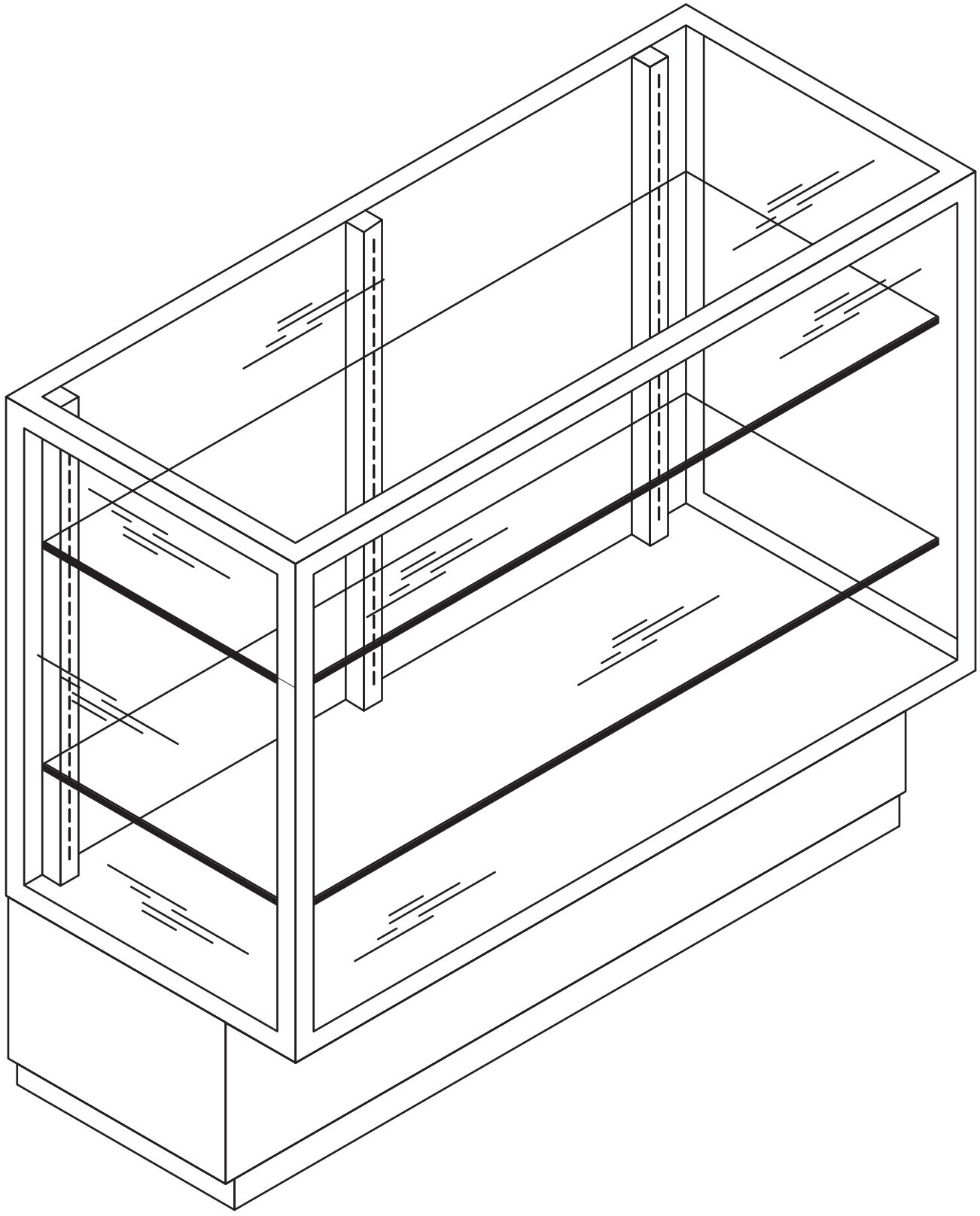
ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE



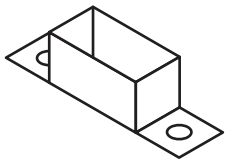
ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

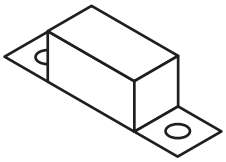
PARTS IN CARTON:



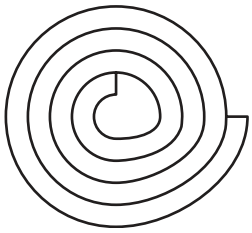
CAM LOCK PINS
(36 EACH)



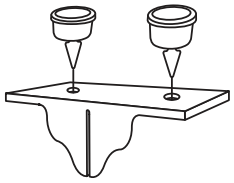
SUPPORT FOOT
(3 EACH)



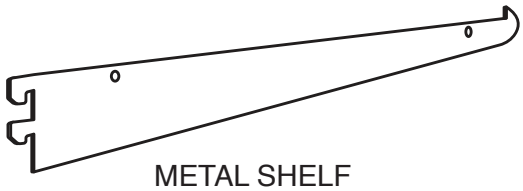
SUPPORT CAP
(3 EACH)



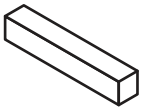
16' FOAM TAPE
(1 EACH)



SHELF REST
& BUMPER
(12 / 24 EACH)



METAL SHELF
BRACKETS (6 EACH)



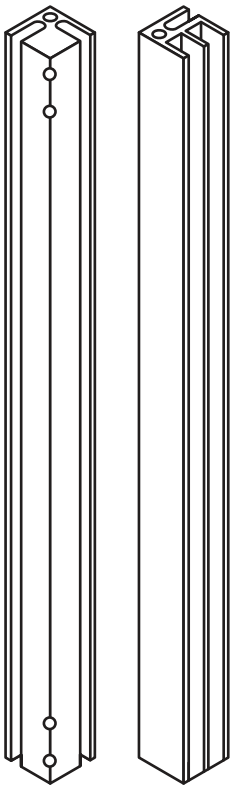
FOAM GLAZING
(28 EACH)



#8 PAN HEAD
SCREW
(12 EACH)



CORNER CAP
(4 EACH)



GLASS
SUPPORTS
(4 EACH)



STANDARD
(3 EACH)



DOOR TRACK
INSERTS
(2 EACH)



1" FLATHEAD
SCREW
(3 EACH)



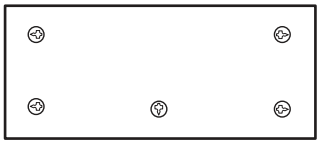
CORNER CAP
(4 EACH)

YOU WILL NEED TO SUPPLY YOUR OWN DRILL OR SCREWDRIVER & RUBBER MALLET FOR INSTALLATION.

ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

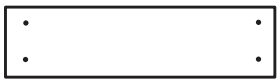
PARTS IN CARTON:



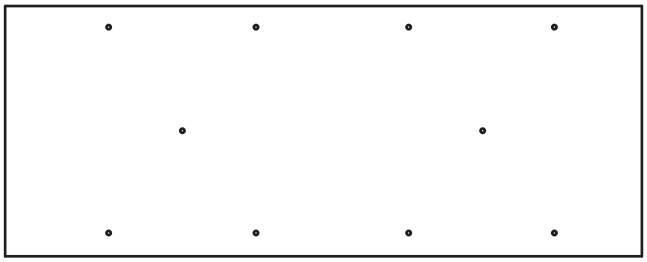
MIDDLE PANEL
(2 EACH)



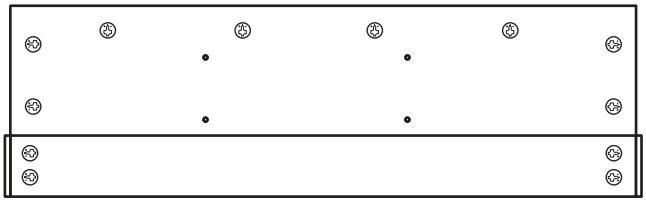
SIDE PANEL
(2 EACH)



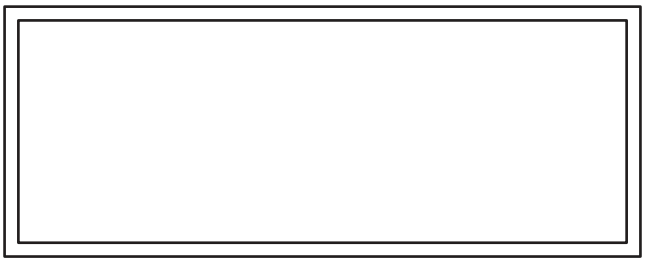
SIDE KICK PANEL
(2 EACH)



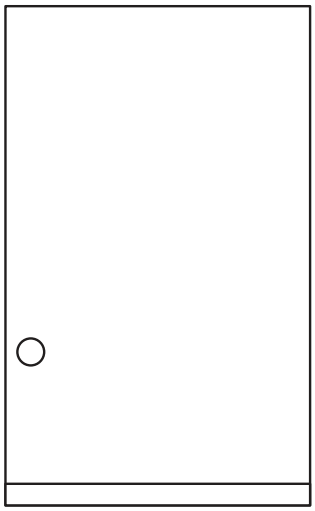
BOTTOM DECK FRAME
(1 EACH)



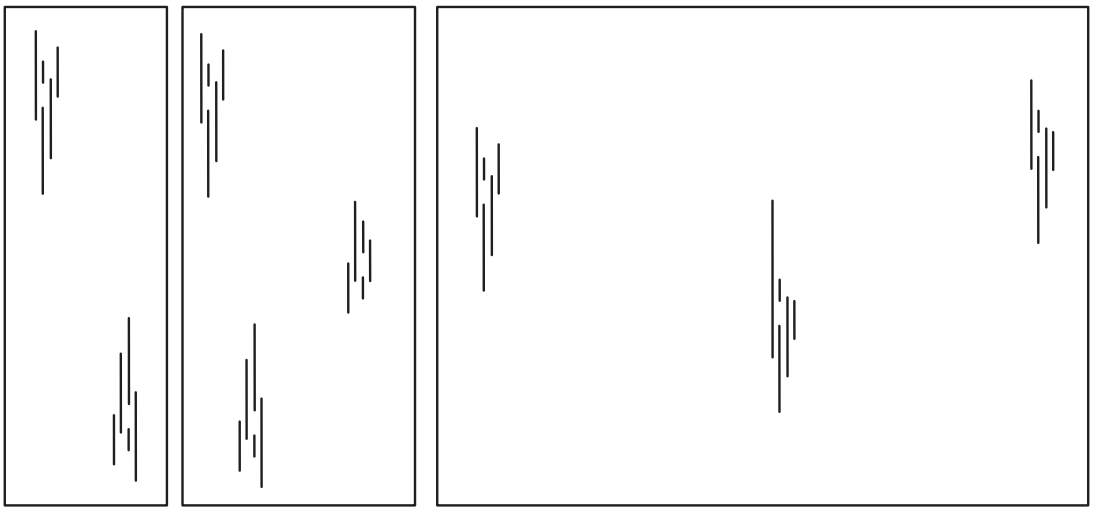
FRONT / BACK PANEL
(2 EACH)



TOP DECK FRAME
(1 EACH)



DOOR PANEL
(2 EACH)



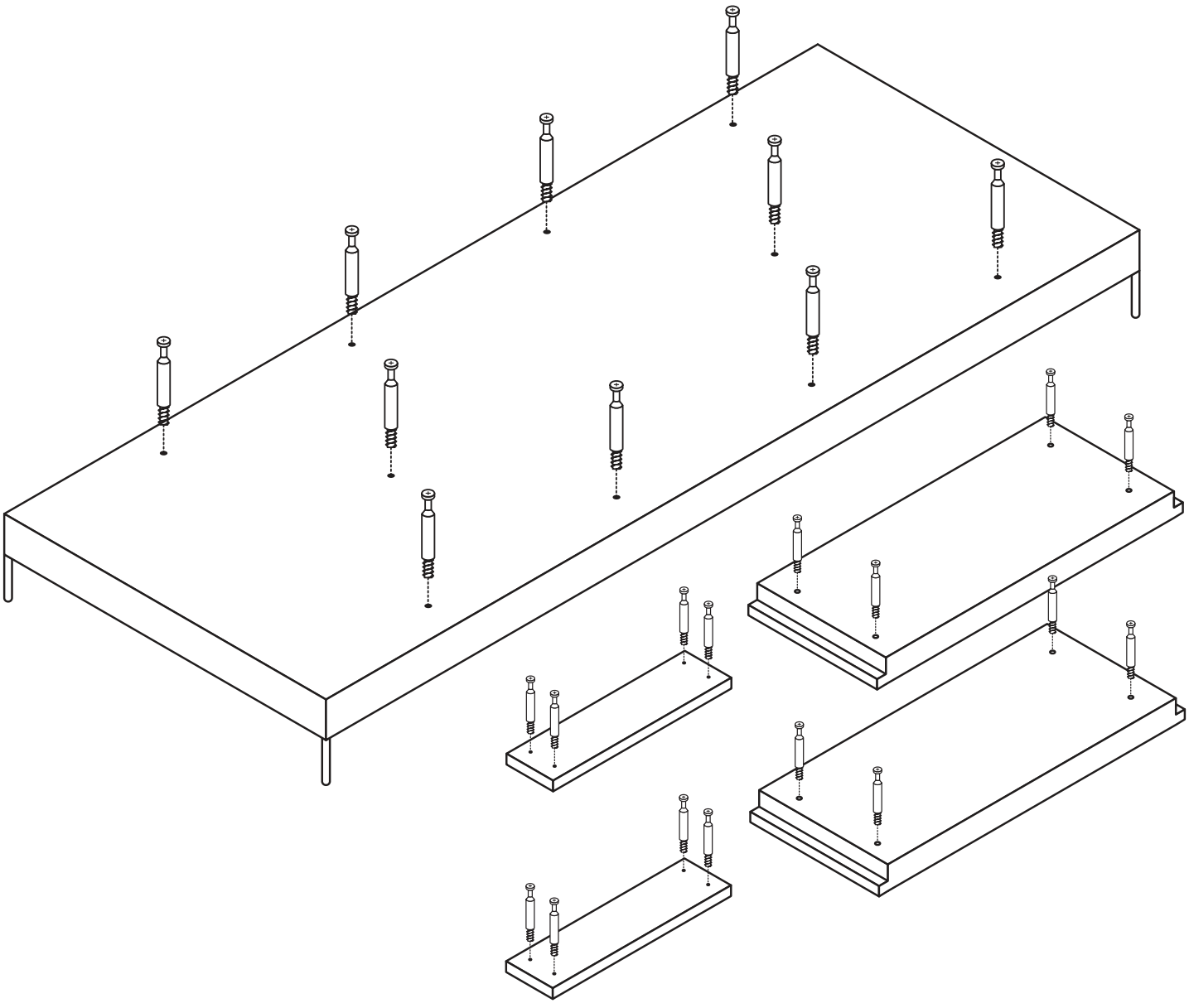
GLASS PANELS (FRONT, SIDES, TOP, & SHELVES)

ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

STEP 1

INSERT CAM LOCK PINS INTO EACH PANEL. (USING A MANUAL SCREW DRIVER IS BEST, TO HELP AVOID OVER TIGHTENING.)

