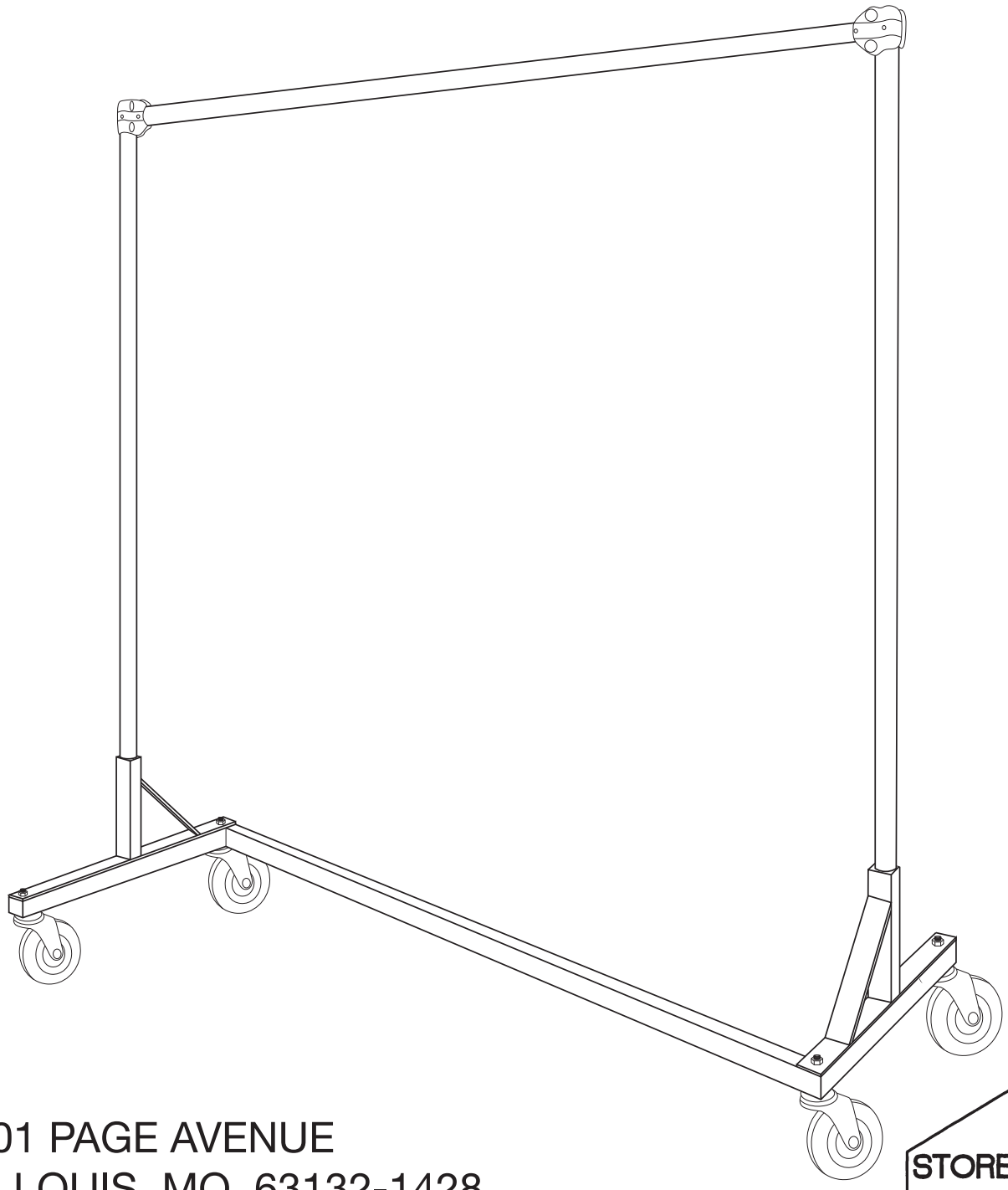
ASSEMBLY INSTRUCTION MANUAL
#60-258 Z TRUCK

