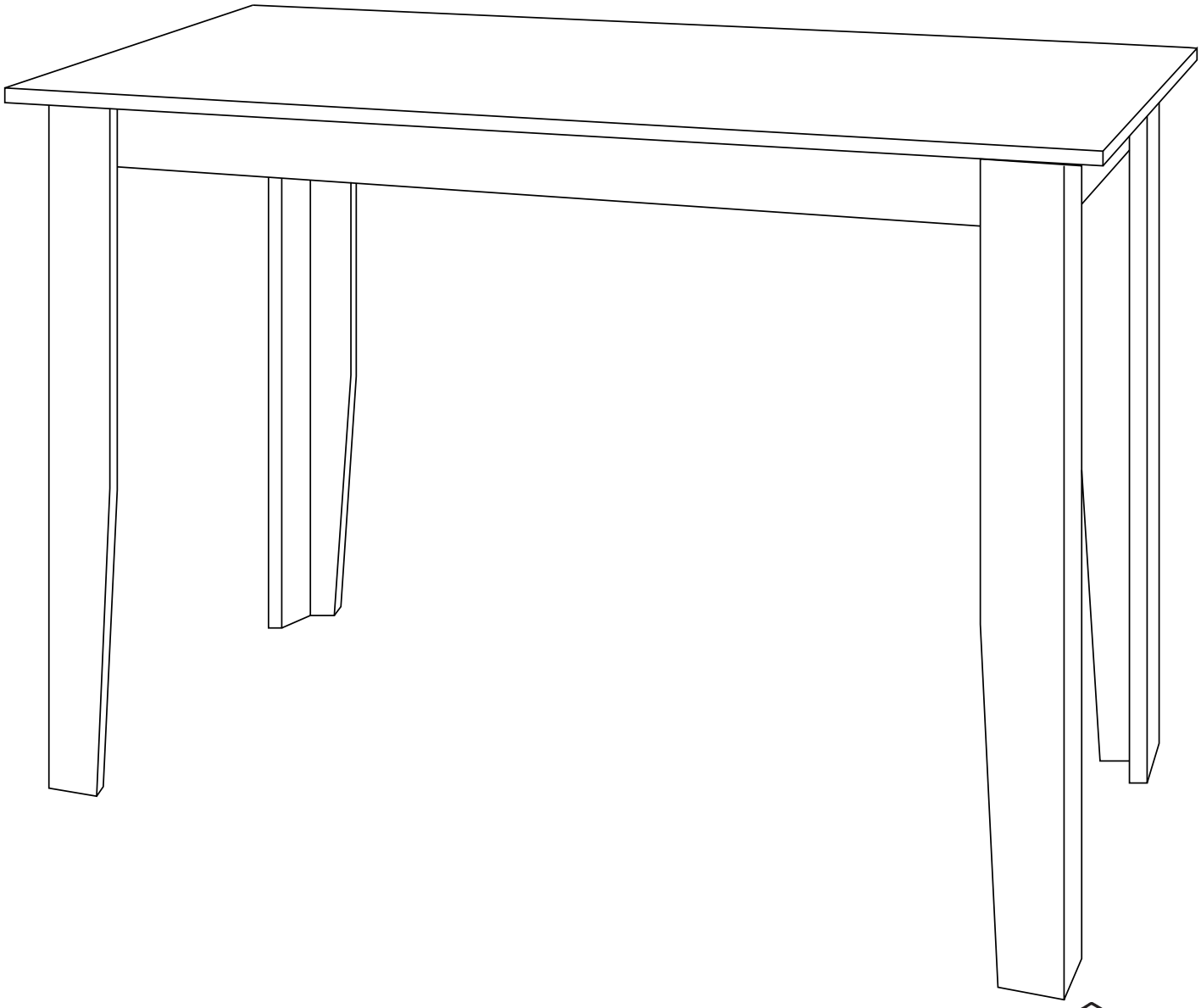
# ASSEMBLY INSTRUCTION MANUAL
# #60-221 LIGHT MAPLE NESTING TABLE B



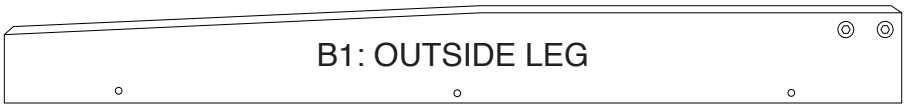
9801 PAGE AVENUE
ST. LOUIS, MO. 63132-1428
TEL: (314) 427-8887
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FAX: (314) 427-0004
or (800) 823-0004