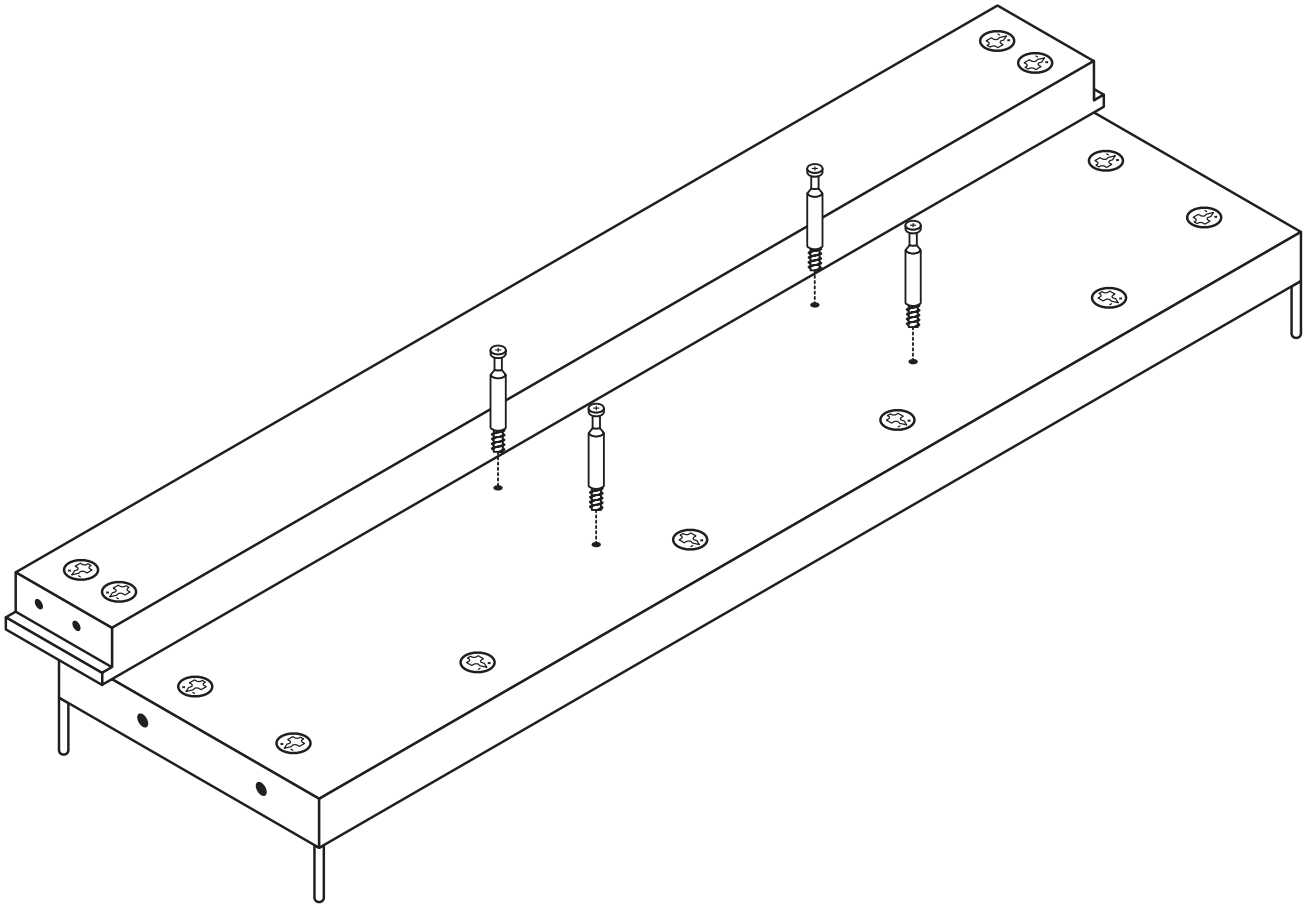


ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

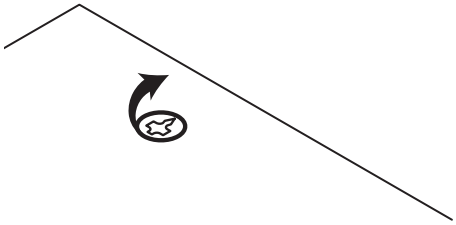
STEP 2

INSERT CAM LOCK PINS INTO EACH PANEL. (USING A MANUAL SCREW DRIVER IS BEST, TO HELP AVOID OVER TIGHTENING.)



STEP 3

ENSURE EACH PRE-INSERTED CAM IS ORIENTED SO THE CAM ARROW IS FACING THE CORRESPONDING HOLE.

