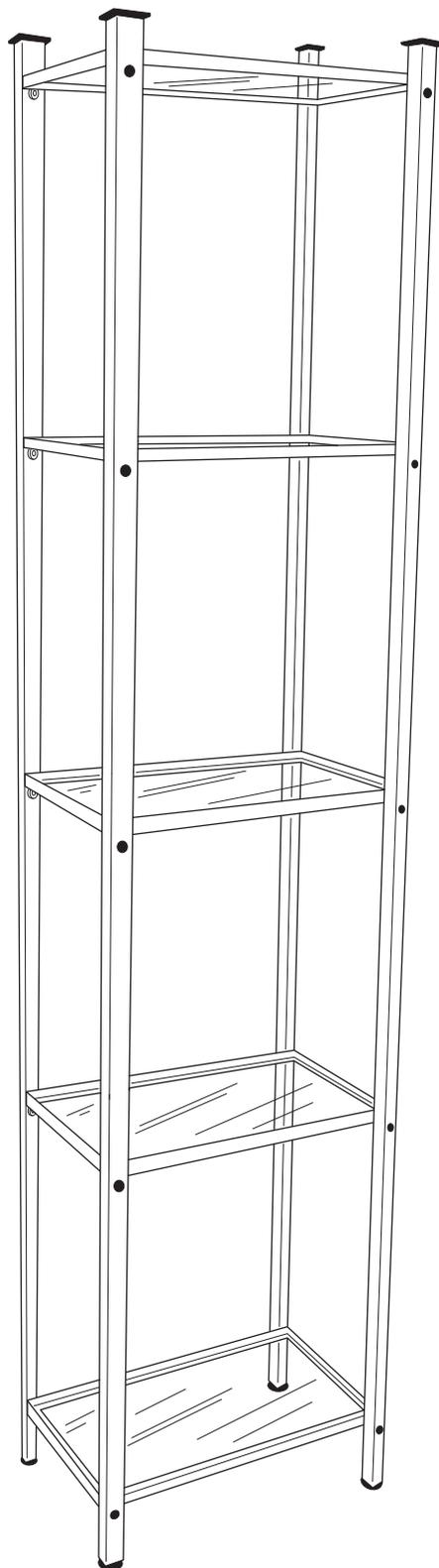


# ASSEMBLY INSTRUCTIONS MANUAL

#60554 (IVORY) #60555 (COBBLESTONE)  
#60556 (RAW STEEL) OPEN DISPLAY TOWER

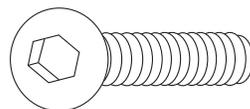


# ASSEMBLY INSTRUCTIONS MANUAL

## #60554 (IVORY) #60555 (COBBLESTONE)

## #60556 (RAW STEEL) OPEN DISPLAY TOWER

### PARTS IN CARTON:



ALLEN WRENCH SCREWS  
(20 EACH)

ALLEN WRENCH

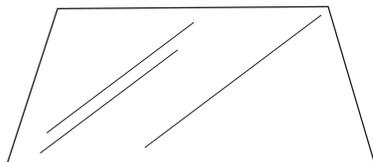


WASHERS  
(20 EACH)

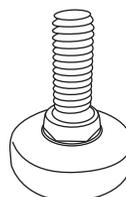
DISPLAY POST  
(4 EACH)



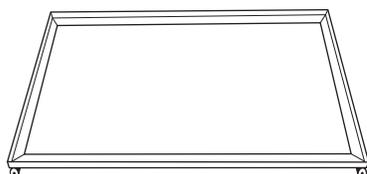
GLASS SHELF  
(5 EACH - 18" X 16")



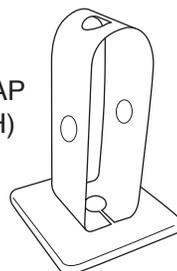
ADJUSTABLE GLIDES  
(4 EACH)



GLASS SHELF FRAME  
(5 EACH - 18" X 16")



POST CAP  
(4 EACH)



