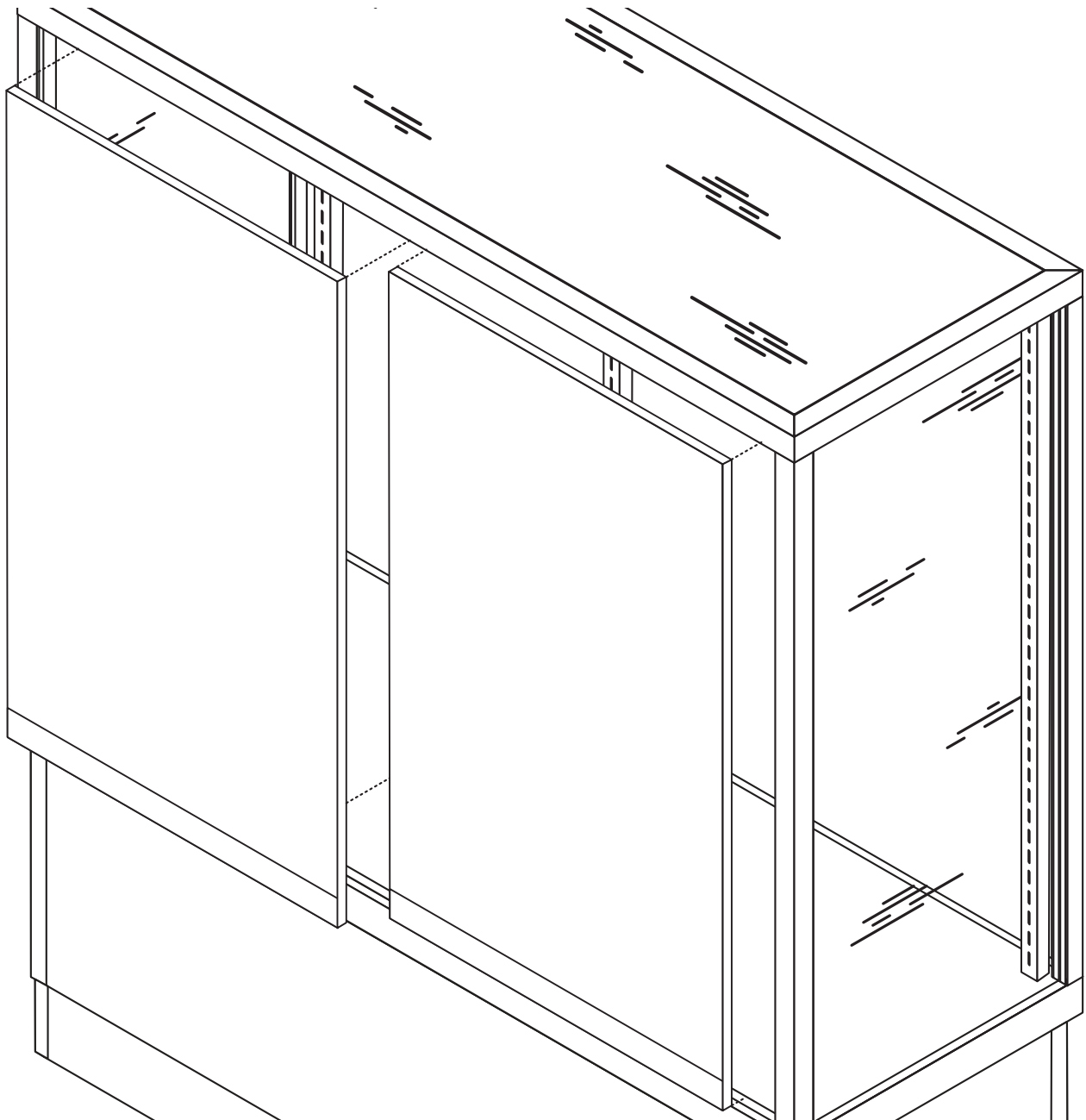


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 18

AFTER ASSEMBLING THE DOORS, INSERT THEM INTO THE TRACK. BEGIN BY LIFTING THE FIRST DOOR INTO THE UPPER TRACK, THEN LOWER THE WHEELED TRACK INTO THE LOWER TRACK. REPEAT THIS PROCESS WITH THE SECOND DOOR.