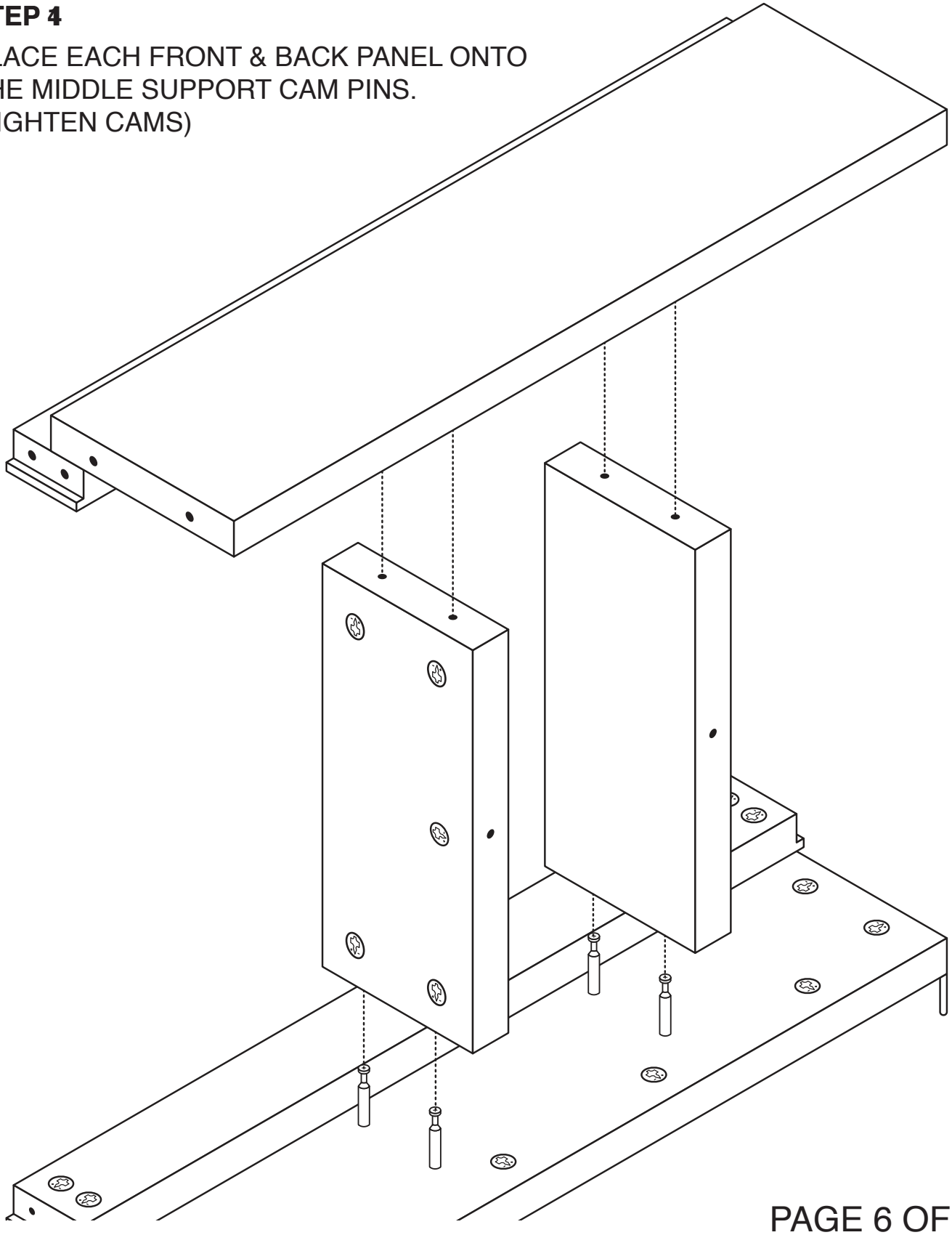


ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

STEP 4

PLACE EACH FRONT & BACK PANEL ONTO THE MIDDLE SUPPORT CAM PINS. (TIGHTEN CAMS)

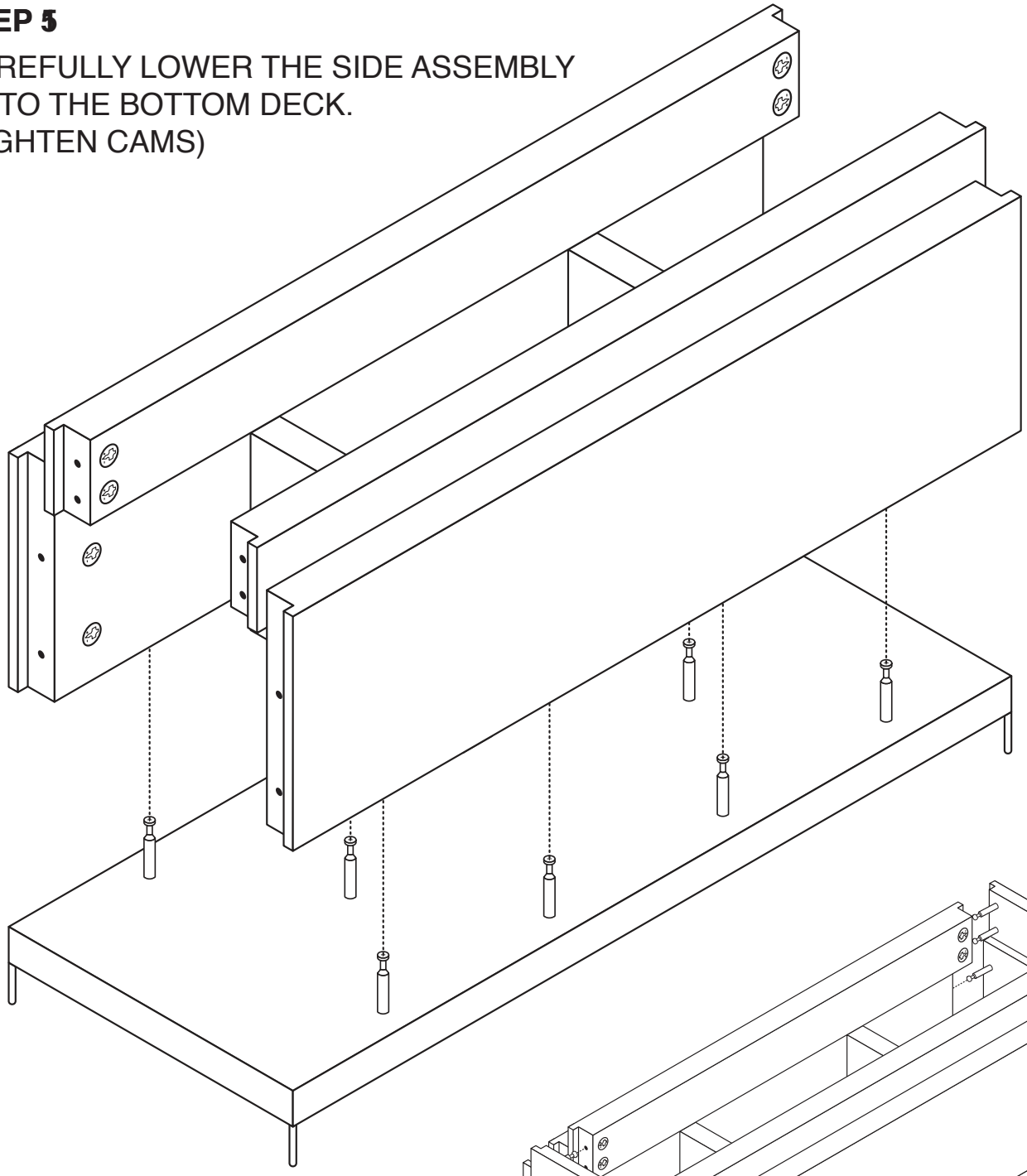


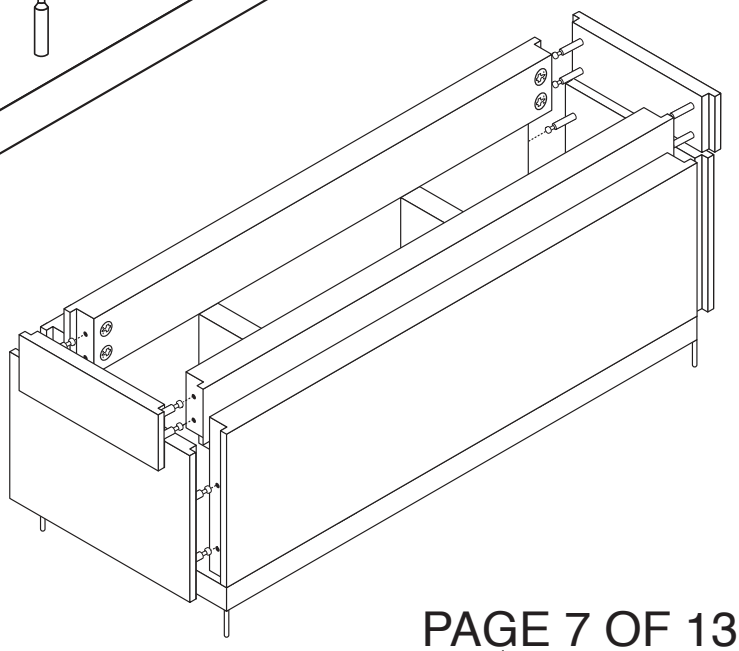
ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

