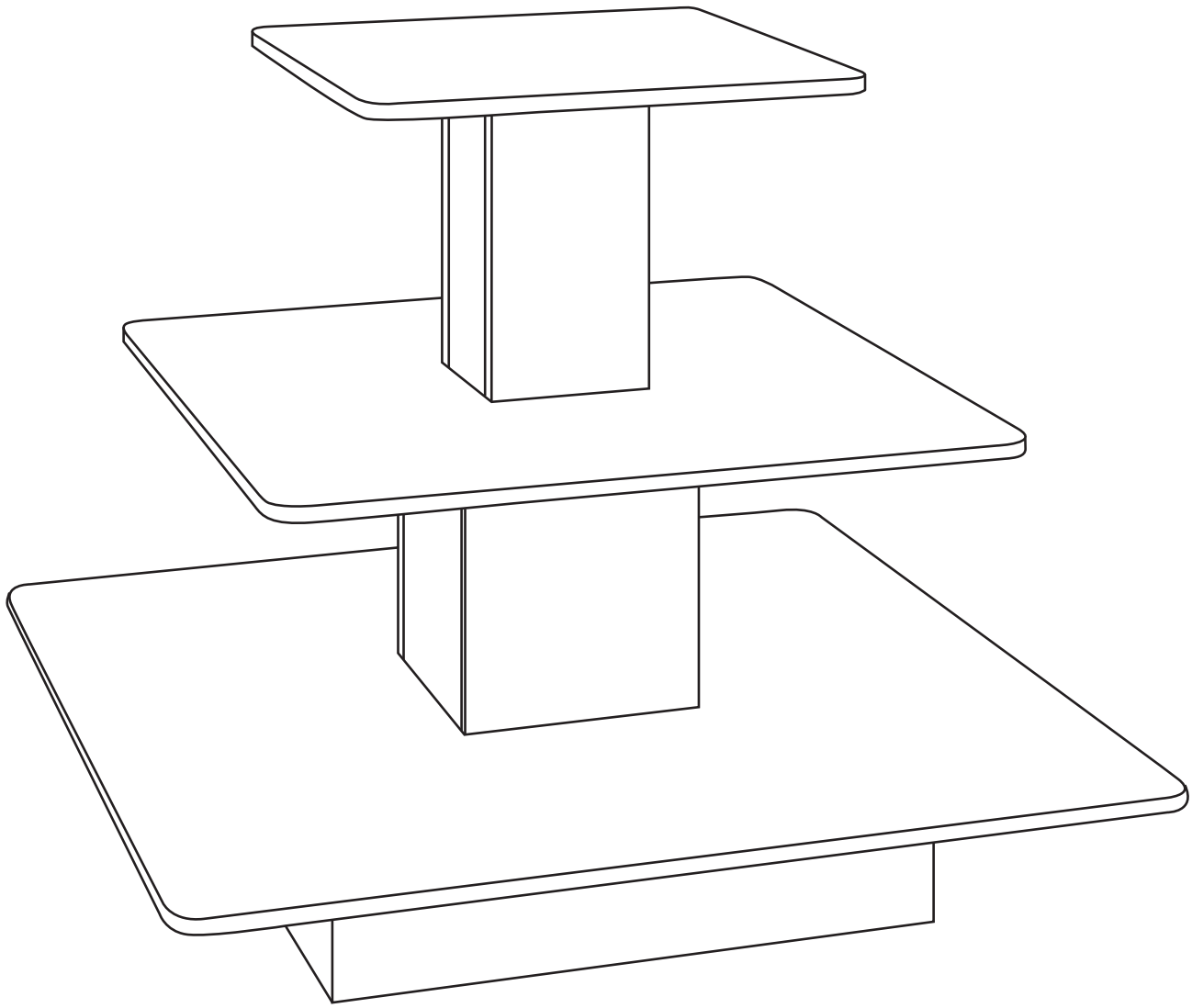
ASSEMBLY INSTRUCTION MANUAL
#60-411 CHERRY ECONOMY SQUARE THREE TIER TABLE

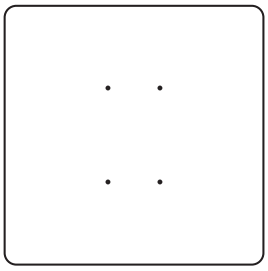


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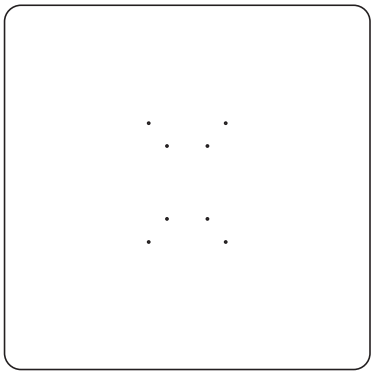
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#60-411 ASSEMBLY INSTRUCTIONS
CHERRY ECONOMY SQUARE THREE TIER TABLE