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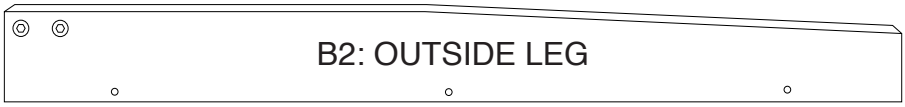
# #60-221 ASSEMBLY INSTRUCTIONS

## LIGHT MAPLE NESTING TABLE B

## PARTS IN CARTON:



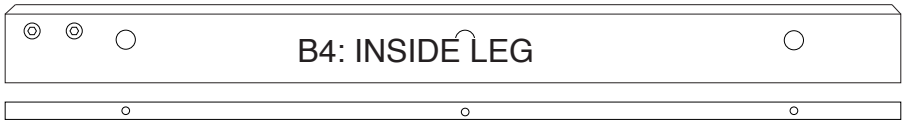

2 EACH



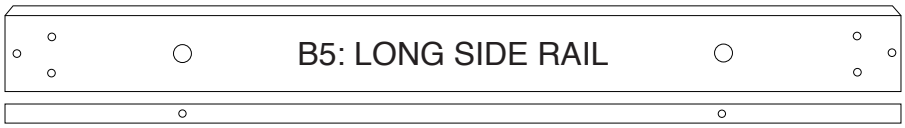

2 EACH




2 EACH

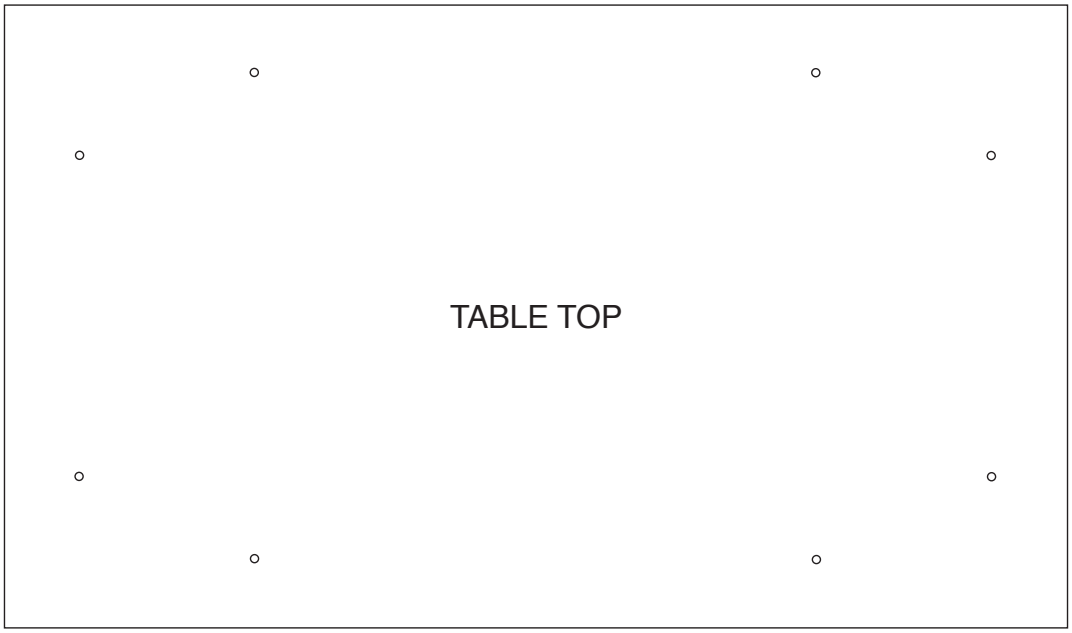



2 EACH




2 EACH




1 EACH



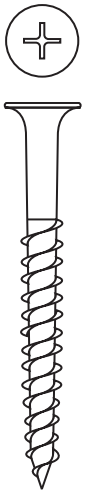
RESUME FOR HARDWARE NEEDED

# #60-221 ASSEMBLY INSTRUCTIONS

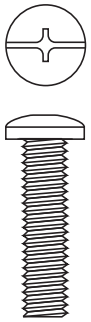
## LIGHT MAPLE NESTING TABLE B

## HARDWARE AND TOOLS IN BAG:

NOTE: HARDWARE BELOW IS SHOW AT ACTUAL SIZE.
IF YOU ARE NOT SURE WHICH PART IS CORRECT,
THEN PLACE PIECE ON TOP OF DRAWING BELOW
FOR HELP DURING ASSEMBLY.