STEP 5

CAREFULLY LOWER THE SIDE ASSEMBLY
ONTO THE BOTTOM DECK.
(TIGHTEN CAMS)





STEP 6

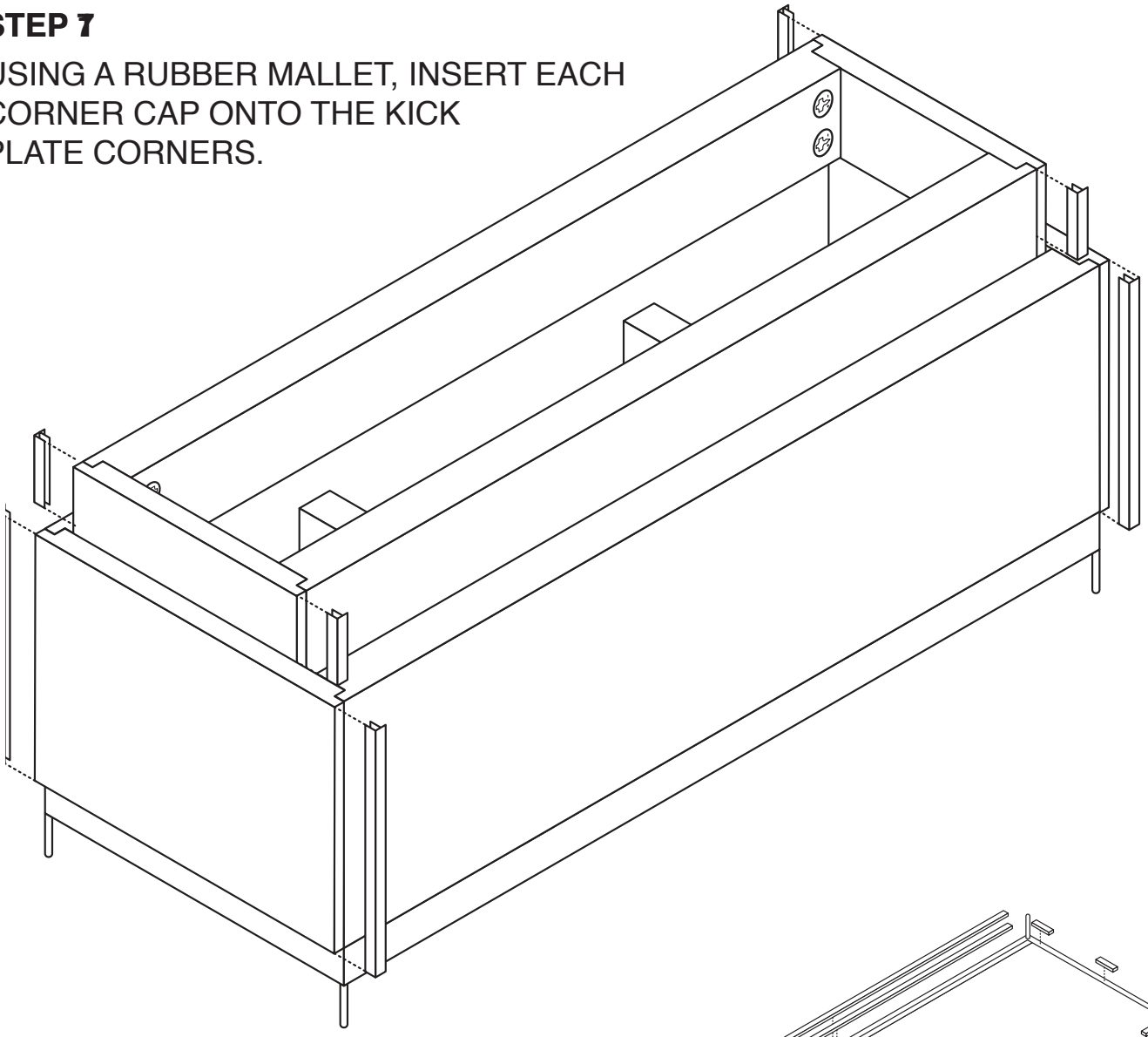
INSERT EACH SIDE PANEL PINS
INTO THE CAM LOCK HOLES.
(TIGHTEN CAMS)

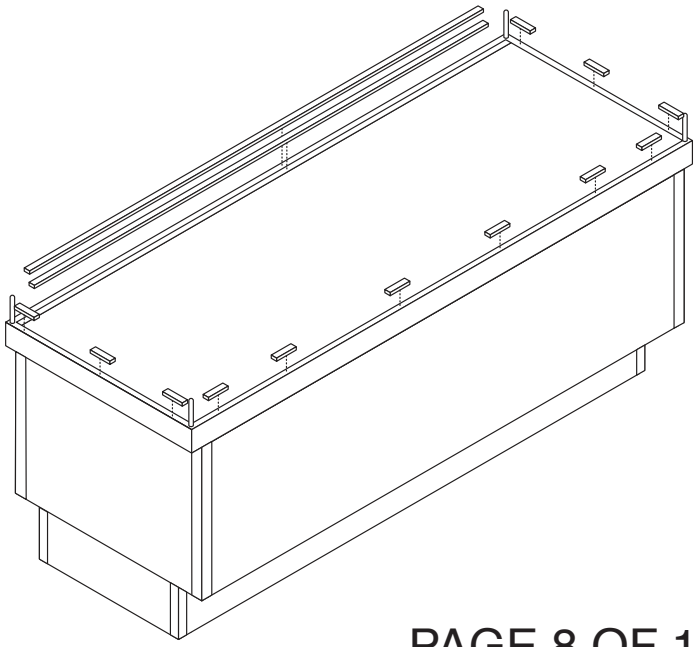
ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

STEP 7

USING A RUBBER MALLET, INSERT EACH CORNER CAP ONTO THE KICK PLATE CORNERS.