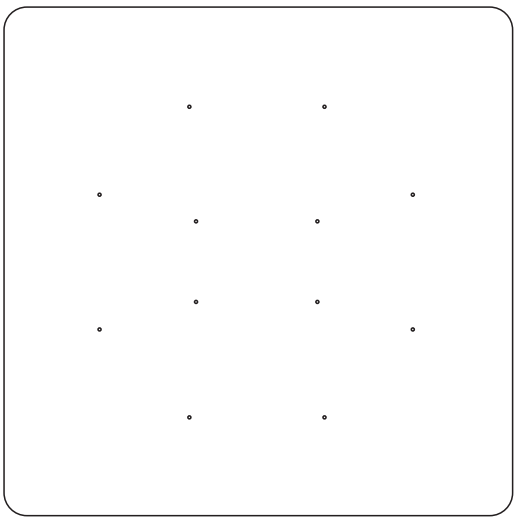
PARTS IN CARTON:



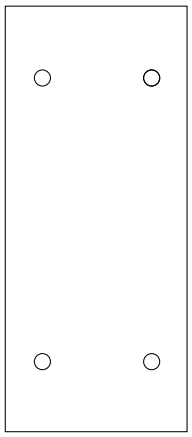
TIER 1 BASE
1 EACH (BOTTOM VIEW)



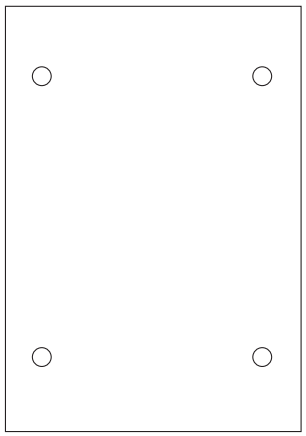
TIER 2 BASE
1 EACH (BOTTOM VIEW)



TIER 3 BASE
1 EACH (BOTTOM VIEW)



TIER 1-A BOARD
2 EACH (INSIDE VIEW)



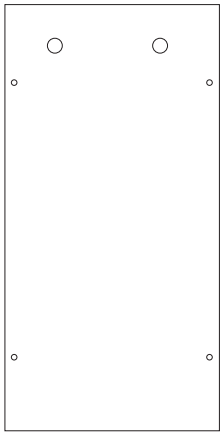
TIER 2-A BOARD
2 EACH (INSIDE VIEW)



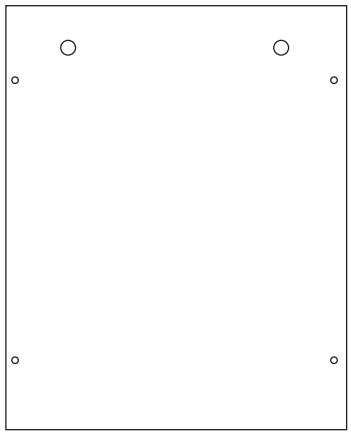
TIER 3-A BOARD
2 EACH (INSIDE VIEW)



TIER 3-B BOARD
2 EACH (INSIDE VIEW)



TIER 1-B BOARD
2 EACH (INSIDE VIEW)



TIER 2-B BOARD
2 EACH (INSIDE VIEW)

RESUME FOR STEP BY STEP INSTRUCTIONS

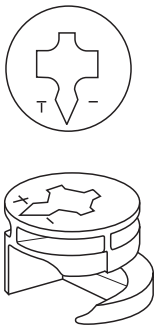
#60-411 ASSEMBLY INSTRUCTIONS
CHERRY ECONOMY SQUARE THREE TIER TABLE

HARDWARE AND TOOLS IN BAG:

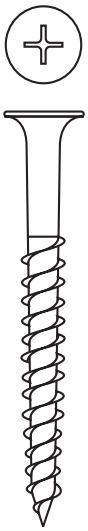
NOTE: HARDWARE BELOW IS SHOW AT ACTUAL SIZE.
IF YOU ARE NOT SURE WHICH PART IS CORRECT,
THEN PLACE PIECE ON TOP OF DRAWING BELOW
FOR HELP DURING ASSEMBLY.



CAM LOCKING BOLT
40 EACH



CAM LOCKING NUT
40 EACH



2” WOOD SCREW
8 EACH

TOOLS NOT INCLUDED: SCREWDRIVERS

YOU WILL NEED TO SUPPLY YOUR OWN SCREWDRIVERS FOR INSTALLATION. INSTALLATION WILL REQUIRE THE USE OF A SCREWDRIVER (REGULAR OR PHILLIPS-HEAD) TO BE SMALL ENOUGH TO FIT INTO 6.5 INCH SPACE. THIS IS FOR THE INSTALLATION FOR SOME OF THE CAM LOCKING NUTS.