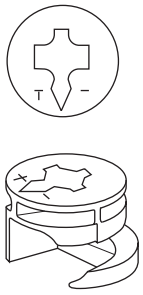
2” WOOD SCREW
4 EACH



1 1/4” SCREW
16 EACH

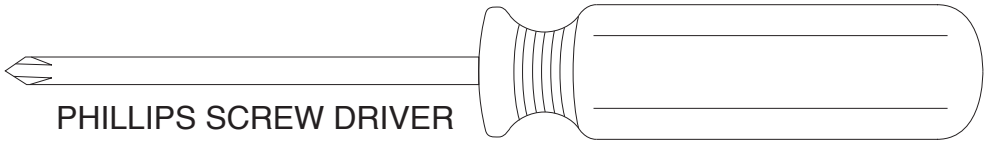


CAM LOCKING BOLT
20 EACH



CAM LOCKING NUT
20 EACH

**TOOLS NOT INCLUDED:**



PHILLIPS SCREW DRIVER

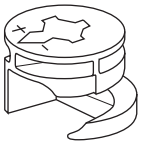


RESUME FOR STEP BY STEP INSTRUCTIONS

# #60-221 ASSEMBLY INSTRUCTIONS

## LIGHT MAPLE NESTING TABLE B

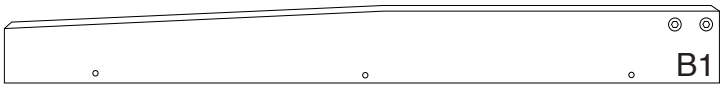
**STEP 1:**
LOCATE TWO (2) OUTSIDE LEGS (B1), TWO (2) INSIDE LEGS (B3), SIX (6) CAM LOCKING BOLTS AND SIX (6) CAM LOCKING NUTS.



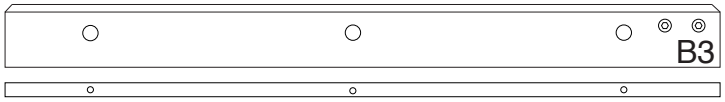
6 (ea.)



6 (ea.)




2 (ea.)

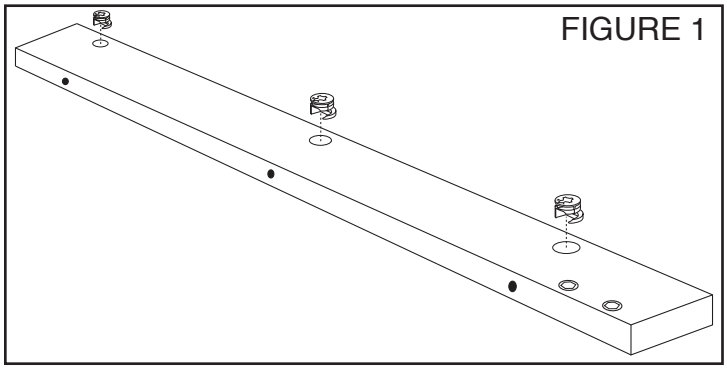



2 (ea.)

**STEP 2: (SEE FIGURE 1)**
PLACE ONE CAM LOCKING NUT INTO EACH HOLE IN THE INSIDE LEG (B3), REPEAT FOR SECOND INSIDE LEG (B3).

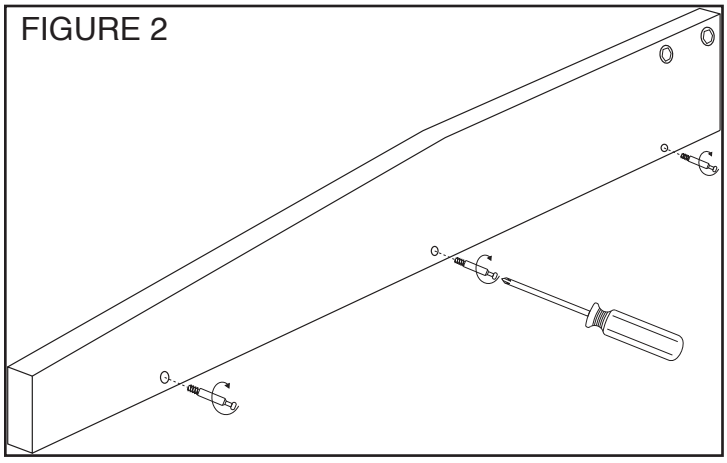
**NOTE:**
**MAKE SURE THE ARROW ON THE CAM LOCKING NUTS ARE FACING TOWARD THE CENTER OF THE INSIDE LEG (B3).**