STEP 8

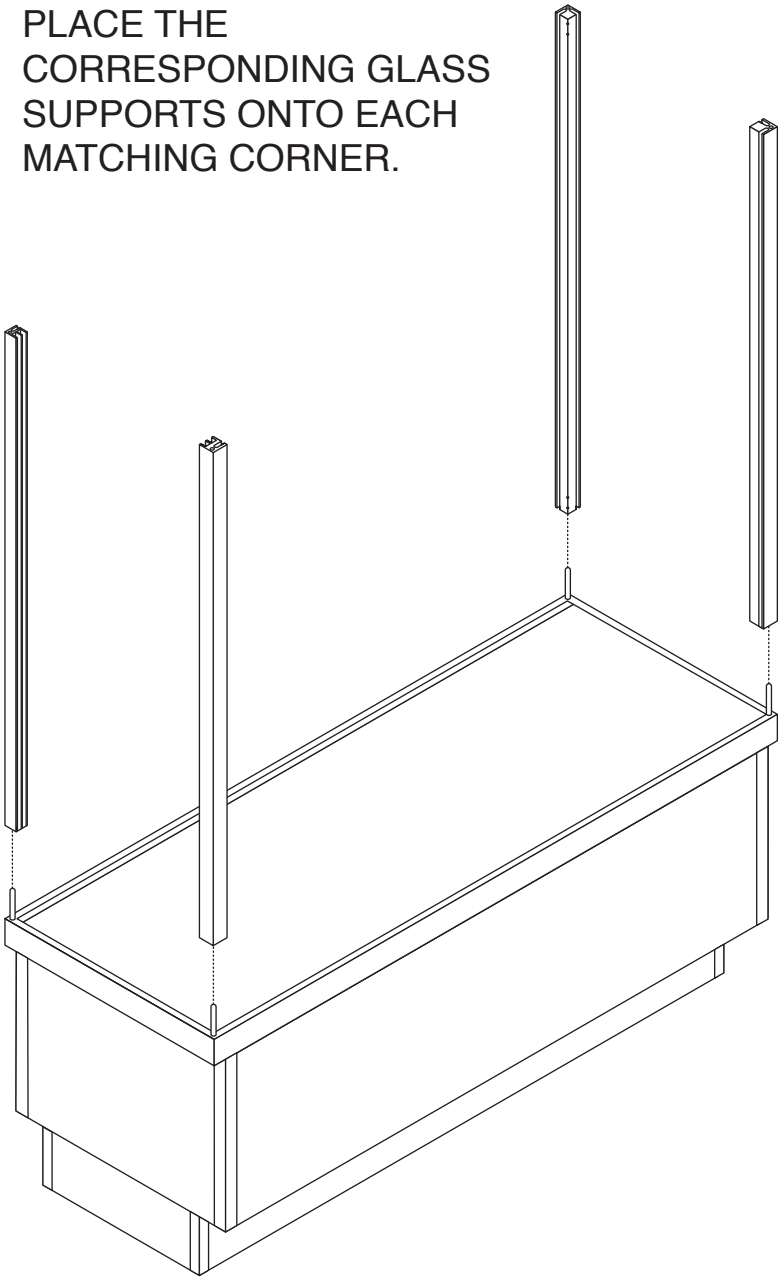
ROTATE THE BOTTOM DECK. PLACE THE FOAM GLAZING & DOOR TRACK INSERTS INTO PLACE.

ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

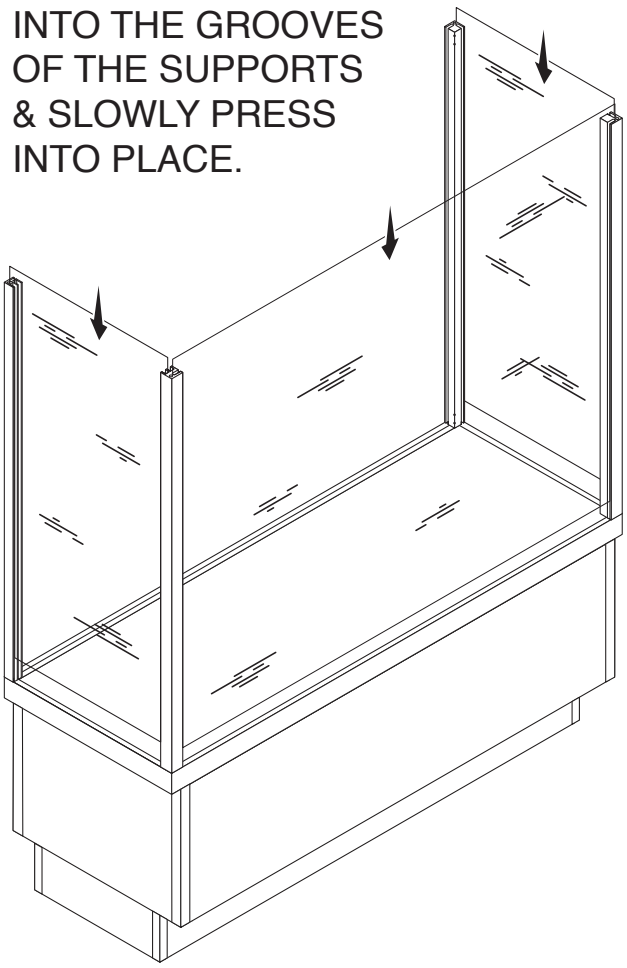
STEP 9

PLACE THE CORRESPONDING GLASS SUPPORTS ONTO EACH MATCHING CORNER.



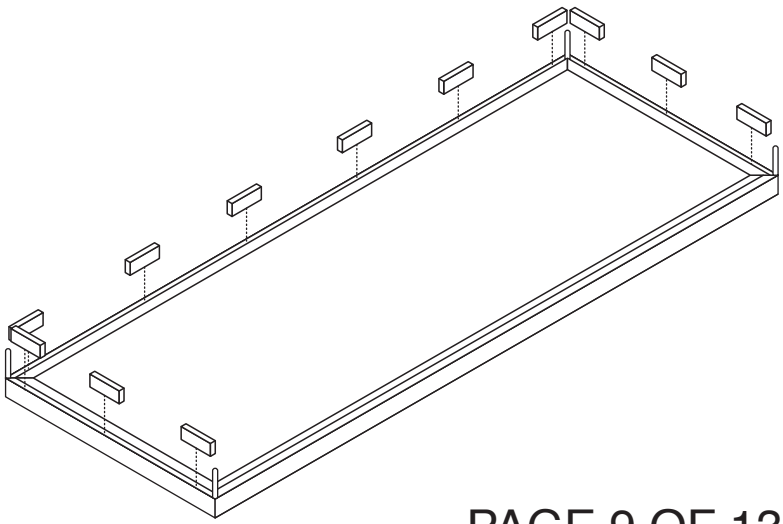
STEP 10

PLACE THE GLASS PANELS CAREFULLY INTO THE GROOVES OF THE SUPPORTS & SLOWLY PRESS INTO PLACE.



STEP 11

PLACE THE FOAM GLAZING ONTO THE TOP DECK FRAME.