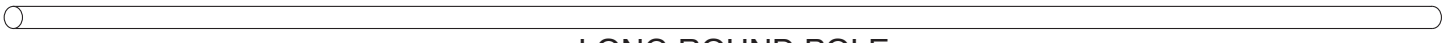


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ST. LOUIS, MO. 63132-1428
TEL: (314) 427-8887
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Z TRUCK

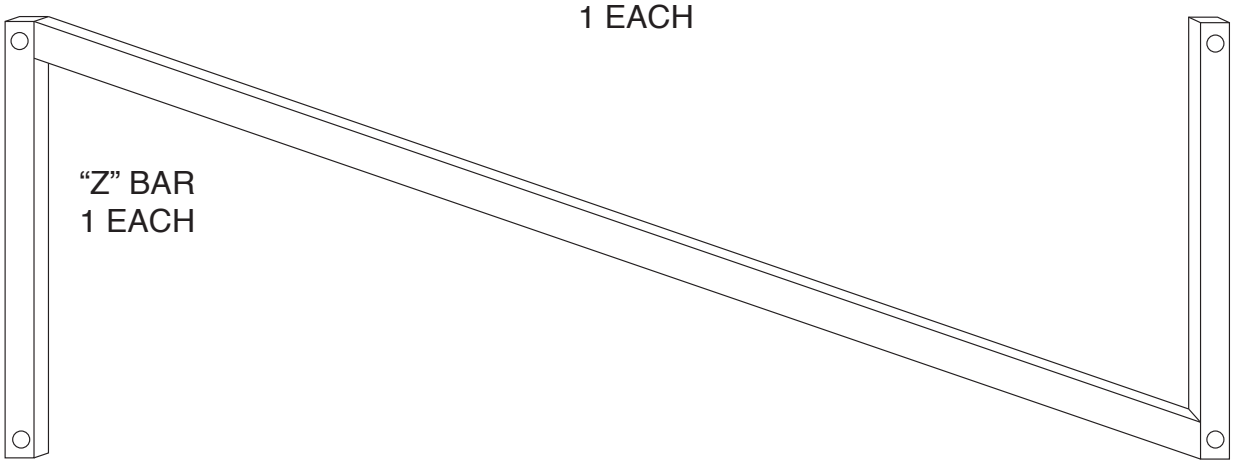
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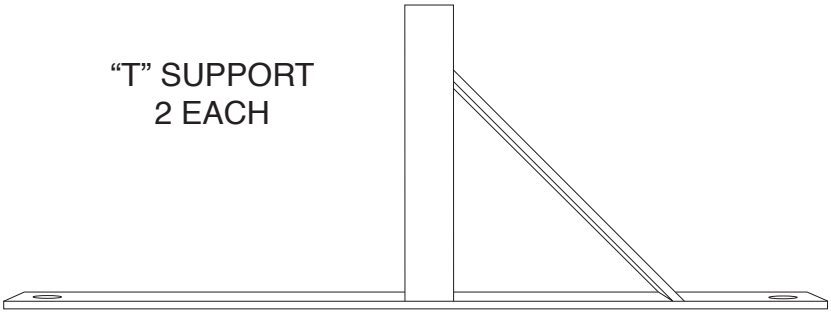
LONG ROUND POLE
2 EACH