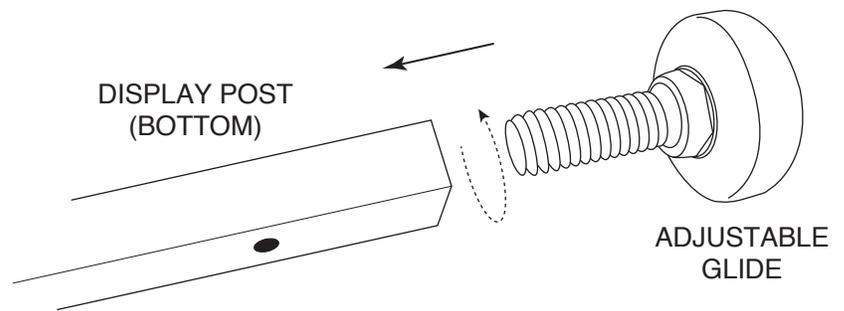
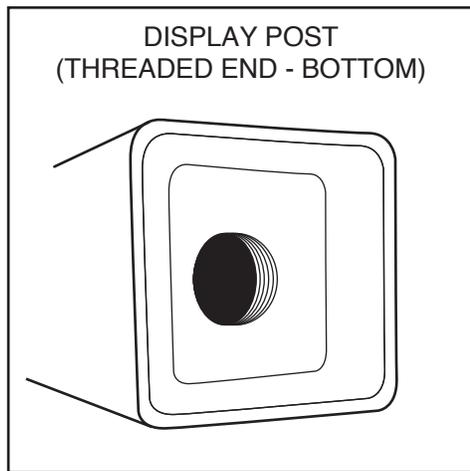
# ASSEMBLY INSTRUCTIONS MANUAL

## #60554 (IVORY) #60555 (COBBLESTONE)

## #60556 (RAW STEEL) OPEN DISPLAY TOWER

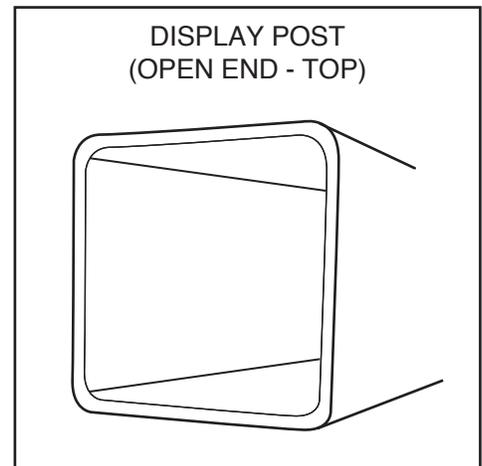
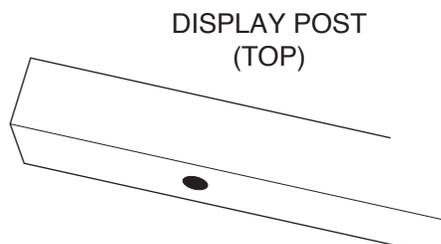
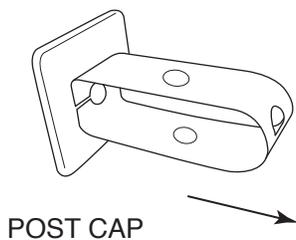
### STEP 1

THREAD (CLOCKWISE) ADJUSTABLE GLIDE INTO THE THREADED END (BOTTOM) OF DISPLAY POST UNTIL TIGHT. REPEAT FOR THE OTHER (3) POSTS.



### STEP 2

INSERT POST CAP INTO THE OPPOSITE END OF THE DISPLAY POST (TOP) UNTIL IT IS FLUSH WITH TOP OF POST. REPEAT FOR THE OTHER (3) POSTS.