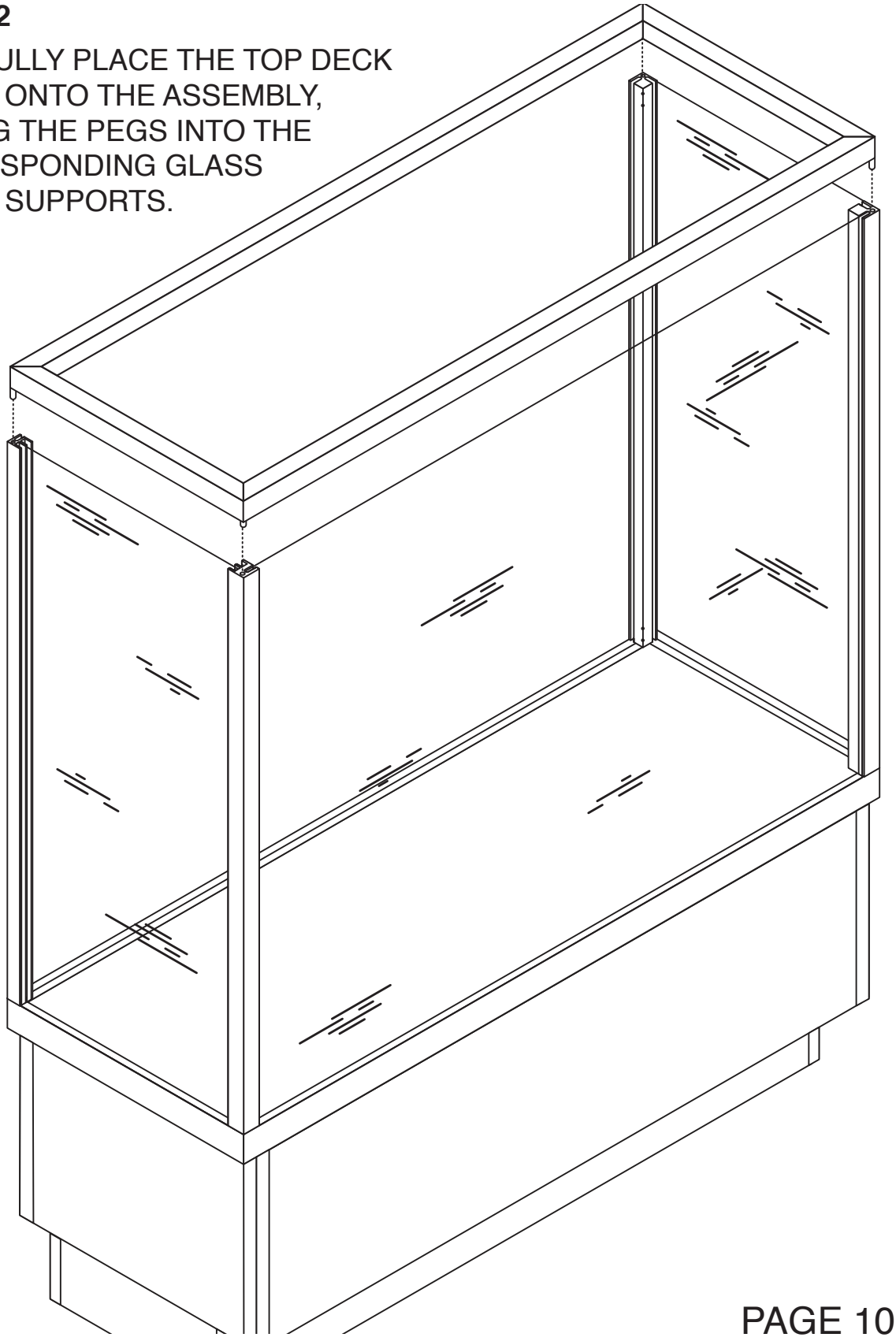


ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

STEP 12

CAREFULLY PLACE THE TOP DECK FRAME ONTO THE ASSEMBLY, SLIDING THE PEGS INTO THE CORRESPONDING GLASS FRAME SUPPORTS.

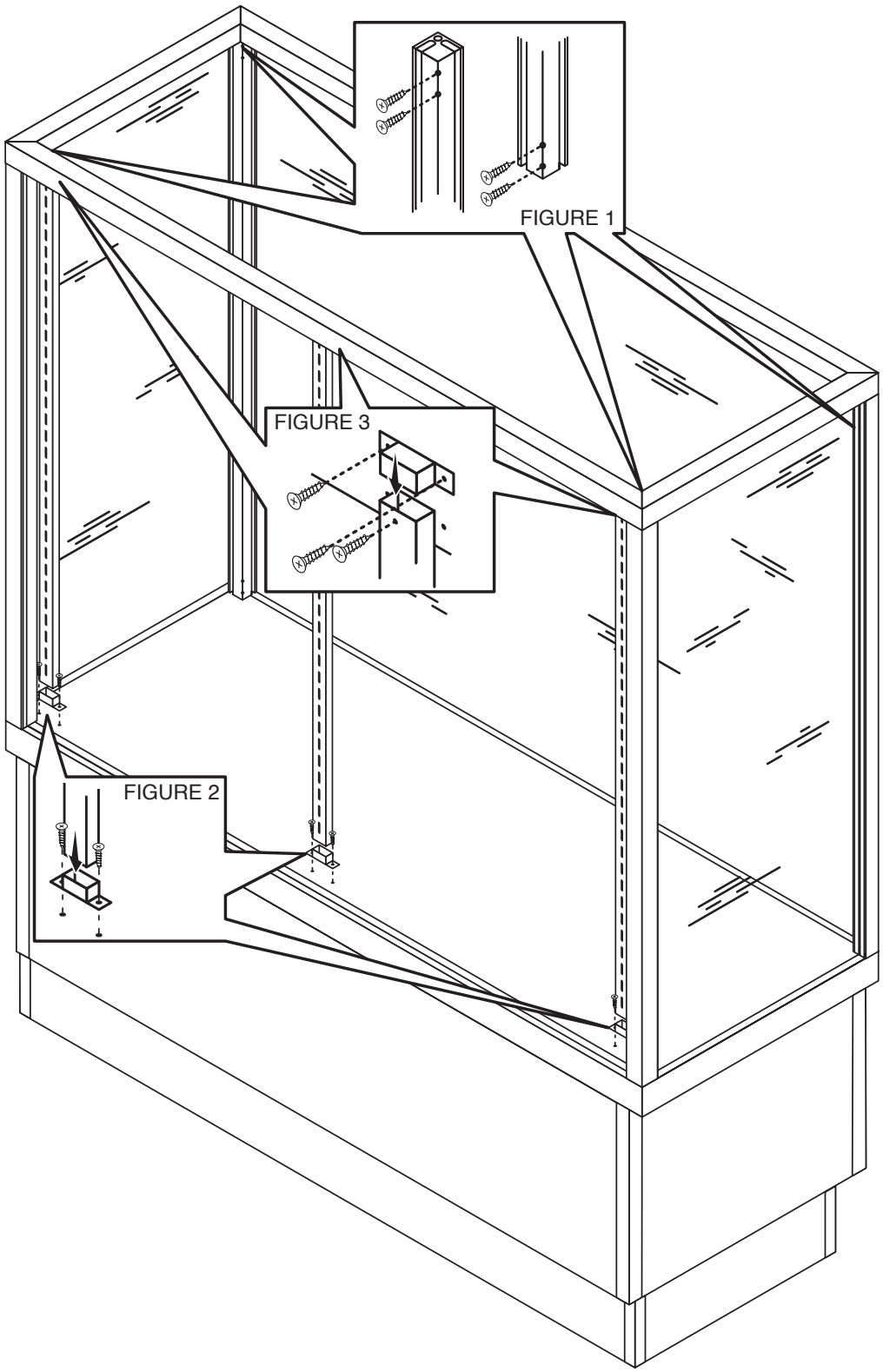


ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

STEP 13

ADD SCREWS TO EACH GLASS SUPPORT CORNER (SEE FIGURE 1). PLACE LOWER UPRIGHT FOOT INTO POSITION & SECURE INTO PLACE (SEE FIGURE 2). FINALLY, INSERT THE UPRIGHT AND SECURE INTO PLACE WITH #8 SCREW, SECURE UPRIGHT CAP INTO PLACE. (SEE FIGURE 3).