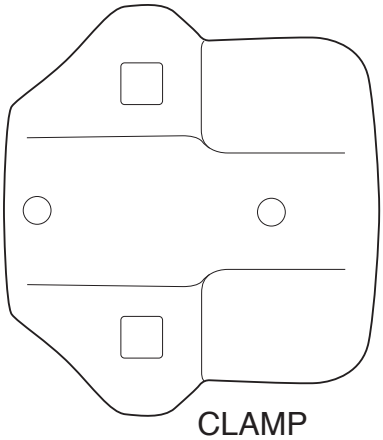
SHORT ROUND POLE
1 EACH



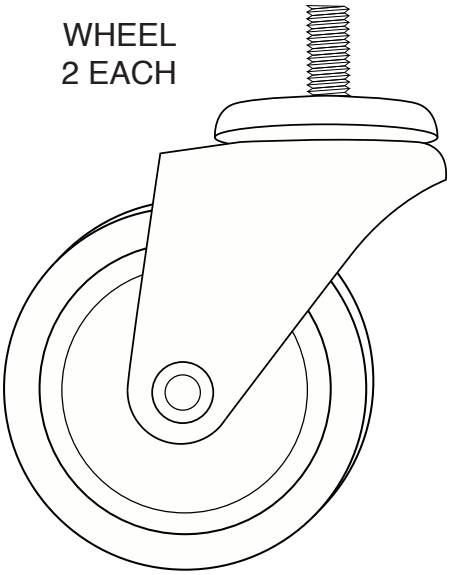
"Z" BAR
1 EACH



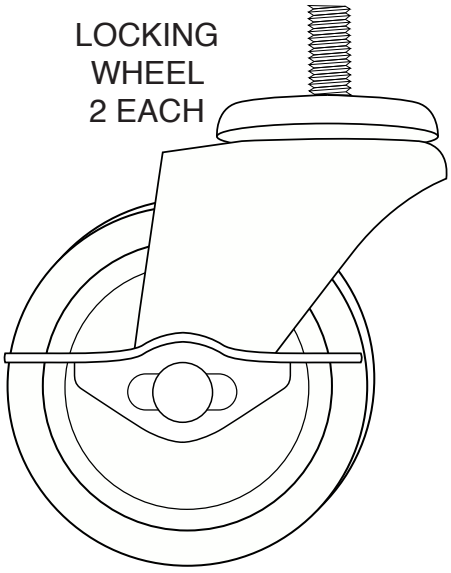
"T" SUPPORT
2 EACH



CLAMP
4 EACH



WHEEL
2 EACH



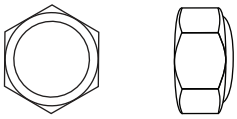
LOCKING
WHEEL
2 EACH

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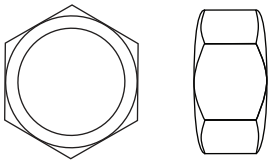
#60-258 ASSEMBLY INSTRUCTIONS
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HARDWARE AND TOOLS IN BAG:

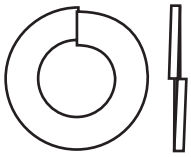
NOTE: HARDWARE BELOW IS SHOWN AT ACTUAL SIZE. IF YOU ARE NOT SURE WHICH PART IS CORRECT, THEN PLACE PIECE ON TOP OF DRAWING BELOW FOR HELP DURING ASSEMBLY.