# ASSEMBLY INSTRUCTIONS MANUAL

## #60554 (IVORY) #60555 (COBBLESTONE)

## #60556 (RAW STEEL) OPEN DISPLAY TOWER

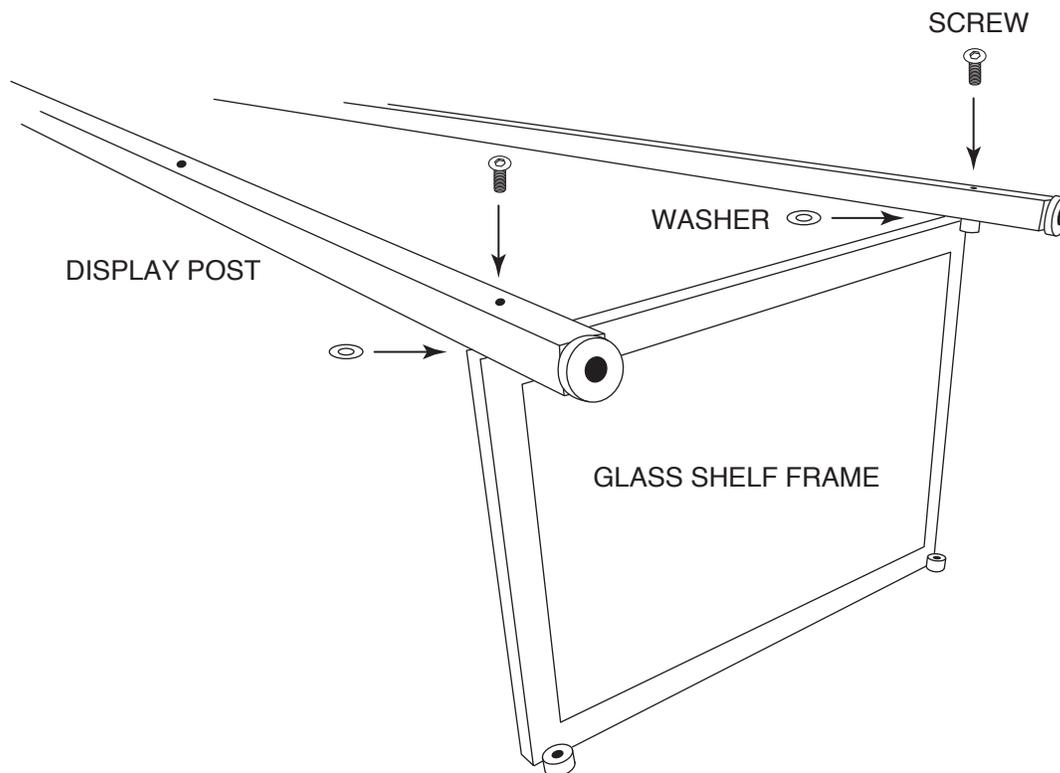
**\*STEPS 3 THROUGH 6** OF THE ASSEMBLY - TWO PEOPLE ARE RECOMMENDED.

### STEP 3

PLACE GLASS SHELF FRAME ON SOLID FLAT SURFACE, REST (2) DISPLAY POSTS PERPENDICULAR (90° ANGLE) TO EACH ON TOP OF FRAME. MAKE SURE BOTH ADJUSTABLE GLIDES ARE ON ONE END AND DISPLAY POSTS ARE ON THE OPPOSITE END.

MAKE SURE THE RECESSED PART OF THE FRAME IS FACING UP TOWARDS THE TOP TO ACCOMODATE THE GLASS SHELF THAT WILL BE INSTALLED LATER.

INSERT SCREW THROUGH DISPLAY POST, THEN THROUGH WASHER AND THREAD CLOCKWISE INTO SHELF FRAME UNTIL TIGHT. REPEAT FOR OTHER POST.  
(USE THE ALLEN WRENCH PROVIDED)