FIGURE 1



**STEP 3: (SEE FIGURE 2)**
USING A PHILLIPS SCREW DRIVER, SCREW IN ONE CAM LOCKING BOLT INTO EACH HOLE IN THE OUTSIDE LEG (B1), REPEAT FOR SECOND OUTSIDE LEG (B1).

FIGURE 2



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RESUME FOR STEP BY STEP INSTRUCTIONS

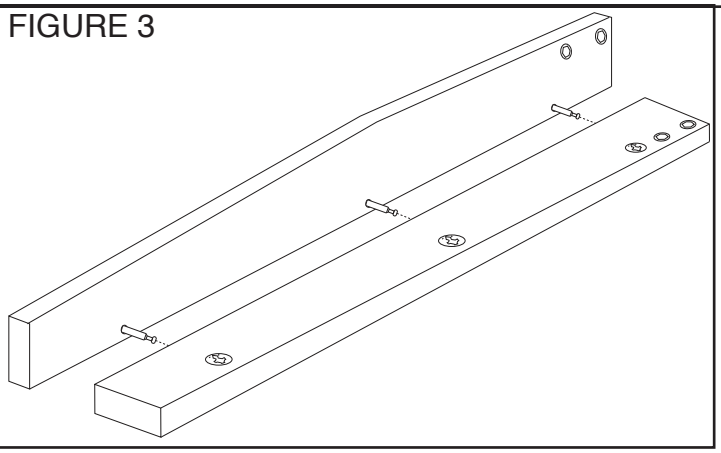
# #60-221 ASSEMBLY INSTRUCTIONS

## LIGHT MAPLE NESTING TABLE B

**STEP 4: (SEE FIGURE 3)**
LOCATE THE TOP OF BOTH THE INSIDE LEG (B3) AND OUTSIDE LEG (B1). INSERT ALL THREE CAM LOCKING BOLTS ON THE OUTSIDE LEG (B1) THROUGH THE HOLES ON BOTTOM OF THE INSIDE LEG (B3). REPEAT FOR SECOND INSIDE AND OUTSIDE LEGS.

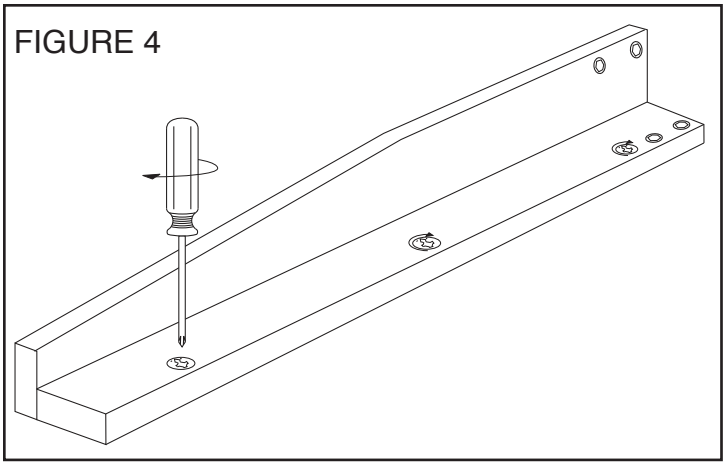
**NOTE:**
**MAKE SURE THE TOP AND BOTTOM OF THE INSIDE AND OUTSIDE LEGS IS FLUSH.**