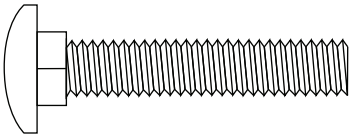
1/2" LOCK NUT
4 EACH



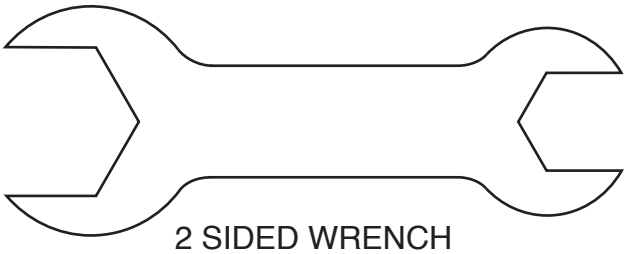
3/4" NUT
4 EACH



3/4" LOCKING WASHER
4 EACH



1 1/2" BOLT
4 EACH

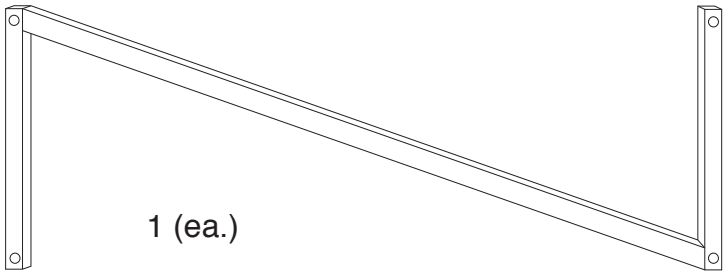


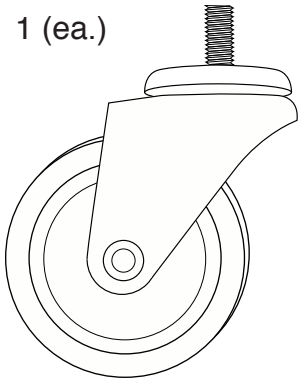
2 SIDED WRENCH

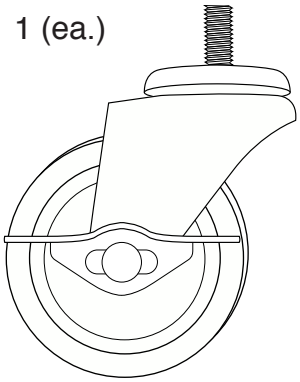
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#60-258 ASSEMBLY INSTRUCTIONS
Z TRUCK

STEP 1:
LOCATE (1) ONE WHEEL, (1) ONE LOCKING WHEEL AND THE “Z” BAR.

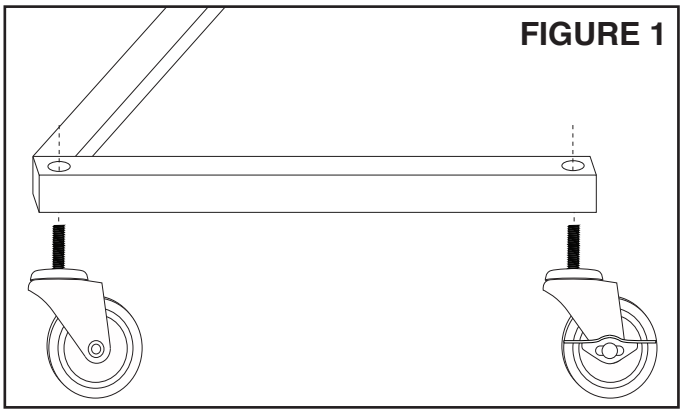




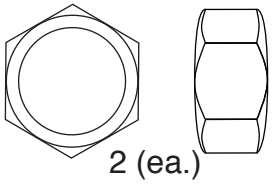


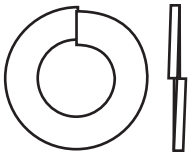
STEP 2: (SEE FIGURE 1)
LOCATE THE TWO HOLES ON THE “Z” BAR. SLIDE A WHEEL AND A LOCKING WHEEL THROUGH EACH OF THE HOLES.

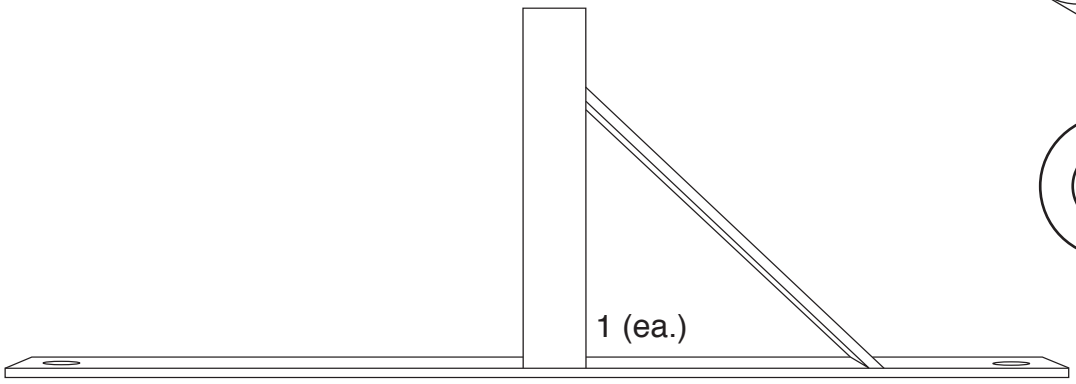
FIGURE 1



STEP 3:
LOCATE (1) ONE “T” SUPPORT,(2) TWO 3/4” LOCKING WASHERS AND (2) TWO 3/4” NUTS.