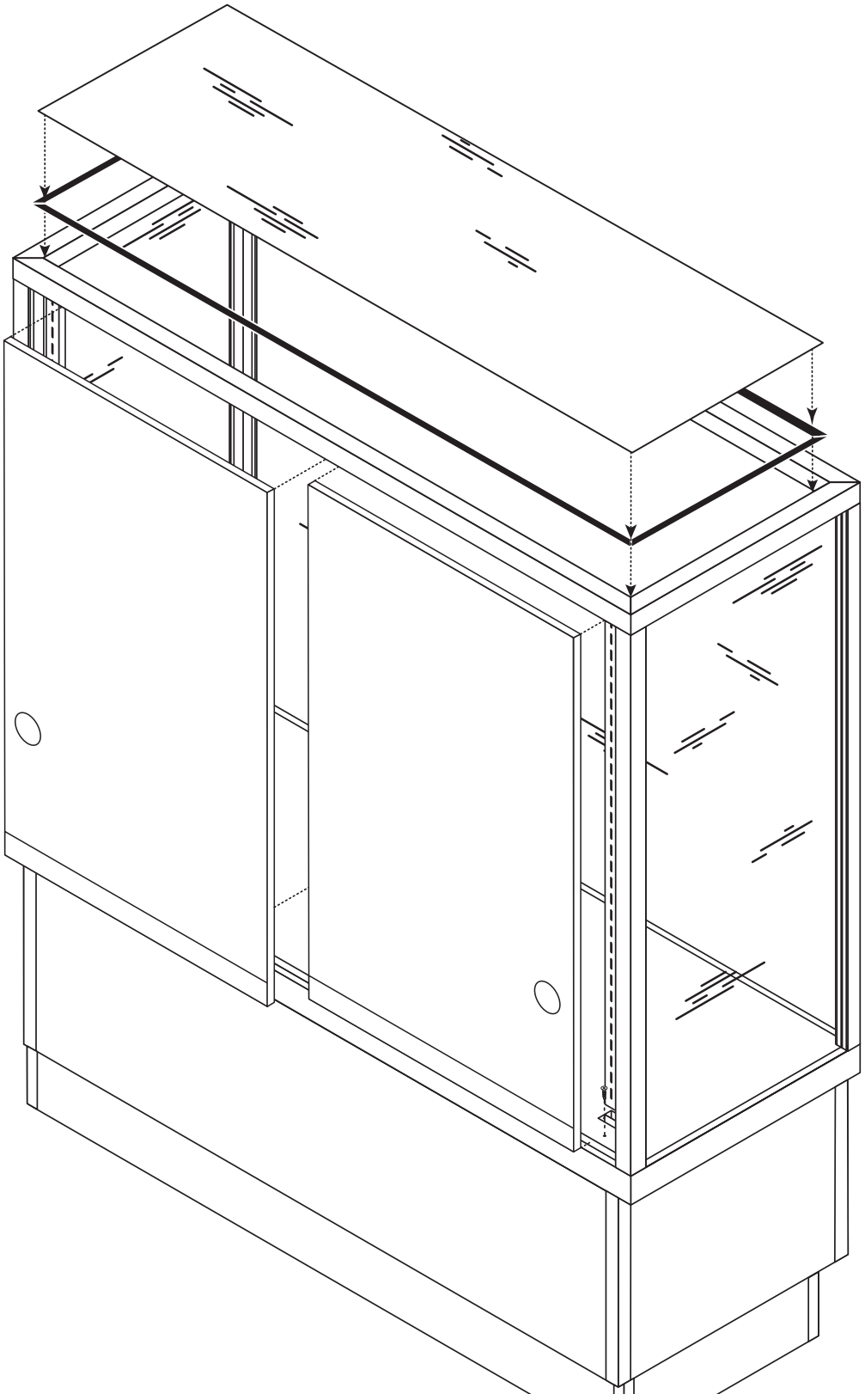


ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

STEP 14

PLACE FOAM ADHESIVE STRIPS ONTO THE TOP METAL GLASS SUPPORT, CUT ON A 45º ANGLE, THEN CAREFULLY LOWER THE GLASS INTO PLACE. FINALLY, SET DOORS INTO THEIR TRACKS AND SLIDE INTO FINAL POSITION.

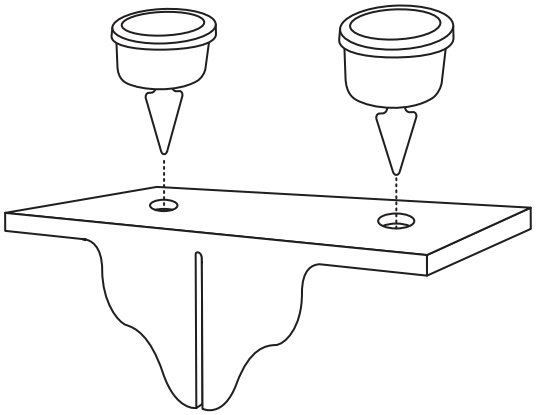


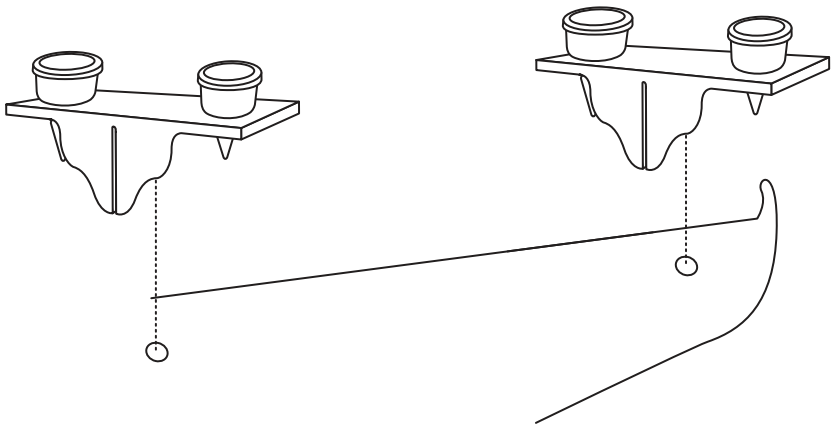
ASSEMBLY INSTRUCTIONS MANUAL

65501 65541 65561 - FULL VISION METAL FRAMED DISPLAY CASE

STEP 15

ASSEMBLE EACH SHELF REST BY INSERTING A SHELF BUMPER INTO THE SHELF REST HOLES.





STEP 16

PLACE EACH SHELF REST ON TO THE SHELF BRACKETS. CENTER EACH REST ABOVE EACH BRACKET HOLE.

STEP 17

FINALLY PLACE EACH SHELF ONTO THE SHELF BRACKETS. **NOTE: TAKE CARE NOT TO HIT OR DROP THE GLASS SHELVES. RECENTER SHELVES AS NEEDED. IT IS IMPORTANT TO HAVE THE SHELVES CENTERED TO AVOID TIPPING WHEN SHELVES ARE LOADED WITH PRODUCT.**