FIGURE 3

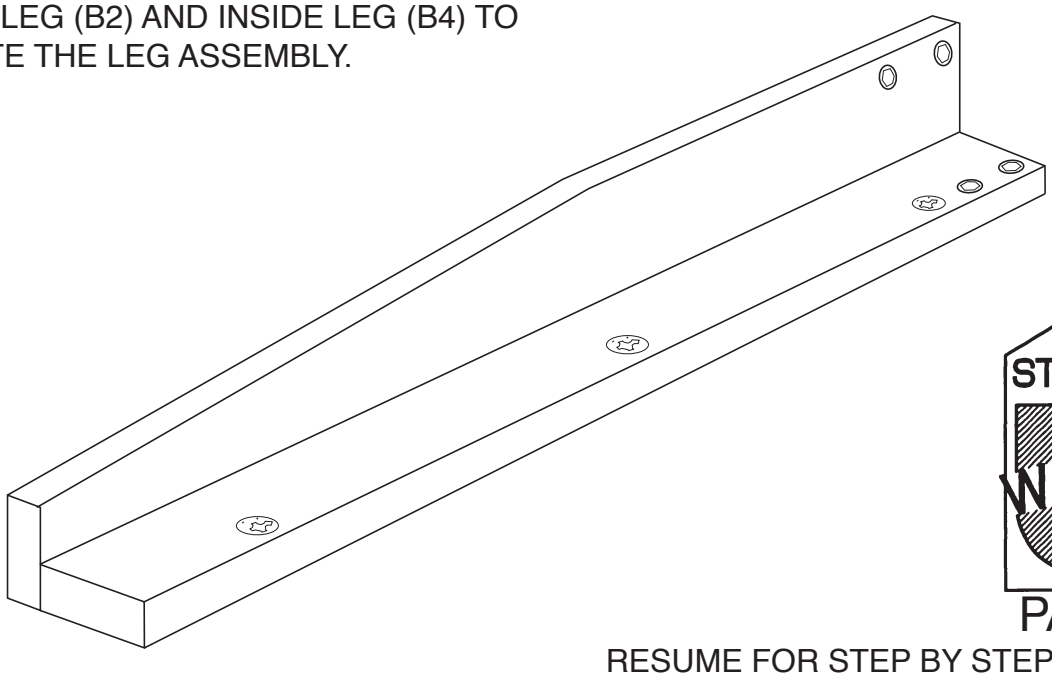


**STEP 5: (SEE FIGURE 4)**
USING A PHILLIPS SCREW DRIVER, SECURE THE CAM LOCKING NUT TO THE CAM LOCKING BOLT BY TURING THE CAM LOCKING NUT ONE QUARTER TURN CLOCKWISE. REPEAT FOR SECOND INSIDE AND OUTSIDE LEGS.

FIGURE 4



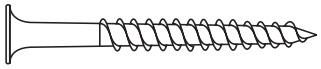
**STEP 6:**
REPEAT STEPS 1 THROUGH 5 FOR OUTSIDE LEG (B2) AND INSIDE LEG (B4) TO COMPLETE THE LEG ASSEMBLY.

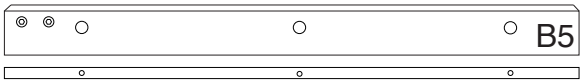


# #60-221 ASSEMBLY INSTRUCTIONS

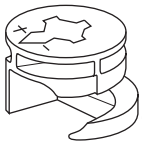
## LIGHT MAPLE NESTING TABLE B

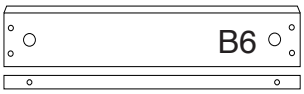
**STEP 7:**
LOCATE TWO (2) LONG SIDE RAILS (B5), TWO (2) SHORT SIDE RAILS (B6), FOUR (4) 2" WOOD SCREW AND EIGHT (8) CAM LOCKING NUTS.


4 (ea.)



2 (ea.)

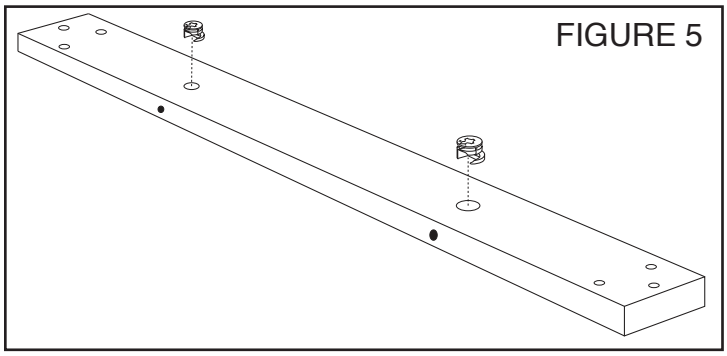

8 (ea.)



2 (ea.)