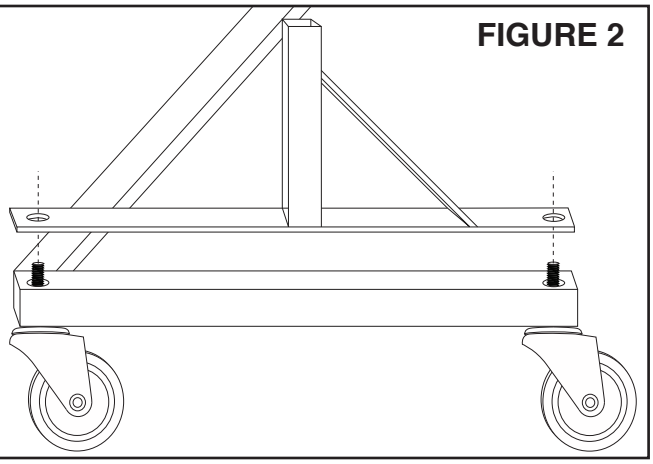


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#60-258 ASSEMBLY INSTRUCTIONS
Z TRUCK

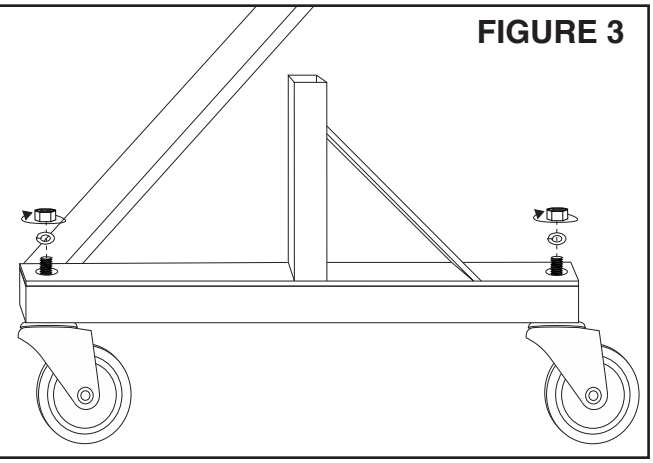
STEP 4 (SEE FIGURE 2)
LOCATE THE TWO HOLES IN THE “T” SUPPORT BAR AND SLIDE THE BOLTS INTO THE HOLES.

FIGURE 2

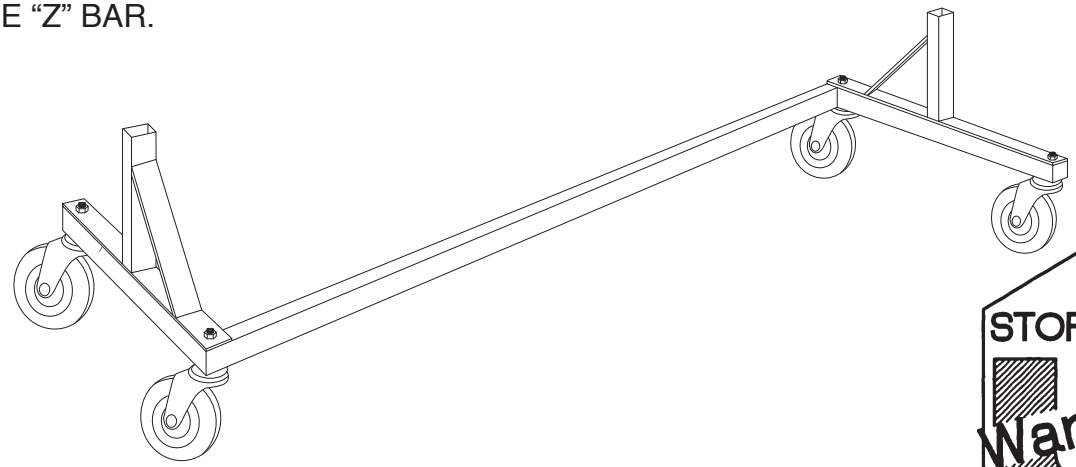


STEP 4 (SEE FIGURE 3)
SLIDE (1) ONE 3/4” LOCKING WASHER ONTO EACH BOLT. USING THE PROVIDED WRENCH, SECURELY TIGHTEN A SINGLE NUT ONTO EACH BOLT.