# ASSEMBLY INSTRUCTIONS MANUAL

## #60554 (IVORY) #60555 (COBBLESTONE)

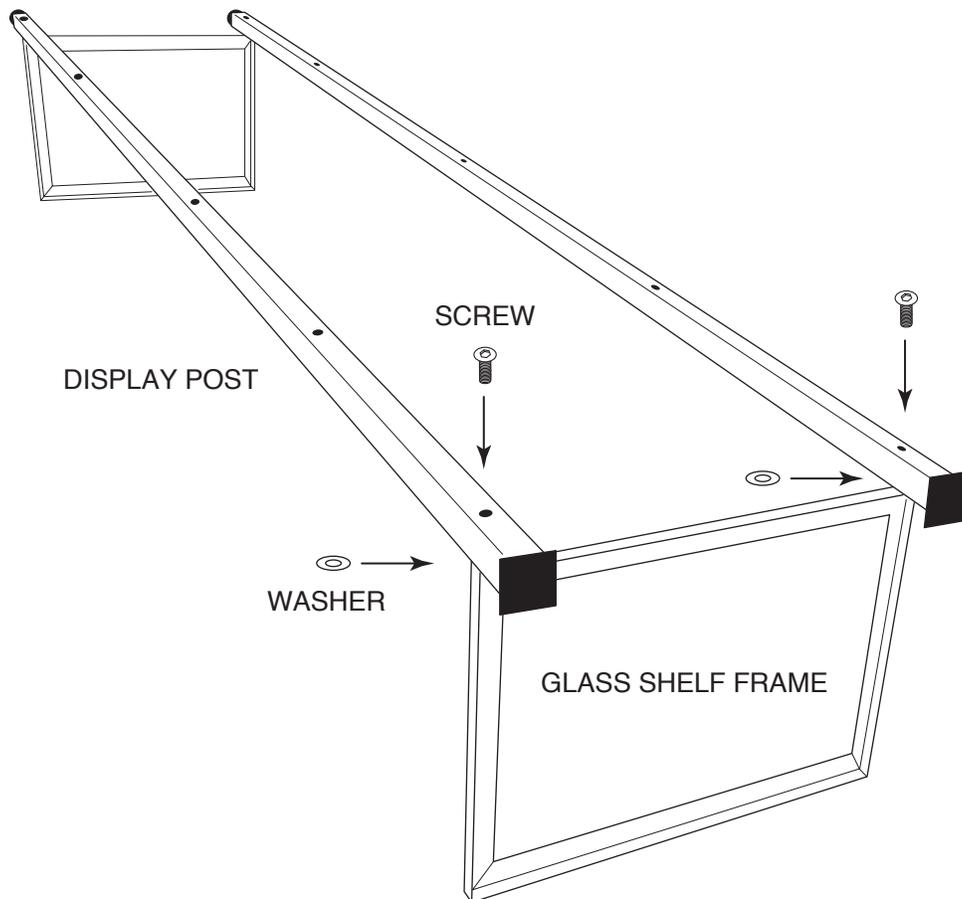
## #60556 (RAW STEEL) OPEN DISPLAY TOWER

### STEP 4

LIFT POSTS ON OPPOSITE END (TOP) AND PLACE THE OTHER GLASS SHELF FRAME (A) UNDERNEATH THE POSTS AS DONE IN STEP 3. THIS WILL BE THE TOP SHELF.

MAKE SURE THE RECESSED PART OF THE FRAME IS FACING UP TOWARDS TO TOP TO ACCOMODATE THE GLASS SHELF THAT WILL BE INSTALLED LATER.

INSERT SCREW THROUGH DISPLAY POST, THEN THROUGH WASHER AND THREAD CLOCKWISE INTO SHELF FRAME UNTIL TIGHT. REPEAT FOR OTHER (3) POSTS.