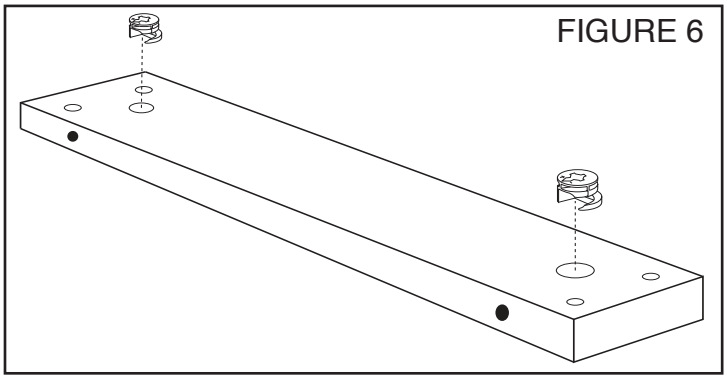
**STEP 8: (SEE FIGURE 5)**
PLACE ONE CAM LOCKING NUT INTO EACH HOLE IN THE LONG SIDE RAIL (B5), REPEAT FOR SECOND LONG SIDE RAIL (B5).

**NOTE:**
**MAKE SURE THE ARROW ON THE CAM LOCKING NUTS ARE FACING TOWARD THE HOLES ON THE BOTTOM OF THE LONG SIDE RAIL (B5).**

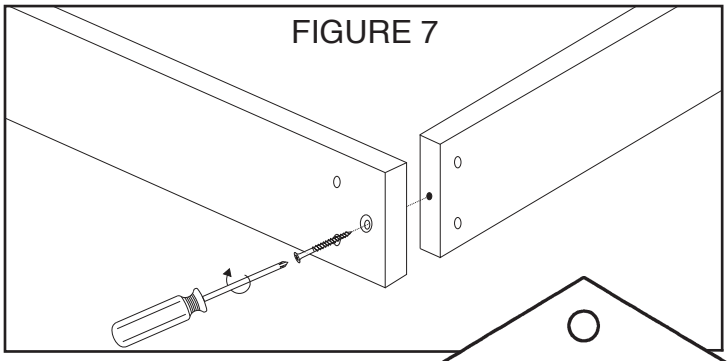

FIGURE 5

**STEP 9: (SEE FIGURE 6)**
PLACE ONE CAM LOCKING NUT INTO EACH HOLE IN THE SHORT SIDE RAIL (B6), REPEAT FOR SECOND SHORT SIDE RAIL (B6).

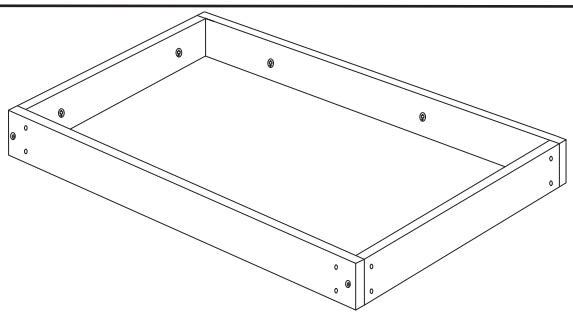
**NOTE:**
**MAKE SURE THE ARROW ON THE CAM LOCKING NUTS ARE FACING TOWARD THE HOLES ON THE BOTTOM OF THE SHORT SIDE RAIL (B6).**


FIGURE 6

**STEP 10: (SEE FIGURE 7)**
USING A PHILLIPS SCREW DRIVER SCREW A 2" WOOD SCREW THROUGH THE LONG SIDE RAIL (B5) INTO THE SHORT SIDE RAIL (B6).