A STANDARD PHILLIPS-HEAD SCREWDRIVER IS NEEDED FOR THE INSTALLATION OF THE 2 INCH WOOD SCREWS AND THE CAM LOCKING BOLTS.

SAFETY NOTICE:

THE FINAL STEPS OF INSTALLING THIS THREE TIER TABLE REQUIRE LIFTING LARGE, HEAVY OBJECTS. IT IS RECOMMENDED THAT YOU HAVE HELP FROM ANOTHER PERSON TO SAFELY INSTALL.

STORE SUPPLY Warehouse LLC

RESUME FOR STEP BY STEP INSTRUCTIONS

#60-411 ASSEMBLY INSTRUCTIONS
CHERRY ECONOMY SQUARE THREE TIER TABLE

STEP 1:
LOCATE
(2) TWO TIER 1-A BOARDS
(8) EIGHT CAM LOCKING BOLTS.

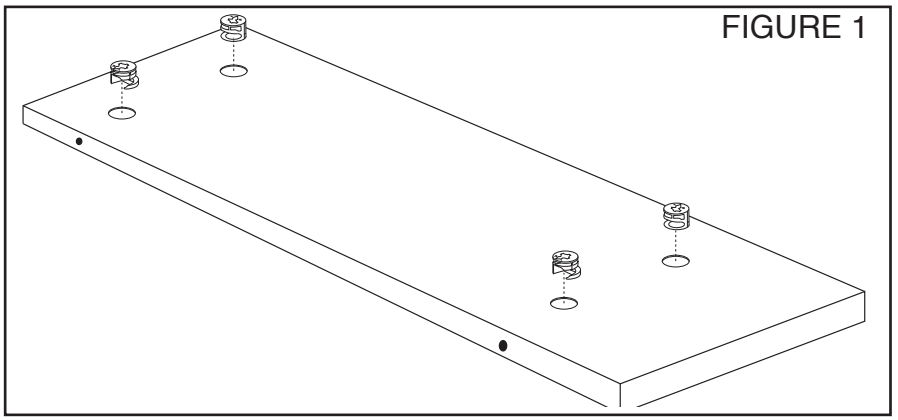

2 (ea.)


8 (ea.)

STEP 2: (SEE FIGURE 1)
PLACE (4) FOUR CAM LOCKING NUTS INTO EACH OF THE HOLES IN (1) ONE TIER 1-A BOARD.

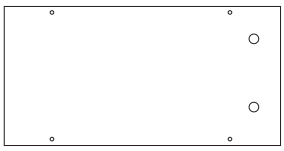
NOTE:
MAKE SURE THE ARROW ON THE CAM LOCKING NUTS ARE FACING TOWARD ITS CLOSEST EDGE OF THE BOARD.

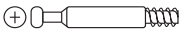
FIGURE 1



STEP 3:
REPEAT STEP 2 FOR REMAINING TIER 1-A BOARD AND (4) FOUR CAM LOCKING NUTS.

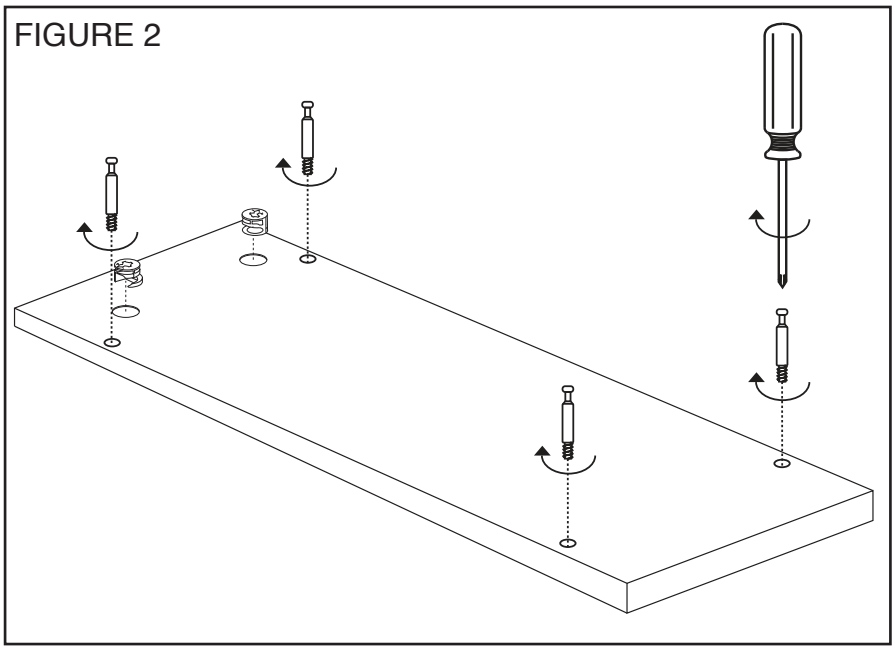
STEP 4:
LOCATE
(2) TWO TIER 1-B BOARDS
(8) EIGHT CAM LOCKING BOLTS
(4) FOUR CAM LOCKING NUTS


2 (ea.)