# ASSEMBLY INSTRUCTIONS MANUAL

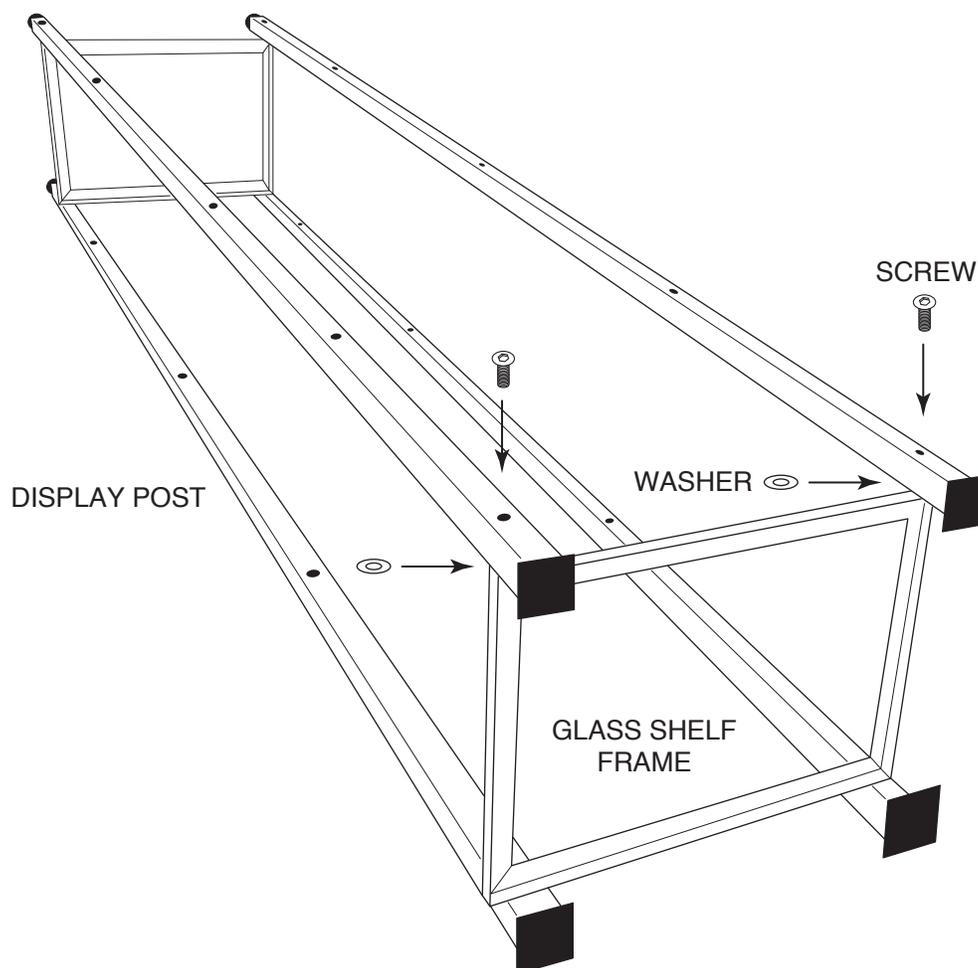
## #60554 (IVORY) #60555 (COBBLESTONE)

## #60556 (RAW STEEL) OPEN DISPLAY TOWER

### STEP 5

TURN DISPLAY OVER SO THE DISPLAY POSTS ARE ON THE FLAT SURFACE. ATTACH THE OTHER (2) DISPLAY POSTS. PLACE POSTS ON TOP OF BOTH GLASS SHELF FRAMES (MAKE SURE BOTH ADJUSTABLE GLIDES ARE ON ONE END AND DISPLAY POSTS ARE ON THE OPPOSITE END).

INSERT SCREW THROUGH DISPLAY POST, THEN THROUGH WASHER AND THREAD CLOCKWISE INTO SHELF FRAME UNTIL TIGHT. REPEAT FOR OTHER (3) POSTS.