FIGURE 3



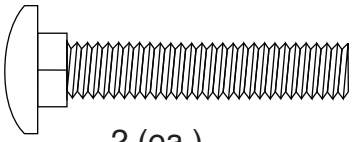
STEP 5:
REPEAT STEPS 1 THROUGH 4 FOR THE REMAINING TWO HOLES ON THE OPPOSITE END OF THE “Z” BAR.

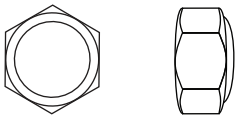


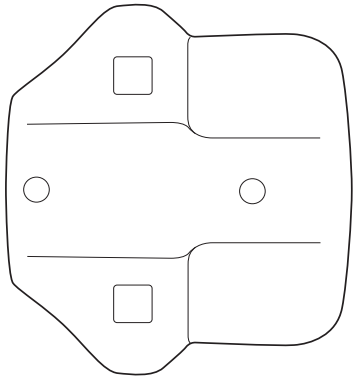
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Z TRUCK

STEP 6:
LOCATE (2) TWO CLAMPS,
(2) TWO 1 1/2" BOLTS AND (2) TWO 1/2" NUTS.

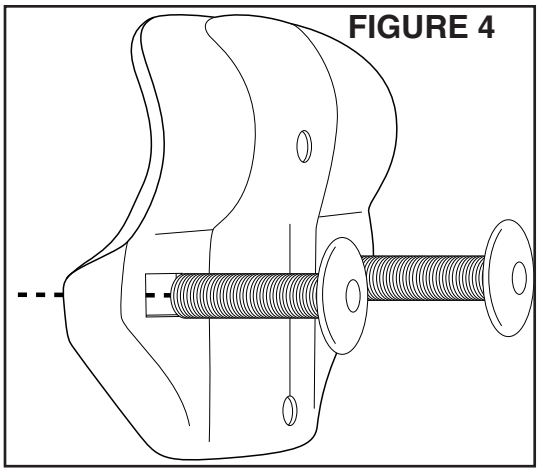

2 (ea.)


2 (ea.)


2 (ea.)

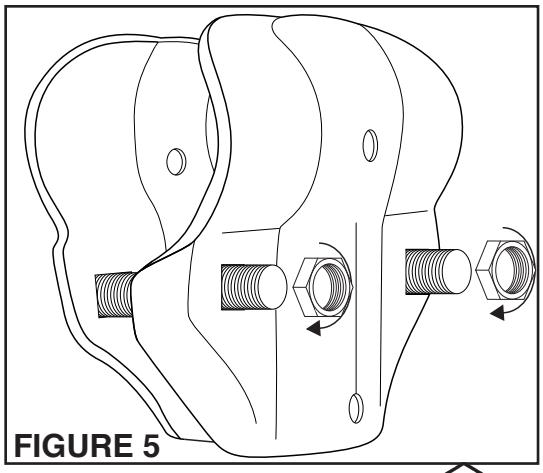
STEP 7: (SEE FIGURE 4)
LOCATE THE TWO SQUARE HOLES ON THE CLAMP AND SLIDE A BOLT THROUGH EACH SQUARE HOLE.

NOTE: MAKE SURE THE SQUARE ENDS OF THE BOLD LOCK INTO THE SQUARE HOLES.

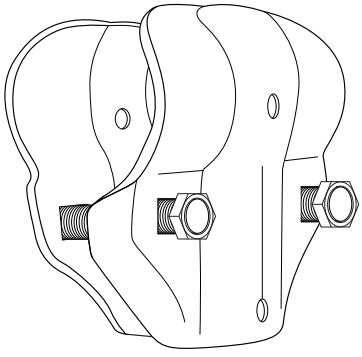

FIGURE 4

STEP 8: (SEE FIGURE 5)
SLIDE THE REMAINING ENDS OF THE BOLTS THROUGH THE SQUARE HOLES OF THE SECOND CLAMP. USING THE WRENCH, SCREW ON (1) ONE NUT ONTO THE END OF EACH BOLT.