8 (ea.)


4 (ea.)

FIGURE 2



STEP 5 (SEE FIGURE 2)
PLACE (2) TWO CAM LOCKING NUTS INTO BOTH HOLES IN (1) ONE TIER 1-B BOARD. SCREW IN ALL (4) FOUR CAM LOCKING BOLTS WITH YOUR SCREWDRIVER.

STORE SUPPLY Warehouse LLC

#60-411 ASSEMBLY INSTRUCTIONS
CHERRY ECONOMY SQUARE THREE TIER TABLE

STEP 6:
REPEAT STEP 5 FOR REMAINING TIER 1-B BOARD AND CAM LOCKING BOLT AND NUTS.

STEP 7:
LOCATE:
ALL ASSEMBLED TIER 1 BOARDS (FROM STEPS 1-7)
SCREWDRIVER **(NOT INCLUDED WITH HARDWARE, SEE PAGE 3)**

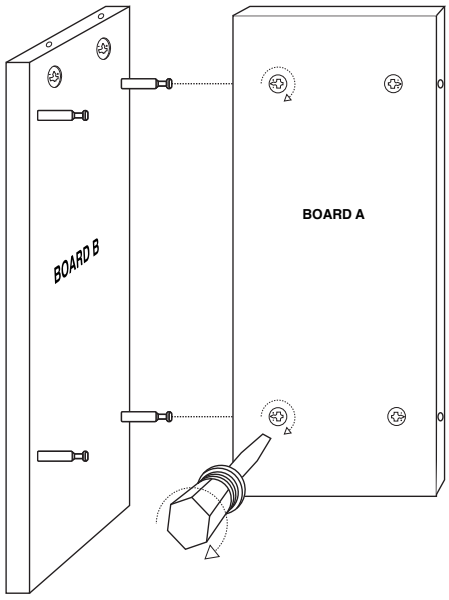
STEP 8: (SEE FIGURE 3)
INSERT PINS FROM (TIER 1) BOARD B INTO THE SIDE OF (TIER 1) BOARD A.

WITH THE ARROWS ON THE CAM LOCKING NUTS FACING OUT (BOARD A), INSERT CAM LOCKING BOLTS (BOARD B)**.**

TO LOCK INTO PLACE: USE YOUR SCREWDRIVER TO TIGHTEN CAM LOCKING BOLT BY TURNING IT TO THE RIGHT AS FAR AS IT WILL GO.

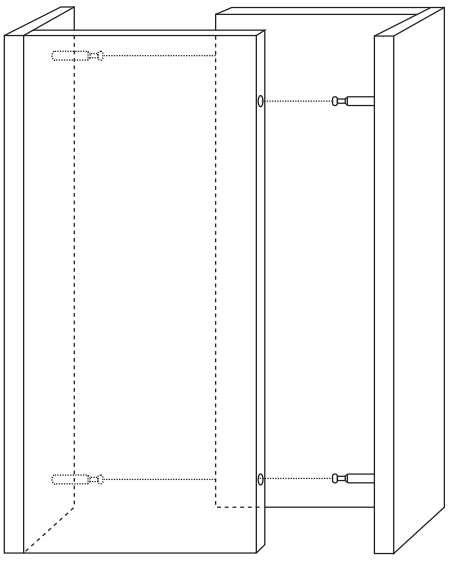
NOTE: MAKE SURE ALL CAM LOCKING SCREWS ARE TIGHTENED SECURELY.

FIGURE 3



STEP 9:
REPEAT STEP 8 FOR REMAINING (TIER 1) SIDE A BOARD AND (TIER 1) SIDE B BOARD.

FIGURE 4



STEP 10: (SEE FIGURE 4)
FINISH THE TIER 1 ASSEMBLY BY LOCKING TOGETHER BOTH ASSEMBLED SIDES FROM STEPS 8 AND 9. USE THE INSTRUCTIONS FROM STEP 8 TO ATTACH ALL FOUR SIDES TOGETHER.