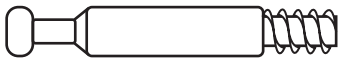

FIGURE 7

**STEP 11:**
REPEAT FOR THE REMAINING 3 CORNERS TO COMPLETE THE SIDE RAIL ASSEMBLY.

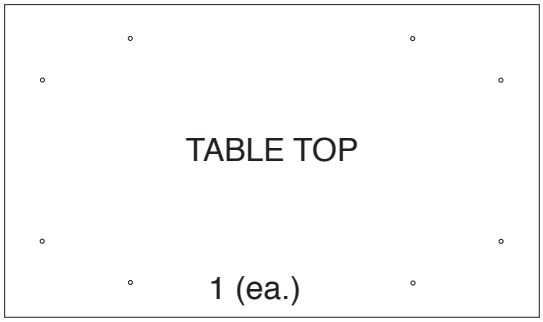


# #60-221 ASSEMBLY INSTRUCTIONS
## LIGHT MAPLE NESTING TABLE B

**STEP 12:**
LOCATE THE TABLE TOP AND 8 CAM LOCKING BOLTS.

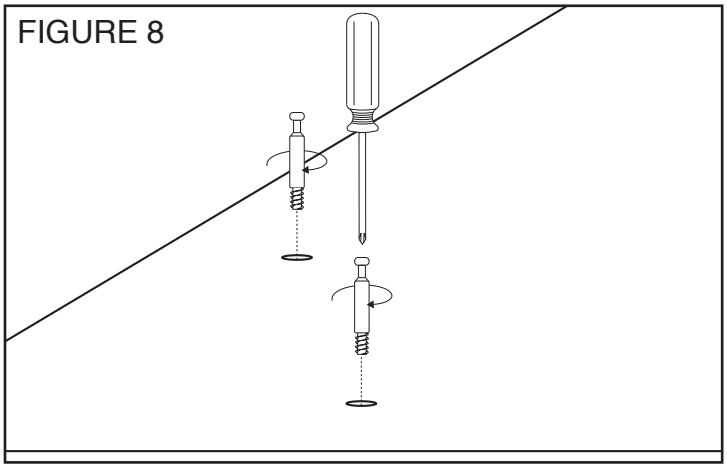


8 (ea.)



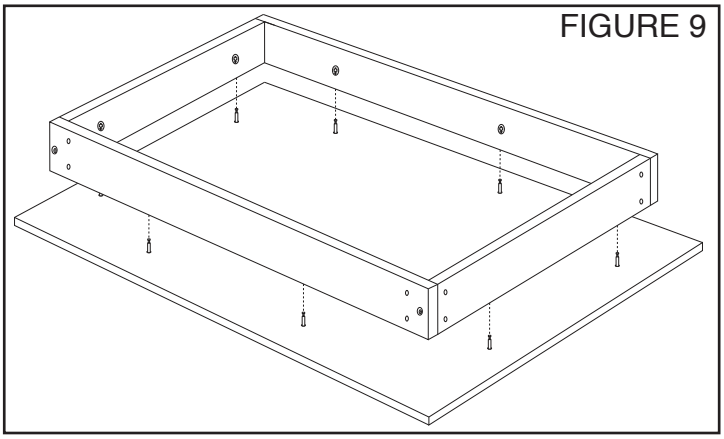

**STEP 13: (SEE FIGURE 8)**
USING A PHILLIPS SCREW DRIVER, SCREW IN A CAM LOCKING BOLT INTO EACH HOLE ON THE BOTTOM SIDE OF THE TABLE TOP.

FIGURE 8



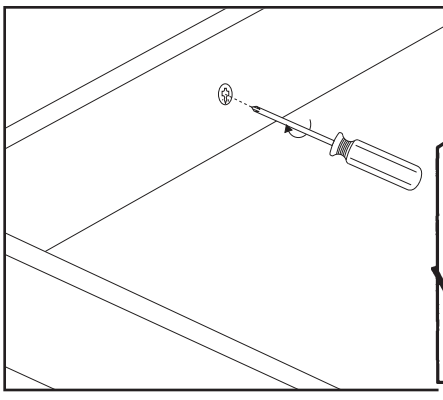
**STEP 14: (SEE FIGURE 9)**
LOCATE THE HOLES ON THE BOTTOM SIDE OF THE ASSEMBLED SIDE RAILS, INSERT ALL EIGHT CAM LOCKING BOLTS THROUGH THE HOLES UNTIL THE SIDE RAILS ARE FLUSH WITH THE BOTTOM OF THE TABLE TOP.

FIGURE 9



**STEP 15: (SEE FIGURE 10)**
USING A PHILLIPS SCREW DRIVER, SECURE THE CAM LOCKING BOLT TO THE CAM LOCKING NUT BY TURING THE CAM LOCKING BOLT ONE QUARTER TURN CLOCKWISE. REPEAT FOR REMAINING SEVEN CAM LOCKING NUTS.

FIGURE 10

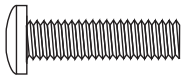


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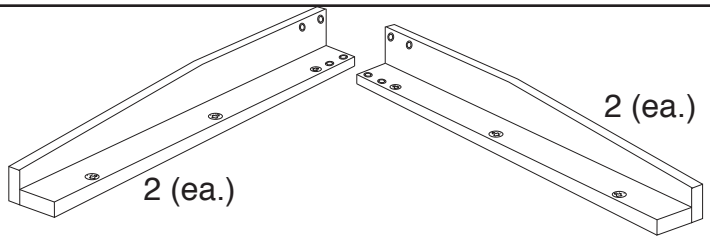
# #60-221 ASSEMBLY INSTRUCTIONS

## LIGHT MAPLE NESTING TABLE B

**STEP 16:**
LOCATE SIXTEEN (16) 1 1/4" SCREWS, AND THE FOUR (4) ASSEMBLED LEGS FROM STEPS 1 THROUGH 6.



16 (ea.)