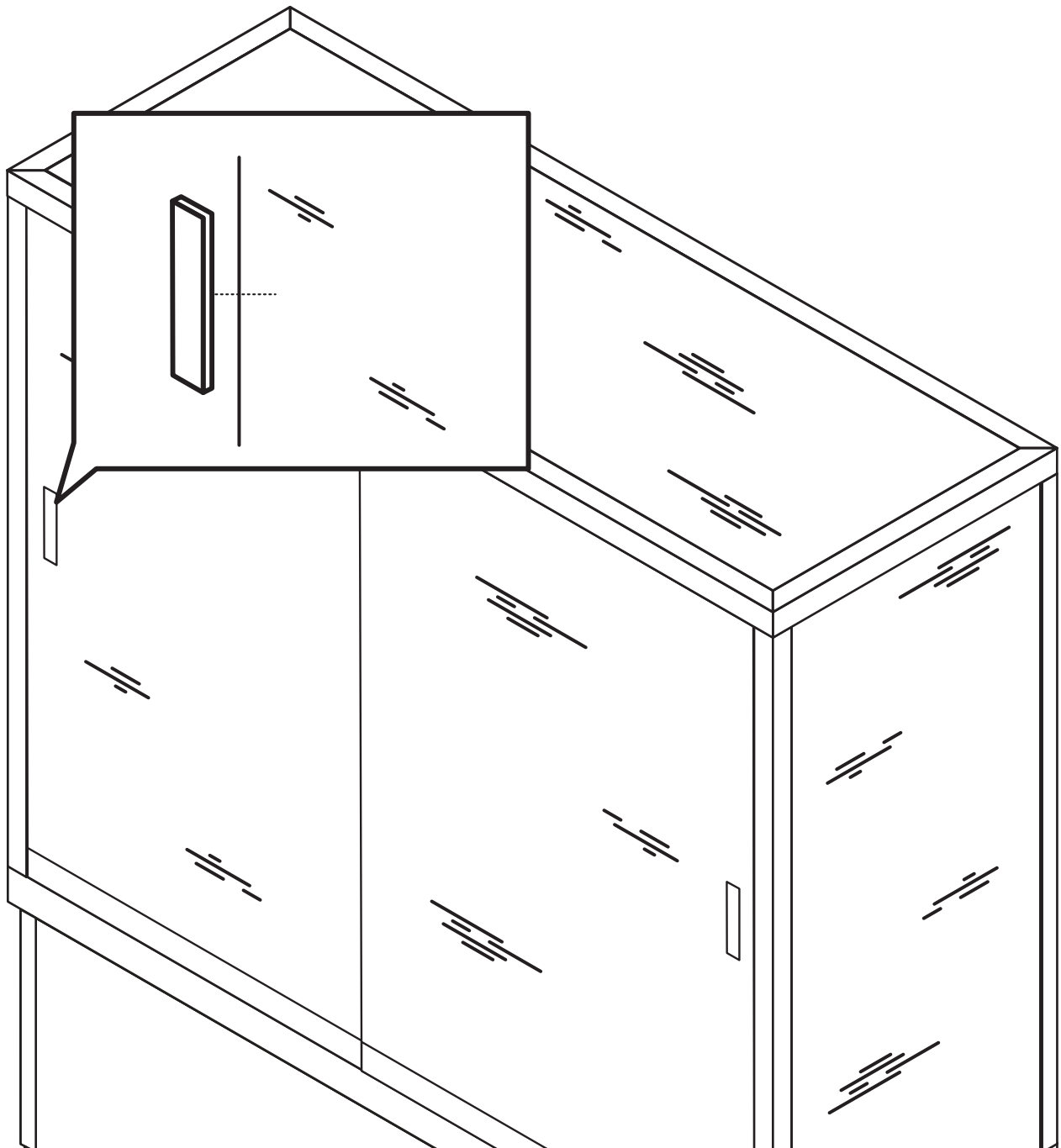


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

STEP 19

ATTACH THE DOOR HANDLE TO THE SIDE OF THE GLASS. MAKE SURE THE DOORS WILL FULLY OPEN TO THE DESIRED WIDTH BEFORE ATTACHING THE DOOR HANDLE. REPEAT ON THE OPPOSITE DOOR.

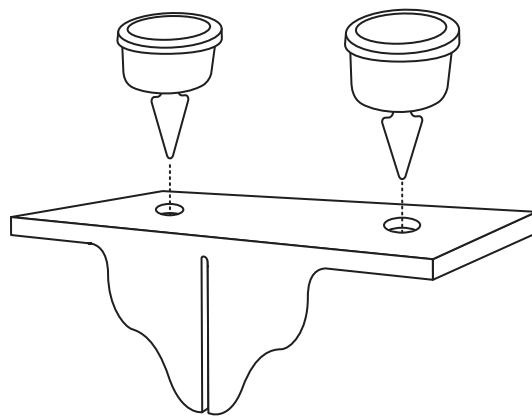


ASSEMBLY INSTRUCTIONS MANUAL

65560 - 70 INCH BLACK METAL FRAMED GLASS WALL UNIT

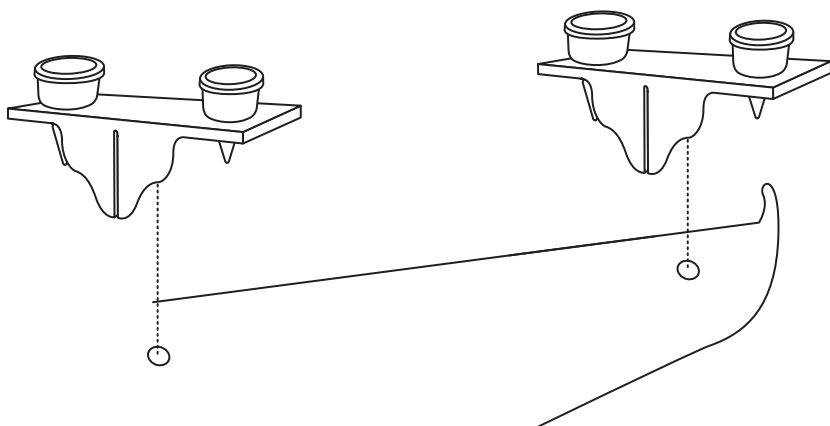
STEP 20

ASSEMBLE EACH SHELF REST BY INSERTING A SHELF BUMPER INTO THE SHELF REST HOLES.



STEP 21

PLACE EACH SHELF REST ON TO THE SHELF BRACKETS. CENTER EACH REST ABOVE EACH BRACKET HOLE.



STEP 22

FINALLY PLACE EACH SHELF ONTO THE SHELF BRACKETS. **NOTE: TAKE CARE NOT TO HIT OR DROP THE GLASS SHELVES. RECENTER SHELVES AS NEEDED. IT IS IMPORTANT TO HAVE THE SHELVES CENTERED TO AVOID TIPPING WHEN SHELVES ARE LOADED WITH PRODUCT.**