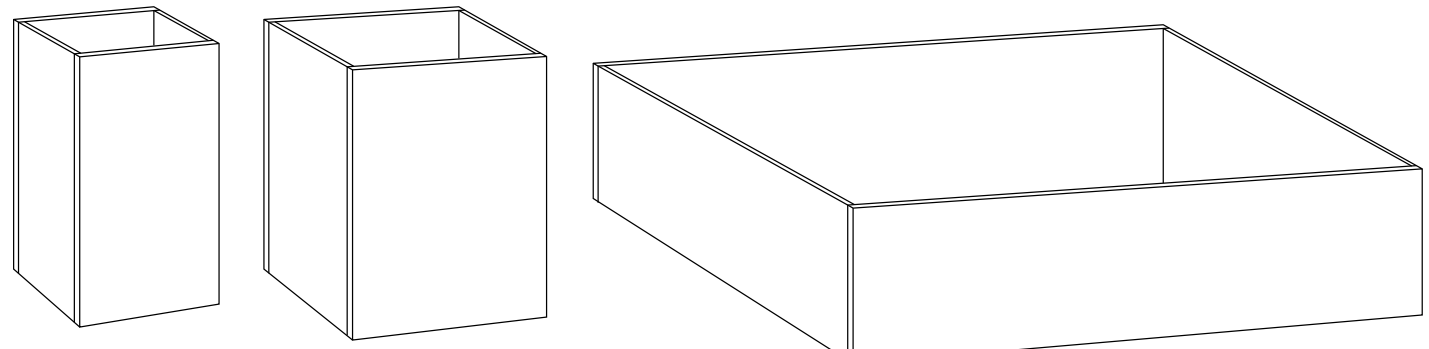
NOTE: MAKE SURE ALL CAM LOCKING SCREWS ARE TIGHTENED SECURELY.

#60-411 ASSEMBLY INSTRUCTIONS
CHERRY ECONOMY SQUARE THREE TIER TABLE

STEP 11: (SEE FIGURE 5 FOR IMAGES OF ASSEMBLED TIER 1, 2, AND 3 BOARDS)
ASSEMBLY FOR TIER 2 AND TIER 3 BOARDS ARE EXACTLY THE SAME AS TIER 1 BOARDS. USE STEPS 1-10 TO COMPLETE ASSEMBLY OF TIER 2 AND THEN TIER 3 BOARDS AND THEIR HARDWARE.

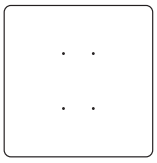
NOTE: TIER v BOARDS REQUIRES 2 ADDITIONAL CAM LOCKING NUTS PER BOARD (TOTAL OF 4)

FIGURE 5

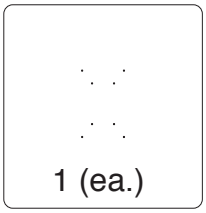


TIER 1 ASSEMBLY | TIER 2 ASSEMBLY | TIER 3 ASSEMBLY

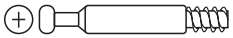
STEP 12:
LOCATE:
(1) ONE TIER 1 BASE
(1) ONE TIER 2 BASE
(8) EIGHT CAM LOCKING BOLTS



1 (ea.)



1 (ea.)



8 (ea.)

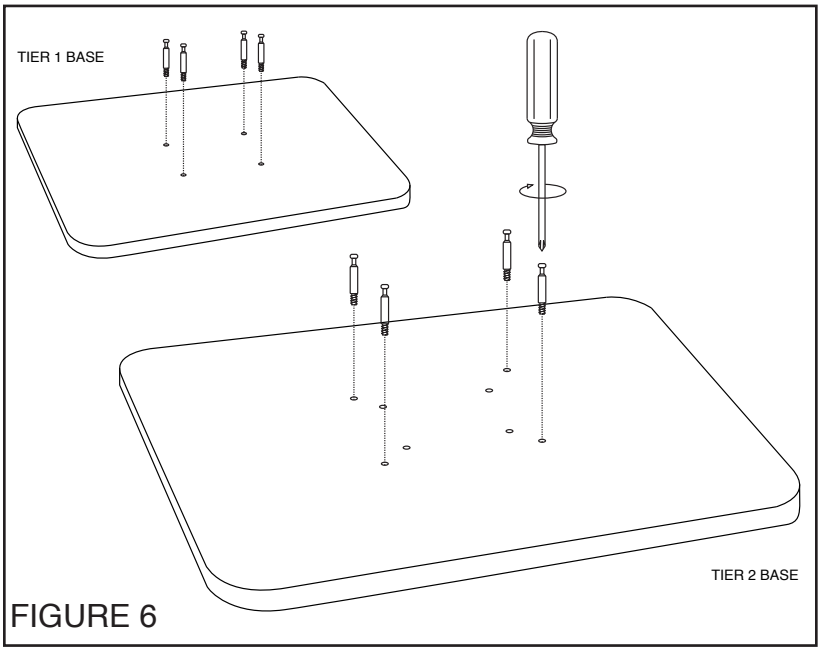


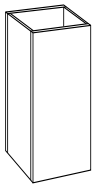
FIGURE 6

STEP 13: (SEE FIGURE 6)
USING YOUR SCREWDRIVER, SCREW IN (4) FOUR CAM LOCKING BOLTS INTO THE SCREW HOLES IN TIER 1 BASE.