# ASSEMBLY INSTRUCTIONS MANUAL

## #60554 (IVORY) #60555 (COBBLESTONE)

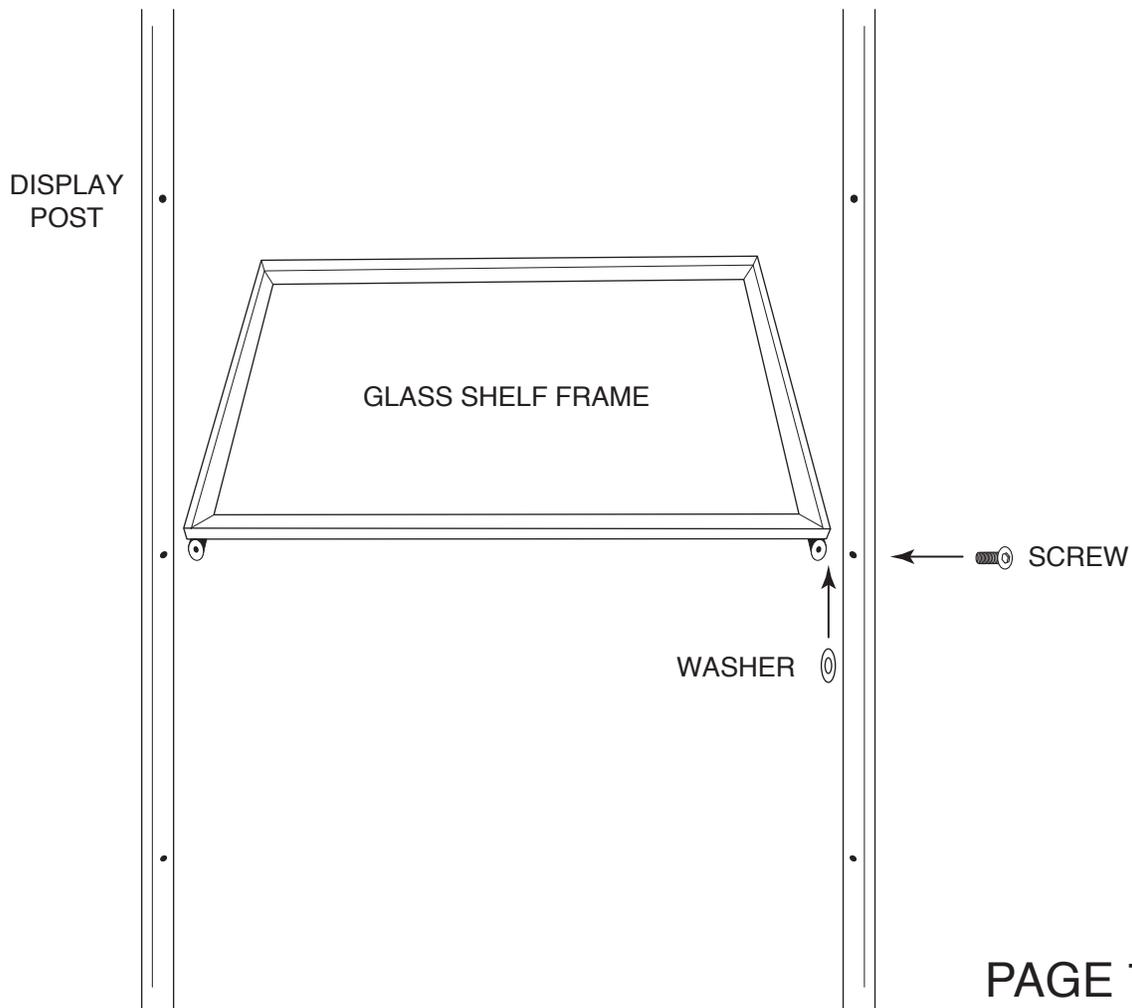
## #60556 (RAW STEEL) OPEN DISPLAY TOWER

### STEP 6

STAND DISPLAY UPRIGHT (ADJUSTABLE GLIDES ON BOTTOM). ATTACH GLASS SHELF FRAME TO CENTER HOLE ON DISPLAY POSTS (THIS WILL HELP SQUARE UP THE DISPLAY). MAKE SURE THE RECESSED PART OF THE FRAME IS FACING UP TOWARDS THE TOP TO ACCOMODATE THE GLASS SHELF THAT WILL BE INSTALLED LATER.

INSERT SCREW THROUGH DISPLAY POST, THEN THROUGH WASHER AND THREAD CLOCKWISE INTO SHELF FRAME UNTIL TIGHT. REPEAT FOR OTHER (3) POSTS.

REPEAT THIS STEP FOR THE REMAINING SHELF FRAMES.



# ASSEMBLY INSTRUCTIONS MANUAL

## #60554 (IVORY) #60555 (COBBLESTONE)

## #60556 (RAW STEEL) OPEN DISPLAY TOWER

### STEP 7

INSERT GLASS SHELVES INTO SHELF FRAMES.

USE THE ATTACHED ADJUSTABLE GLIDES LOCATED AT THE BOTTOM OF THE TOWER TO LEVEL THE DISPLAY ON UNEVEN FLOORS.

THIS COMPLETES THE ASSEMBLY.