**STEP 17: (SEE FIGURE 11)**
PLACE AN ASSEMBLED LEG ON THE OUT SIDE PART OF THE SIDE RAIL.

**NOTE:**
**MAKE SURE THE OUTSIDE LEG (B1 OR B2) IS AGAINST THE LONG SIDE RAIL.**

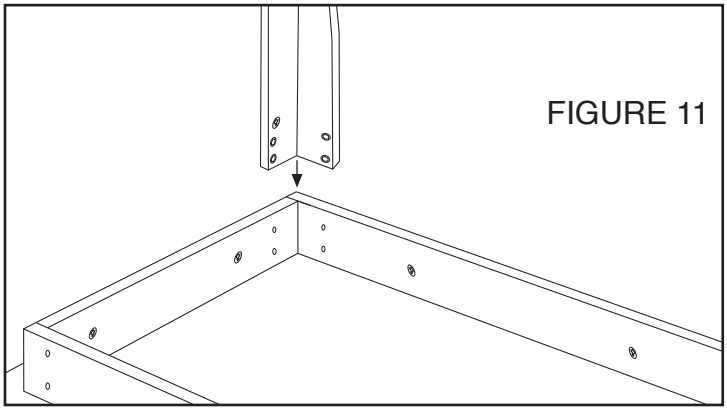


FIGURE 11

**STEP 18: (SEE FIGURE 12)**
USING A PHILLIPS SCREW DRIVER, SCREW TWO 1 1/4" SCREWS THROUGH THE SIDE RAILS INTO THE ASSEMBLED LEG.

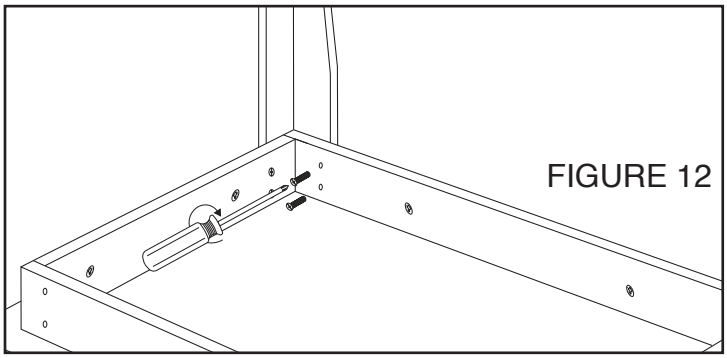
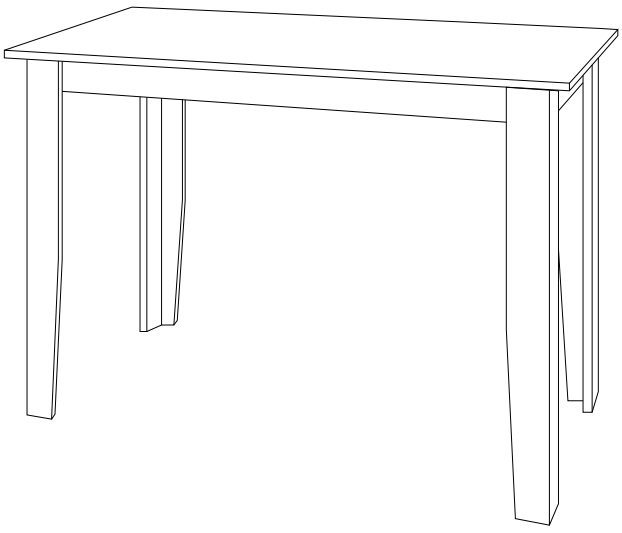


FIGURE 12

**NOTE:**
**MAKE SURE ALL BOLTS AND SCREWS ARE SECURED TIGHTLY BEFORE USING**



**STEP 19:**
SCREW IN THE REMAINING SCREWS IN ALL FOUR CORNERS TO COMPLETE THE ASSEMBLY FOR THE LIGHT MAPLE NESTING TABLE.