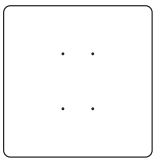
REPEAT THE ABOVE TO TIER 2 BASE, USING THE OUTERMOST SCREW HOLES.

#60-411 ASSEMBLY INSTRUCTIONS
CHERRY ECONOMY SQUARE THREE TIER TABLE

STEP 14:
LOCATE:
(1) ONE TIER 1 ASSEMBLY
(1) ONE TIER 1 BASE (WITH HARDWARE)



(TIER 1 ASSEMBLY)
1 (ea.)



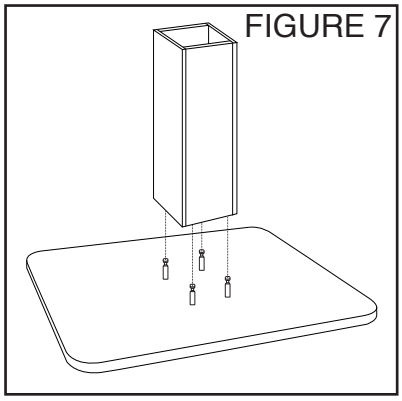
1 (ea.)

STEP 15: (SEE FIGURE 7)
SLIDE THE BOTTOM HOLES OF THE TIER 1 ASSEMBLY ONTO THE CAM LOCKING BOLTS.

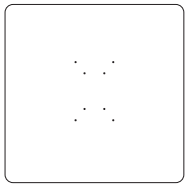
USING THE SMALL HANDLED SCREWDRIVER, (AS DESCRIBED ON PAGE 3) TIGHTEN THE CAM LOCKING NUTS INSIDE OF THE TIER 1 ASSEMBLY.

NOTE: THIS ASSEMBLY WILL BE USED FOR STEP 17.

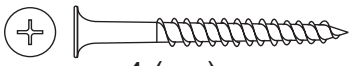
FIGURE 7



STEP 16:
LOCATE:
(1) ONE TIER 2 BASE (WITH HARDWARE)
(4) FOUR (2 INCH) WOOD SCREWS

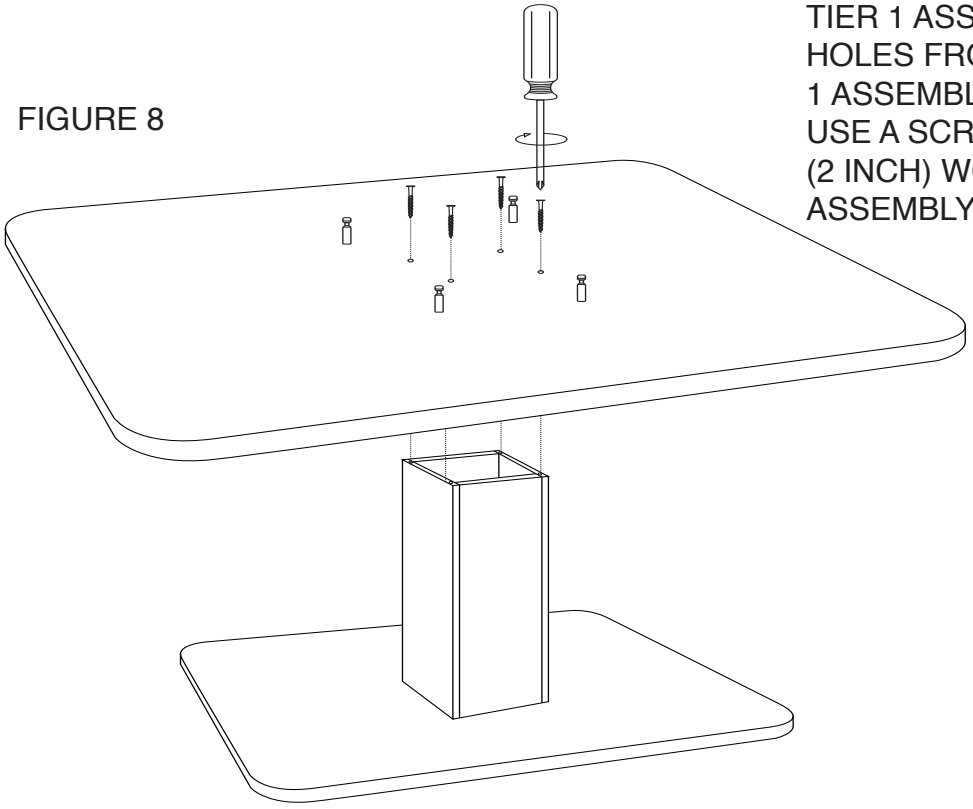


1 (ea.)