NOTE: WHEN SCREWING ON NUT MAKE SURE TOP OF NUT IS FLUSH WITH THE END OF THE BOLT.


FIGURE 5

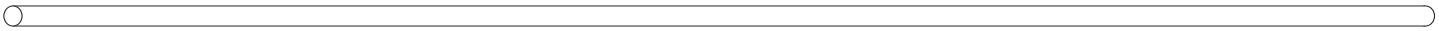
STEP 9:
REPEAT STEPS 6 THROUGH 8 FOR REMAINING CLAMP.



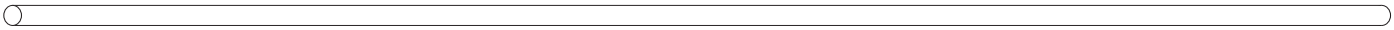
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Z TRUCK

STEP 10:
LOCATE (2) TWO LARGE ROUND POLES, (1) SHORT ROUND POLE AND THE ASSEMBLED CLAMP.



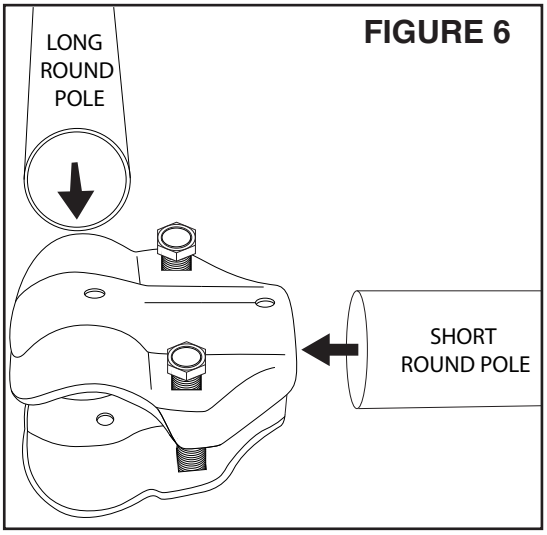
1 (ea.)



2 (ea.)

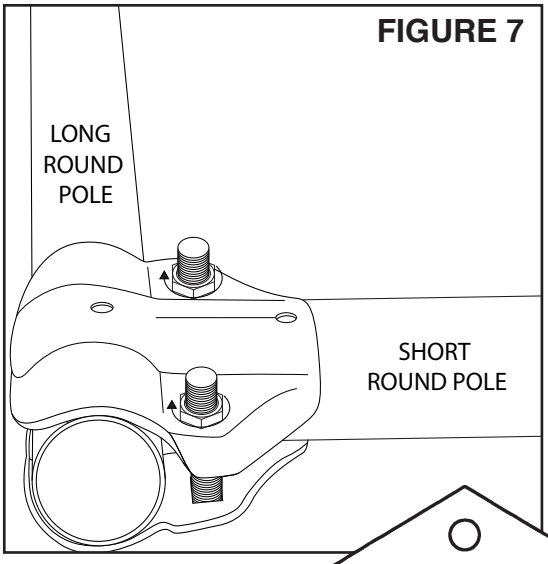
STEP 11: (SEE FIGURE 6)
LAY THE LONG ROUND POLE AND SHORT ROUND POLE ON GROUND, SLIDE THE LONG ROUND POLE INTO THE CLAMP UNTIL END IS FLUSH WITH THE END OF THE CLAMP. SLIDE SHORT ROUND POLE INTO THE CLAMP UNTIL IT BUTTS AGAINST LONG ROUND POLE.

FIGURE 6



STEP 12 (SEE FIGURE 7)
USING THE PROVIDED WRENCH, SECURELY TIGHTEN THE LOCKING NUTS.

FIGURE 7



STEP 13:
REPEAT STEPS 10 THROUGH 12 TO COMPETE THE TOP RACK.

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STEP 14: (SEE FIGURE 8)
PICK UP THE TOP RACK AND SLIDE THE LONG ROUND POLES INTO THE SQUARE HOLES OF THE " T" SUPPORT BARS.