4 (ea.)

FIGURE 8

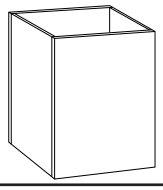


STEP 17: (SEE FIGURE 8)
PLACE THE TIER 2 BASE ON TOP OF THE TIER 1 ASSEMBLY. LINE UP THE SCREW HOLES FROM TIER 2 BASE AND THE TIER 1 ASSEMBLY. WHEN PROPERLY ALIGNED, USE A SCREWDRIVER WITH THE (4) FOUR (2 INCH) WOOD SCREWS TO TIGHTEN THE ASSEMBLY TOGETHER.

STORE SUPPLY Warehouse LLC

#60-411 ASSEMBLY INSTRUCTIONS
CHERRY ECONOMY SQUARE THREE TIER TABLE

STEP 18:
LOCATE:
TIER 2 ASSEMBLY
PARTIALLY ASSEMBLED TABLE



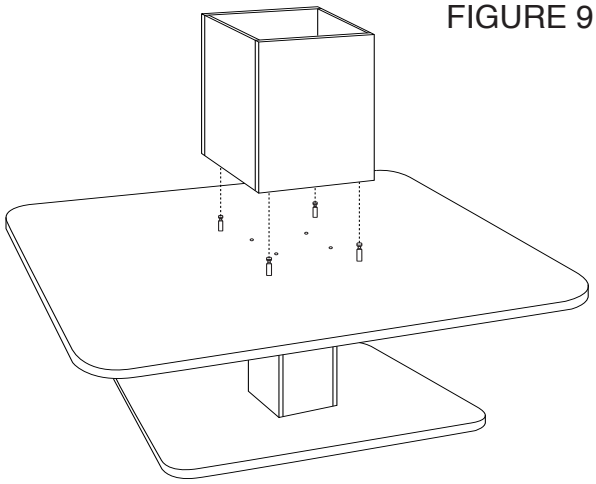
(TIER 2 ASSEMBLY)
1 (ea.)

STEP 19: (SEE FIGURE 9)
SLIDE THE BOTTOM HOLES OF THE TIER 2 ASSEMBLY ONTO THE CAM LOCKING BOLTS OF THE TIER 2 BASE.

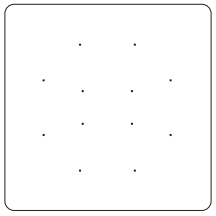
USING A SCREWDRIVER, TIGHTEN THE CAM LOCKING NUTS INSIDE OF THE TIER 2 ASSEMBLY.

NOTE: MAKE SURE ALL OF THE CAM LOCKING NUTS ARE TIGHTENED BEFORE MOVING ON TO THE NEXT STEP.

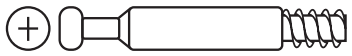
FIGURE 9



STEP 20:
LOCATE:
(1) ONE TIER 3 BASE
(8 EIGHT CAM LOCKING BOLTS



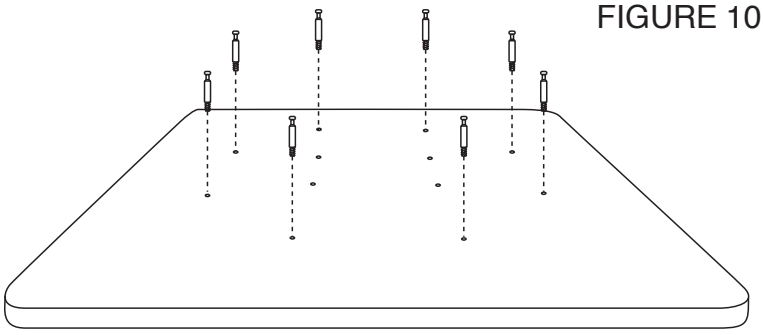
1 (ea.)



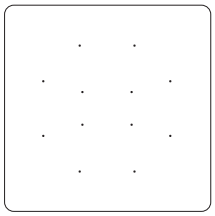
8 (ea.)

STEP 21: (SEE FIGURE 10)
SCREW IN ALL (8) EIGHT CAM LOCKING BOLTS ON TIER 3 BASE WITH YOUR SCREWDRIVER. USE THE OUTERMOST SCREW HOLES FOR THE CAM LOCKING BOLTS.

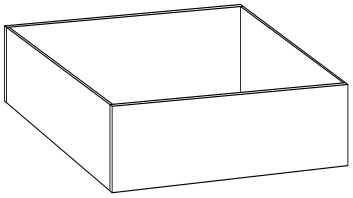
FIGURE 10



STEP 22:
LOCATE:
(1) ONE TIER 3 BASE (WITH HARDWARE)
(1) ONE TIER 3 ASSEMBLY



1 (ea.)



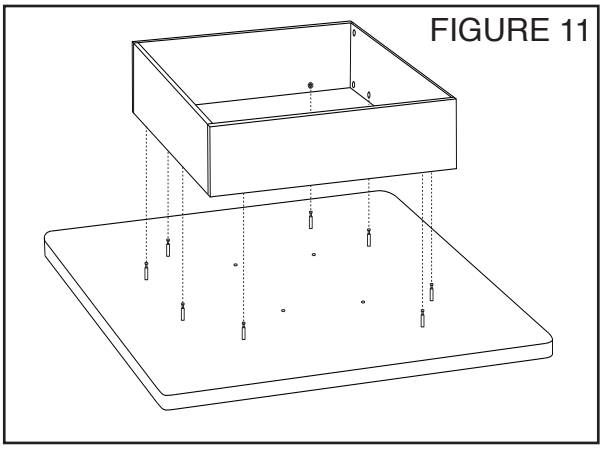
(TIER 2 ASSEMBLY)
1 (ea.)

#60-411 ASSEMBLY INSTRUCTIONS
CHERRY ECONOMY SQUARE THREE TIER TABLE

STEP 23: (SEE FIGURE 11)
SLIDE THE BOTTOM HOLES OF THE TIER 3 ASSEMBLY ONTO THE CAM LOCKING BOLTS OF THE TIER 3 BASE.

USING A SCREWDRIVER, TIGHTEN THE CAM LOCKING NUTS INSIDE OF THE TIER 3 ASSEMBLY (TOTAL OF 8).

FIGURE 11



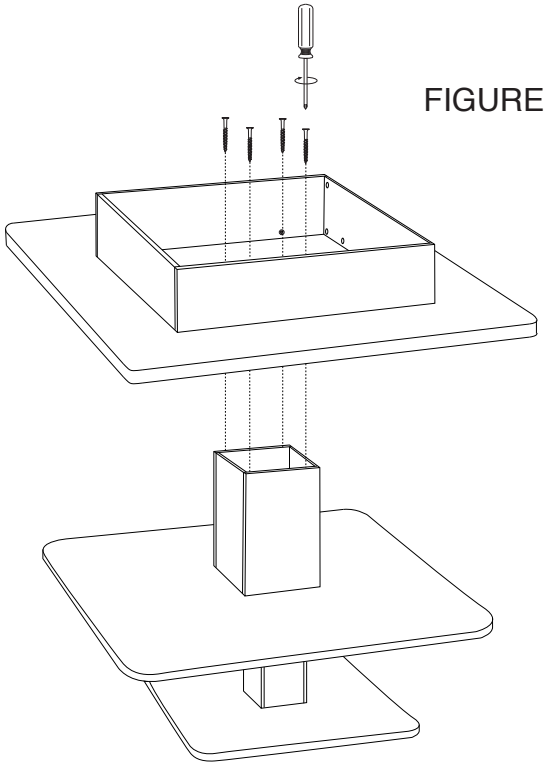
STEP 24: (SEE FIGURE 12)

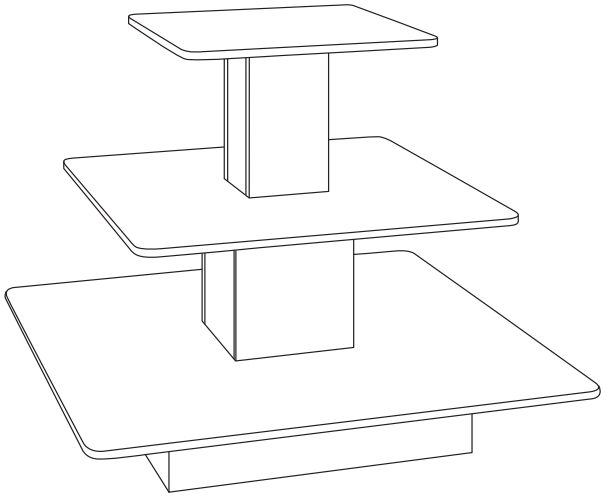
NOTE: RECOMMENDED 2 PEOPLE IN THIS STEP. THE BASE WILL BE LARGE AND HEAVY.

PLACE THE TIER 3 BASE ON TOP OF THE PARTIAL ASSEMBLED TABLE. LINE UP THE SCREW HOLES FROM TIER 3 BASE AND THE TIER 2 ASSEMBLY. WHEN PROPERLY ALIGNED, USE A SCREWDRIVER WITH THE (4) FOUR (2 INCH) WOOD SCREWS TO TIGHTEN THE ASSEMBLY TOGETHER.

AFTER THE ASSEMBLY IS COMPLETED, TURN THE TABLE OVER (RECOMMENDED HAVING ANOTHER PERSON TO HELP). ASSEMBLY COMPLETE.

FIGURE 12





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