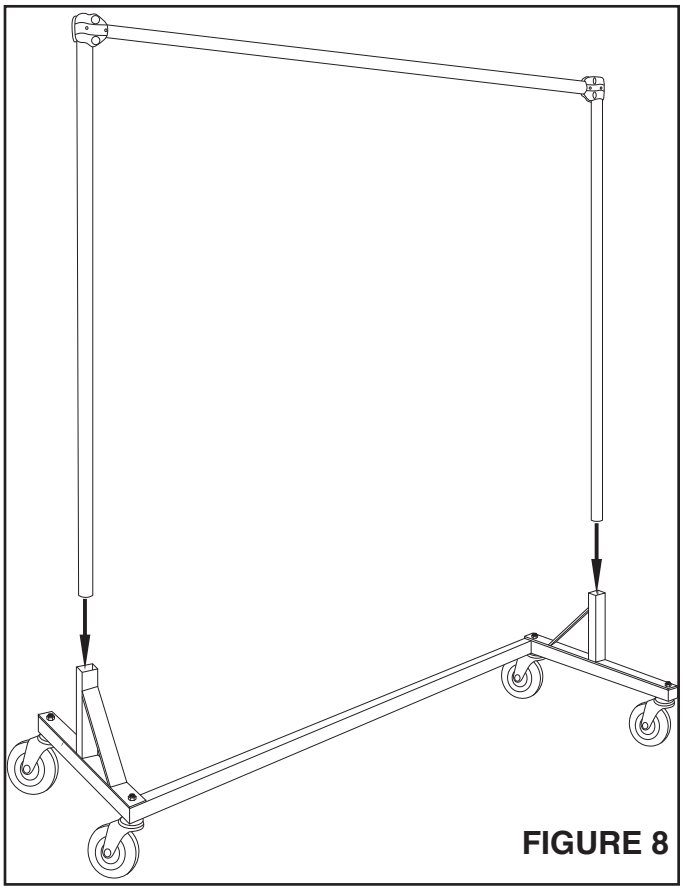
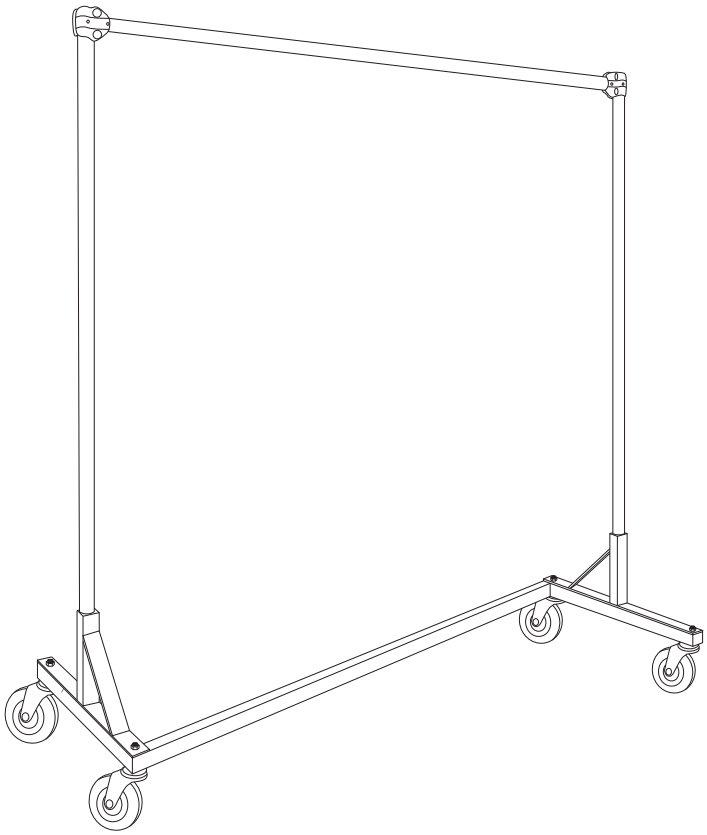


FIGURE 8



NOTE: MAKE SURE ALL NUTS AND BOLTS ARE SECURED TIGHTLY BEFORE HANGING MERCHANDISE.

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